



Connecting People, Science and Regulation®

Joint Regulators-Industry Quality by Design Workshop

Introduction and Goals of the Workshop

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Joint Regulators/Industry QbD Workshop
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Pharmaceutical Development a History

1989 Development Pharmaceuticals (EU)

1999 Revision of Development Pharmaceuticals (EU)

1998 Discussion on CTD-Q

Initial proposal → Pharmaceutical Development
under Regional Requirement!

Reminder: EU: dossier structure (before CTD)

1. Composition
2. Development Pharmaceuticals
3.

2005: Pharmaceutical Development



Quality by Design – Paradigm Change

“Develop a harmonised pharmaceutical ***quality system*** applicable across the ***lifecycle*** of the product emphasizing an integrated approach to quality ***risk management*** and ***science***.”

Brussels July 2003



Achievements

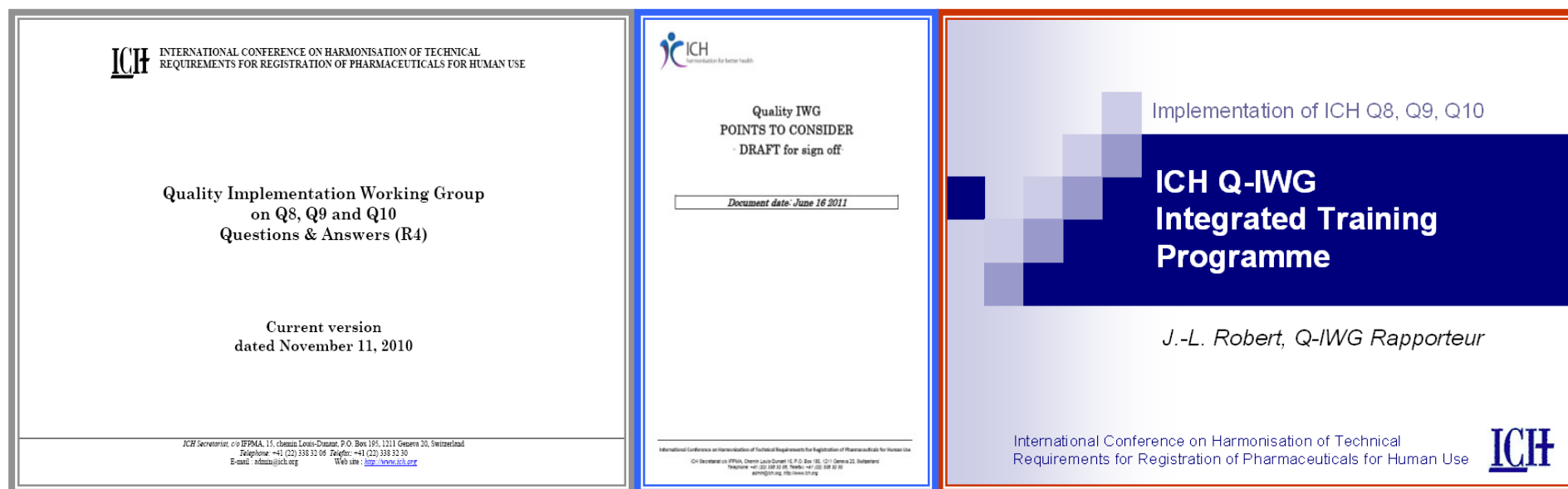
- Q8 (R2): pharmaceutical Development
 - Principles, concepts, opportunities
- Q9: Quality Risk Management
 - Proactive approach
- Q10: Pharmaceutical Quality System
 - Based on ISO standards but including the lifecycle
- Q11: Development and manufacturing of APIs
 - Q8 (R2) for APIs



“Application including QbD: A Learning process

From 2009 to 2011

ICH – Quality IWG implementation support



‘Questions and Answers’

‘Points to consider’

‘Training & Workshop’

<http://www.ich.org/products/guidelines/quality/article/quality-guidelines.html>

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Quality by Design – Paradigm Change

- Quality must be mainly built in and it will not only improve by additional testing and inspection
- Better utilization of modern science throughout product lifecycle
- QRM is a key enabler throughout product lifecycle
- Robust PQS with appropriate knowledge management assures quality throughout product life cycle.
- An integrated approach to development, manufacturing and quality for both industry and regulators



Quality by Design – Paradigm Change

- Understanding of Quality by Design as in Q8(R2)
 - A more systematic approach to development may include, for example, incorporation of prior *knowledge*, results of experimental studies using *design of experiments*, *use of quality risk management*, and *use of knowledge management* (see ICH Q10) throughout the *lifecycle* of product.
 - Science is no longer isolated; it is living across the lifecycle of the product/process within a Quality Management System.



Current Status (1)

- A lot of progress in the recent past
 - More science based applications
 - More scientific understanding (DoE)
 - More robust manufacturing processes
 - More emphasis on
 - Control Strategy
- Opportunities:
 - Real Time Release Testing
 - Manufacturing flexibility (Design Space)



Current Status (2)

- However a lot of complaints (Regulators and Industry)
 - More science but more questions !?!
 - Level of data/information requested or submitted in an application not really clarified.
 - Quality of information submitted.
 - Reason for a more systematic or QbD approach if no benefit at the end.
 - Is the term QbD unclear or not sometimes misused?
 - Terminology!



ICH Informal Quality Discussion Group

- Forum for promoting QbD topics
- Identified QbD topics so far
(not a priority list, no decision taken):
 - Revision of Q6A/B
 - CTD-Q location
 - Life-Cycle Management
 - Process Validation
 - Continuous Manufacturing
 - QbD Analytical Methods/Analytical Validation
 - Quality Glossary
- Training



Scope of Workshop

- Workshop based on real cases
- Survey/Wrap up of what has been achieved so far
- Experience gained so far
- Promotion of common understanding
- Identify bottlenecks/obstacles to QbD
- Identify next steps
- International harmonisation: participation of FDA/MHLW-PMDA



Future Challenges

- QbD for biologicals: more discussion needed!?
- QbD for more "complex" type of products.
- How can we further promote this paradigm?
- International harmonisation: what about regions outside ICH?



Thank you

- Organising Committee
- Presenters: Industry and Regulators
- PDA
- EMA for hosting