



*EMA Workshop on the therapeutic use of  
bacteriophages*

*London, June 8<sup>th</sup> 2015*

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# Presentation outlines

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- Foreword : Company overview / phage therapy field,
- Strategy for the management of bacteria banks, phage banks, drug substances, drug products,
- Quality control scheme,
- Practical point of view from a CMO: experience-based considerations.



# Clean Cells' overview



Founded in 2000

Located near Nantes, France

Team = 50 persons

GLP and GMP certified

Objective: To become a key player in biopharmaceutical development for human medicine and animal health



Business 1: Quality controls of Biopharmaceuticals,

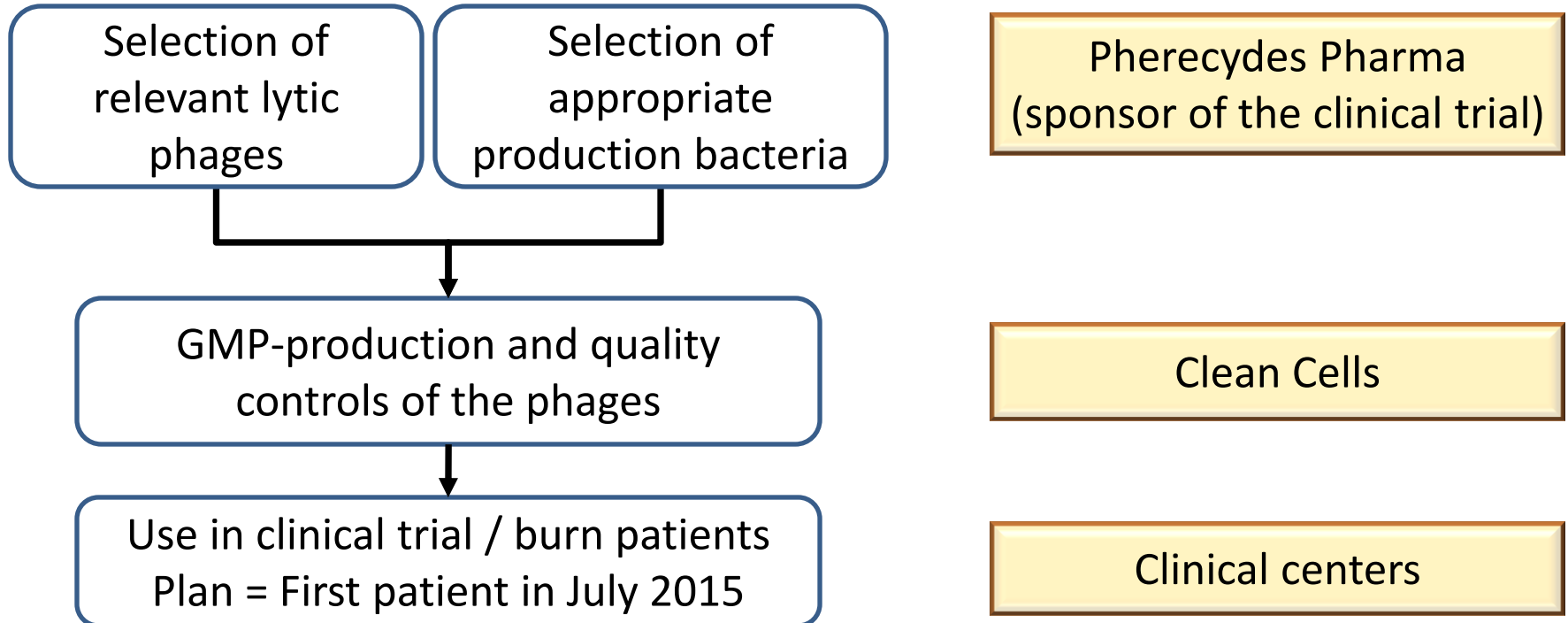


Business 2: Manufacturing of biological products for clinical trials.



# Clean Cells & Phage therapy

## Participation in the Phagoburn's consortium



*The research leading to these results has received funding from the European Community's Seventh Framework Programme FP7 (2007-2013) under grant agreement n°601857*





# Phage production framework

Phage products are considered as:

- Anti-infectious products,
- Biological products,
- Sterile products.



Practical organisation:

- Management of production bacteria as cell banks : R&D, Master and Working,
- Management of phages as stocks : R&D, Master and Working,
- Drug Substance Process and Drug Product Process with several steps, under GMP organization.



