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6 **Guideline on non-clinical and clinical development of**  
7 **similar biological medicinal products containing low-**  
8 **molecular-weight-heparins**  
9 **Draft**

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12 This guideline replaces 'Guideline on non-clinical and clinical development of similar biological  
13 medicinal products containing low-molecular-weight-heparins' (EMEA/CHMP/BMWP/118264/2007).

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18 Guideline on non-clinical and clinical development of  
19 similar biological medicinal products containing low-  
20 molecular-weight-heparins

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## 32 **Executive summary**

33 This guideline lays down the non-clinical and clinical requirements for low molecular weight heparins  
34 (LMWHs, low molecular mass heparins, LMMH) containing medicinal products claiming to be similar to  
35 another one already marketed. The non-clinical section addresses the pharmaco-toxicological  
36 requirements and the clinical section the requirements for pharmacokinetic, pharmacodynamic,  
37 efficacy and safety studies as well as pharmacovigilance aspects.

## 38 **1. Introduction**

39 Heparin is a highly sulphated and heterogeneous member of the glycosaminoglycan family of  
40 carbohydrates consisting of various disaccharide units. The most common disaccharide unit is  
41 composed of a 2-O-sulfated  $\alpha$ -L-iduronic acid and 6-O-sulfated, N-sulfated  $\alpha$ -D-glucosamine, IdoA(2S)-  
42 GlcNS(6S). Endogenous heparin is synthesised in the granules of mast cells and possesses the highest  
43 negative charge density of all known biological molecules.

44 Heparin used for therapeutic purposes is sourced from domestic animals, mainly from porcine intestinal  
45 mucosa.

46 Heparin catalyzes the inhibition of several serine proteases of the plasmatic coagulation system by  
47 antithrombin (AT). For the binding of heparin to AT, a pentasaccharide sequence, which contains a 3-  
48 O-sulphated glucosamine residue, is important. Upon binding to the enzyme inhibitor antithrombin,  
49 heparin causes a conformational change in the antithrombin molecule which results in its active site  
50 being exposed for inhibition of activated coagulation factors. Furthermore, heparin acts as a catalytic  
51 template to which the inhibitor and activated serine proteases such as thrombin and factors (F) IXa  
52 and XIa bind. This effect depends essentially on the number of monosaccharides in the heparin  
53 molecule. Heparin molecules containing fewer than 18 monosaccharides do not catalyze inhibition of  
54 thrombin but still inactivate factor Xa (FXa). Heparin enhances the rate of thrombin-antithrombin  
55 reaction at least a thousand-fold resulting in a stable 1:1 complex after the serine-protease attacks a  
56 specific Arg-Ser peptide bond in the reactive site of antithrombin.

57 In addition, heparin has numerous other plasmatic and cellular interactions, but overall, in comparison  
58 with the anticoagulatory effect, the clinical relevance of these interactions is uncertain and  
59 insufficiently investigated.

60 Heparin is administered parenterally, as it is degraded when taken orally. It can be injected  
61 intravenously, intra-arterially or subcutaneously, whereas intramuscular injections should be avoided  
62 because of the risk of inducing hematomas.

63 Low molecular weight heparins (LMWHs) are prepared from unfractionated heparin by various chemical  
64 or enzymatic depolymerisation processes. Thus, the starting material of LMWHs is of biological origin  
65 and the manufacturing process defines the characteristics of the drug substance.

66 The complexity of LMWH results largely from the nature of the starting material (unfractionated  
67 heparin extracted from porcine mucosa or other animal tissues), the extraction, the fractionation and  
68 the production processes. Several state of the art methods for physico-chemical characterisation of  
69 LMWH products are available. However, although the inhibition of activated FXa activity and the  
70 inhibition of thrombin activation reflect the main anticoagulant activities of LMWH, it is presently not  
71 clear to which extent the multiple different polysaccharides contribute to the clinical effects relevant for  
72 efficacy and safety of LMWH.

73 A specific LMWH differs from unfractionated heparin and may differ from other LMWHs in its  
74 pharmacokinetic and pharmacodynamic properties. As a result of the depolymerisation process,  
75 LMWHs are mainly enriched in molecules with less than 18 monosaccharide units. This reduction of  
76 molecule size is associated with a loss of thrombin inhibition activity in comparison to standard heparin  
77 and an increased inhibition of FXa.

78 Due to difficulties in the physical detection of LMWH, conventional pharmacokinetic studies cannot be  
79 performed. Instead, the absorption and elimination of LMWHs are studied by using pharmacodynamic  
80 tests, including the measurement of anti-FXa and anti-FIIa activity.

