

Closing Remarks

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Reflections on the Two Days

- Openness of Industry to Share Approved Files and Assessors to Clearly Outline their Thinking
- Very Positive Interaction between Regulators and Industry
- The authenticity of the Case Studies added to the richness of the discussion in the Room
- Meeting was enhanced by the Inclusion of the Biopharm and International viewpoints
- Discussions and Recommendations have Created an Expectation to Follow Through



Broad Ranging Main Themes

- Design Space
 - Scale-Up and Verification
- Risk Assessment
 - Risk and Criticality
- Control Strategy
- Real-Time Release Testing
- Multivariate Models & MSPC
 - Single and Multiple Unit Operations
- Life Cycle Management
- Submission & Review of QbD Files



Case Study Findings

- Different Learnings can be taken from all six case studies
 - They weren't all perfect from the start.
 - Everyone has learnt and progressed through doing and having the interaction
- Use of consistent ICH terminology is essential
- Be clear and compelling in setting out the story and "The Ask"
- Many examples of the level of detail required being commensurate with the impact of what you want to achieve
 - Risk Assessments, Models, DoEs, PAT, DSp relationship to supporting
 - Screening, RTRT, batch disposition, Control Strategy
- A full description of manufacturing process is required including critical and non-critical aspects
- Risk Assessments need to be comprehensive and plausible the use of RAG colour coding is useful provided it is supported by detailed definitions



Next Steps

- All Slides will be made available
- The E-mail address for questions will remain open
 - EMA@PDA.org
- Publication of Main Outcomes from the meeting
- An On-demand Video of proceedings to be made available to participants
- Commitment to consider outcomes as input to an EMA Q&A Document
- Commitment to input recommendations to consultation on Annex 16
- Recommendations from the Workshop to be shared with the ICH Informal Quality Discussion Group
- EMA/EFPIA Steering Team to follow up on Learnings



Thank -You

- Case Study Teams
- Presenters
- Workshop Attendees
 - Including International Guests from FDA and PMDA
- Colleagues On-line
- Hosts
 - EMA
- Chairs, Organisers & Steering Team
 - PDA, EMA, EFPIA



Thank you for your attendance and safe journey home