# Phage production strategy

**Host bacteria**

**Phage A**

**Documentation**

Research Cell Bank

Isolate

Characterization datasheet

Master Cell Bank

Research Phage Stock

Characterization datasheet

Working Cell Bank

Master Phage Stock

Manufacturing batch file

Working Phage Stock

Supporting data

Production process

Drug substance / Phage A

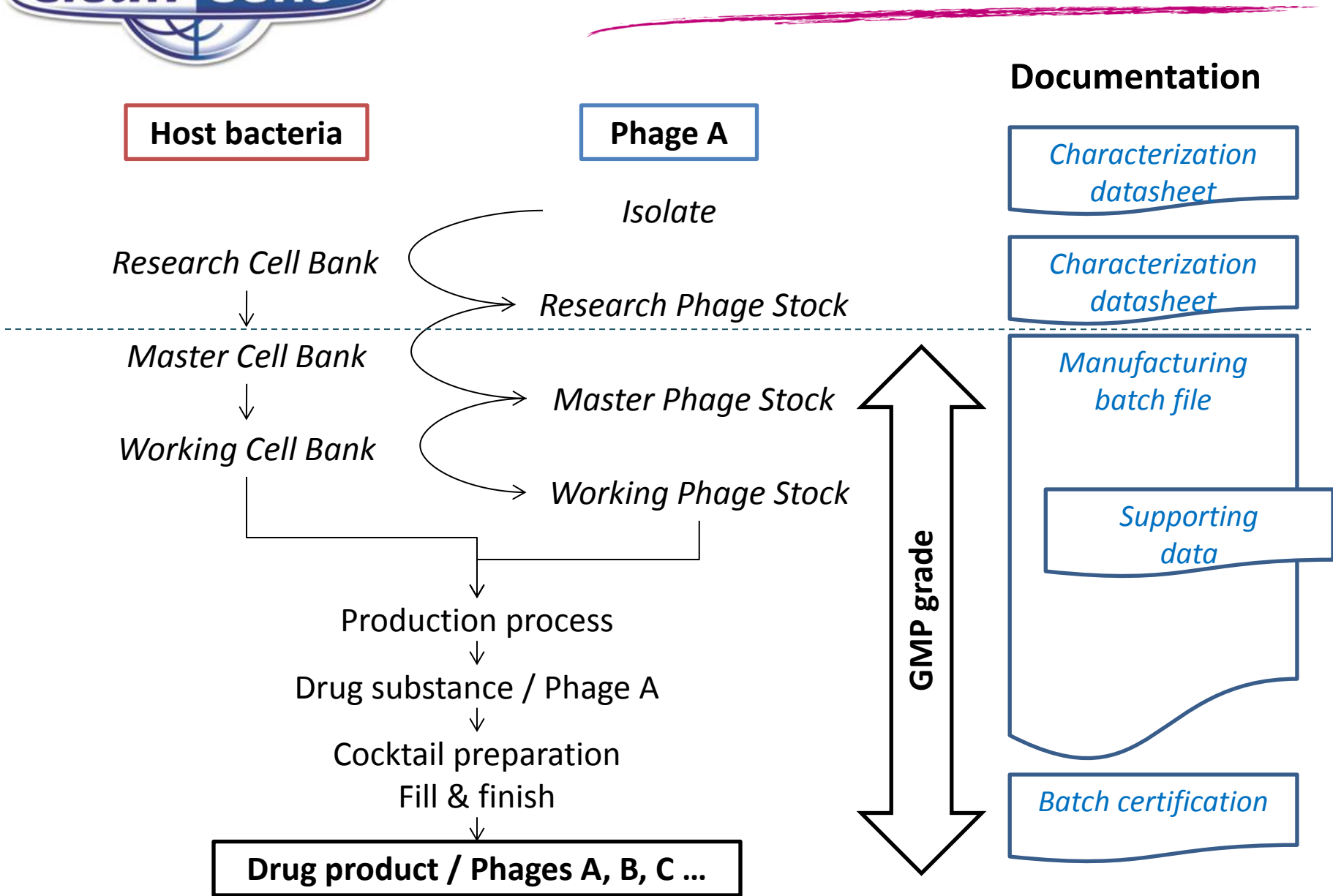
Cocktail preparation

Fill & finish

**Drug product / Phages A, B, C ...**

GMP grade

Batch certification





# Phage GMP production

Parameter	Pre-requisites
Biological starting material	Full characterization available
Raw material (e.g. medium)	Selected and controlled
Single-use consumables	Selected and controlled
Classification of the production area	Class A in class C for the banks, Isolator (class A) for drug substances & products Constant environmental monitoring
Human resources	Trained staff
Equipments	Qualified
Quality controls	Validated methods (except for supporting data)
Production	Validated method + Media Process Test / Media Fill Test + Pilot runs



GOAL = Manufacturing under control



# Quality control scheme

- Objective of QC: ensure the quality of the biological material and of the process at different steps

Bacteria: strategy inspired from European Pharmacopoeia 5.14

QC	Methods	RCB	MCB	EOPC
<b>Viability</b>	Titration	+	+	-
<b>Identity</b>	Full genome sequence	+	-	-
	Strain Characterization -16s DNA sequencing	+	+	-
	Genotyping – RAPD-PCR based method	+	+	+ *
<b>Purity</b>	Plating	+	+	-
	Absence of bacteriophages	+	+	-

\* In case of production failure

Additional criteria = fit for production of the phage(s)





# Quality control scheme

Phages: strategy inspired from viral vaccine strains characterization

QC	Methods	Research Phage Stock (RPS)	Master Phage Stocks (MPS)	Drug substance	Drug product = cocktail
<b>Viability</b>	Titration	+	+	+	+
<b>Identity</b>	Host range	+	+	-	-
	Full genome sequence	+	-	-	-
	DNA restriction profile	+	-	-	-
	Genotyping – RAPD-PCR based method	+	+	+	-
	Protein profile	-	-	+	-
	Morphotype by e.m.	+	-	-	-
<b>Purity</b>	Sterility	+	+	+	+
	Endotoxins	-	-	+	+
	Host Cell DNA	-	-	+	+
	Total proteins	-	-	+	+
	Visual aspect	-	-	+	+
<b>Other</b>	pH	-	-	+	+
	Volume	-	-	-	+
	Integrity of container	-	-	-	+



# Experience-based considerations

- Amplification: Short duration ~17h, reduced risk of genetic instability  
Scale-up appears feasible
- Purification: Tangential Flow Filtration +/- chromatographic purification  
= f (simplicity, yield, impurities)  
TFF : robust platform process
- Sterile filtration: Feasible without impacting phage titer  
Significant advantage for multiple indications
- Fill & Finish: Aseptic step (under isolator)  
Glass vials, alternative contents possible
- Stability: > 12 months, in saline buffer  
Storage +5°C  
Rather stable and easy-to-store product



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In RED, presenting or attending contributors



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