81 There are several authorised LMWHs that differ in their source material, manufacturing process,  
82 pharmacokinetic/pharmacodynamic properties and therapeutic indications, which include treatment  
83 and prophylaxis of deep venous thrombosis and prevention of complications of acute coronary  
84 syndromes (unstable angina, non-ST elevation myocardial infarction (non-STEMI) and myocardial  
85 infarction with ST elevation (STEMI)).

86 The most common adverse reactions induced by heparins are bleedings, whilst the most serious one is  
87 the rarely observed Heparin-induced thrombocytopenia type II (HIT II). This antibody-mediated  
88 process is triggered by the induction of antibodies directed against neoantigens of platelet-factor 4  
89 (PF4)-heparin complexes. Binding of those antibody-PF4-heparin complexes may activate platelets and  
90 generate thrombogenic platelet microaggregates. Patients developing thrombocytopenia are in danger  
91 of arterial and venous thromboembolic complications (heparin-induced thrombocytopenia and  
92 thrombosis, HITT). Although the risk of these adverse reactions appears to be reduced in comparison  
93 to unfractionated heparin, it is obligatory to monitor the platelet count regularly in all patients using  
94 LMWH and to test for PF4-heparin complex-antibodies in those who develop thrombocytopenia or  
95 thromboembolic complications during heparin treatment.

96 In conclusion, the heterogeneity of LMWH is high, the structure-effect relationship is presently not fully  
97 elucidated and the PD markers anti-FXa and anti-FIIa activity may not fully reflect/predict efficacy.  
98 Thus, clinical trials will usually be necessary to address remaining uncertainties resulting from the  
99 physicochemical and biological comparison.

## 100 **2. Scope**

101 The 'Guideline on similar biological medicinal products containing biotechnology-derived proteins as  
102 active substance: non-clinical and clinical issues (EMA/CHMP/BMWP/42832/2005)' lays down the  
103 general requirements for demonstration of the similar nature of two biological products in terms of  
104 safety and efficacy.

105 This product specific guideline complements the above guideline and presents the current view of the  
106 CHMP on the non-clinical and clinical requirements for demonstration of comparability of two LMWH-  
107 containing medicinal products.

108 This Guideline should be read in conjunction with the requirements laid down in the EU Pharmaceutical  
109 legislation and with relevant CHMP guidelines (see 2. Legal Basis and relevant guidelines).

## 110 **3. Legal basis and relevant guidelines**

- 111 • Directive 2001/83/EC, as amended, in particular in Directive 2001/83/EC Art 10(4) and Part II of  
112 the Annex I of Directive 2001/83/EC, as amended.
- 113 • Guideline on similar biological medicinal products (CHMP/437/04)

- 114 • Guideline on similar biological medicinal products containing biotechnology-derived proteins as  
115 active substance: non-clinical and clinical issues (EMA/CHMP/BMWP/42832/2005).
- 116 • Guideline on similar biological medicinal products containing biotechnology-derived proteins as  
117 active substance: Quality issues (EMA/CHMP/BWP/49348/2005 and  
118 EMA/CHMP/BWP/247713/2012)
- 119 • ICH guideline S 6 (R1) Preclinical safety evaluation of biotechnology-derived pharmaceuticals  
120 (EMA/CHMP/ICH/731268/1998)
- 121 • Guideline on clinical investigation of medicinal products for prophylaxis of high intra and post-  
122 operative venous thromboembolic risk (CPMP/EWP/707/98)
- 123 • Guideline on Immunogenicity Assessment of Biotechnology-derived Therapeutic Proteins  
124 (EMA/CHMP/BMWP/14327/2006)
- 125 • Guideline on good pharmacovigilance practices (EMA/500020/2012)
- 126 • Guideline on good pharmacovigilance practices, Module V – Risk management systems  
127 (EMA/838713/2011)

#### 128 **4. Non-clinical studies**

129 Non-clinical studies should be performed before initiating clinical trials. The studies should be  
130 comparative in nature and should be designed to detect differences in the response between the  
131 biosimilar and the reference LMWH and not just assess the response *per se*. The approach taken will  
132 need to be fully justified in the non-clinical overview.

##### 133 **Pharmacodynamic studies**

134 *In vitro* studies:

135 In order to compare pharmacodynamic activity of the biosimilar and the reference LMWH, data from a  
136 number of comparative bioassays (based on state of the art knowledge about clinically relevant  
137 pharmacodynamic effects of LMWH and including, at least, evaluations of anti-FXa and anti-FIIa  
138 activity) should be provided. If available, standardised assays (e.g. in accordance with the European  
139 Pharmacopoeia) should be used to measure activity. Such data may already be available from  
140 bioassays submitted as part of the quality dossier.

141 *In vivo* studies:

142 If physicochemical and biological characterisation of the biosimilar and the reference LMWH has been  
143 performed with a high level of resolution and convincingly demonstrated close similarity, *in vivo*  
144 studies are not required as part of the comparability exercise.

145 Otherwise, the *in vivo* pharmacodynamic activity of the biosimilar and the reference LMWH should be  
146 quantitatively compared in:

- 147 • An appropriate *in vivo* pharmacodynamic model, which takes into account state of the art  
148 knowledge about clinically relevant pharmacodynamic effects of LMWH and includes, at least, an  
149 evaluation of anti-FXa, and anti-FIIa activity and of release of tissue factor pathway inhibitor.

150 and/or

- 151 • In accordance with the intended clinical indication(s), either a suitable animal venous or an arterial  
152 thrombosis model.

##### 153 **Toxicological studies**

154 Generally, separate repeated dose toxicity studies are not required.  
155 In specific cases, e.g. when novel or less well studied excipients are introduced, the need for additional  
156 toxicology studies should be considered.

157 The conduct of toxicity studies to assess unspecific toxicity only, based on impurities is not  
158 recommended. A priori biosimilar and reference product are expected to be highly similar, which  
159 should be demonstrated with physicochemical methods. Impurities, such as proteins should be kept at  
160 a minimum in accordance with pharmacopoeial monographs, which is the best strategy to minimise  
161 any associated risk.

162 Studies regarding safety pharmacology, and reproduction toxicology, are not required for non-clinical  
163 testing of a biosimilar containing LMWH. Studies on local tolerance are not required unless excipients  
164 are introduced for which there is no or little experience with the intended route of administration. If  
165 other *in vivo* studies are performed, local tolerance may be evaluated as part of these studies.

## 166 **5. Clinical studies**

### 167 **Pharmacokinetic/Pharmacodynamic studies**

168 Due to the heterogeneity of LMWHs conventional pharmacokinetic studies cannot be performed.  
169 Instead, the absorption and elimination characteristics of LMWHs should be compared by determining  
170 pharmacodynamic activities (including anti FXa and anti-FIIa), as surrogate markers for their  
171 circulating concentrations. In addition other pharmacodynamic tests such as Tissue Factor Pathway  
172 Inhibitor (TFPI) activity, as well as the ratio of anti-FXa and anti-FIIa activity should be compared.  
173 Assessment of these PD parameters will provide an important fingerprint of the polysaccharidic profile.

174 These pharmacokinetic/pharmacodynamic properties of the similar biological medicinal product and the  
175 reference product should be compared in a randomized, single dose two way crossover study in  
176 healthy volunteers using subcutaneous administration. In case the originator product is also licensed  
177 for the intravenous or intra-arterial route, an additional comparative study should be performed via the  
178 intravenous route.

179 The selected doses should be in the sensitive part of the dose-response curve and within the  
180 recommended dose ranges for the different indications.

181 Equivalence margins should be pre-specified and appropriately justified.

### 182 **Clinical efficacy**

183 A comparative clinical efficacy trial will usually be required as part of the comparability exercise. Only if  
184 similar efficacy of the biosimilar and the reference product can be convincingly deduced from the  
185 comparison of their physicochemical characteristics, biological activity/potency and PD fingerprint  
186 profiles, based on the use of highly sensitive and specific methods, then a dedicated efficacy trial may  
187 be waived. It is expected that this is an exceptional scenario since the required amount of reassurance  
188 from analytical data and bioassays would be considerable.

189 Therapeutic equivalence should be demonstrated in an adequately powered, randomised, double-blind,  
190 parallel group clinical trial. In theory, this could be done either in the setting of prevention of venous or  
191 arterial thromboembolism, or in the setting of treatment of venous thromboembolism. However, the  
192 most sensitive model to detect potential differences in efficacy between the biosimilar LMWH and the  
193 reference product should be selected.

194 Surgical patients have the highest prevalence of venous thromboembolism (VTE). Furthermore, the  
195 vast majority of published trials have been performed in surgical patients with high VTE risk, especially

196 in patients with hip and knee surgery, and thus the knowledge about influence of types of surgery,  
197 duration of trials and risks for bleeding is the most accurate for this patient population.

198 Therefore, it is recommended to demonstrate efficacy in the prevention of VTE in patients undergoing  
199 surgery with high VTE risk. Preferably, the trial should be conducted in major orthopaedic surgery such  
200 as hip surgery. In this clinical setting, patients with hip fracture should be well represented in the study  
201 as they have both high thrombotic risk and high perioperative bleeding risk. The posology and  
202 administration should follow European recommendations for prophylaxis with the reference product in  
203 patients requiring prolonged VTE prophylaxis. The Guideline on clinical investigation of medicinal  
204 products for prophylaxis of high intra and post-operative venous thromboembolic risk  
205 (CPMP/EWP/707/98), although intended for novel medicinal products, may contain useful information  
206 for the conduct of such a trial. However, for the purpose of investigating potential product-related  
207 differences in efficacy between the biosimilar and the reference product, the patient population should  
208 ideally be as homogenous as possible.

209 In the VTE-prevention setting, the clinically most relevant composite endpoint consists of proximal  
210 deep vein thrombosis (DVT), pulmonary embolism (PE) and VTE-related death to demonstrate patient  
211 benefit. However, for the purpose of biosimilarity testing, a composite endpoint consisting of total  
212 number of thromboembolic events (total DVTs, including asymptomatic distal DVT, PE and VTE-related  
213 death) may be used. Adjudication of VTE events should be performed by a central independent and  
214 blinded committee of experts.

215 Equivalence margins have to be defined a priori and appropriately justified, both on statistical and  
216 clinical grounds. The study should be powered to show therapeutic equivalence on one of the two  
217 composite endpoints mentioned above.

218 State of the art imaging technique should be used for the endpoint assessment. While proximal DVTs  
219 could be diagnosed with high specificity and sensitivity using ultrasonography, a clear assessment of  
220 distal DVT is only possible by using bilateral venography. Thus, this invasive diagnostic procedure  
221 would be mandatory in trials including total DVT in the endpoint.

222 The most relevant components of the primary endpoint (in particular proximal DVTs, PE and VTE-  
223 related deaths) should favourably support the biosimilarity of the two products.

224 Assessment of the primary endpoint should be performed at the time of occurrence of symptoms  
225 suggestive of VTE or, in asymptomatic patients, at end of treatment. The overall follow-up should be at  
226 least 60 days to detect late thrombotic events.

## 227 **Clinical safety**

228 Human safety data on the biosimilar will usually be needed pre-authorisation, even if similar efficacy  
229 can be concluded from the comparative data on physicochemical characteristics, biological  
230 activity/potency and PD fingerprint.

231 Comparative safety data from the efficacy trial will be sufficient to provide an adequate pre-marketing  
232 safety database. Care should be taken to compare the type, frequency and severity of the adverse  
233 reactions between the similar biological medicinal product and the reference product. Major bleeding  
234 events and clinically relevant non-major bleeding events should be carefully assessed and  
235 documented. A consistent and clinically relevant classification of bleedings should be used. Similar to  
236 the efficacy evaluation, the adjudication of bleeding events by a central independent and blinded  
237 committee of experts, using pre-specified limits should be performed. Liver function testing is  
238 recommended.



239 Sufficient reassurance will be needed that the biosimilar LMWH is not associated with excessive  
240 immunogenicity compared to the reference product. For the detection of the immune-mediated type of  
241 Heparin-induced Thrombocytopenia (HIT Type II) monitoring of platelet count and an adequate  
242 diagnostic procedure (including determination of PF4-Heparin complex antibodies) in patients  
243 developing thrombocytopenia and/or thromboembolism (HITT) during the trial has to be performed.  
244 Monitoring of antibodies in all patients participating in the trials is not necessary. Since the frequency  
245 of immune-mediated HIT II is usually very low (< 0.1%) such events are not usually expected to occur  
246 in pre-authorisation clinical trials.

## 247 **6. Pharmacovigilance plan**

248 Within the authorisation procedure the applicant should present a risk management plan in accordance  
249 with current EU legislation and pharmacovigilance guidelines. The RMP of the biosimilar should take  
250 into account identified and potential risks associated with the use of the reference product and, if  
251 applicable, safety in indications authorised for the reference product that are claimed based on  
252 extrapolation. Rare serious adverse events known to be associated with LMWHs such as Heparin-  
253 induced Thrombocytopenia Type II (HIT II, HITT) as well as anaphylactoid and anaphylactic reactions  
254 should specifically be discussed in the risk management plan.

## 255 **7. Extrapolation of indication**

256 Demonstration of comparable efficacy and safety in surgical patients at high risk for VTE as  
257 recommended or by other means as described above may allow extrapolation to other indications of  
258 the reference medicinal product if appropriately justified by the applicant.

259