



EUROPEAN MEDICINES AGENCY
SCIENCE MEDICINES HEALTH

Patient access through innovation

Quality Innovation Group - one year after launch

Industry Standing meeting, June 2023

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An agency of the European Union





Overview

- EU vision on advanced manufacturing
- Quality Innovation group - Where we are
 - Product support
 - Gaining knowledge
 - International outreach
- What's next

EU, an attractive competitive environment to host sites using advanced manufacturing technologies for EU and global supply aiming to support availability of medicines for patients



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What we've seen and expect

We have some experience already

- Decentralised manufacturing proposal for ATMP manufacturing
- Pharma 4.0 facility for vaccine production
- Modular pharmaceutical micro factories for manufacture of DS & Bulk DP of an mRNA vaccine
- Continuous manufacturing for vaccine formulation and finish

More are to come with digitalisation,

- AI based models (Adaptive, self-learning models)
- Robotics
-





Opportunity taken or missed?



Opportunity NOT to be missed

What do we need to make this happen?

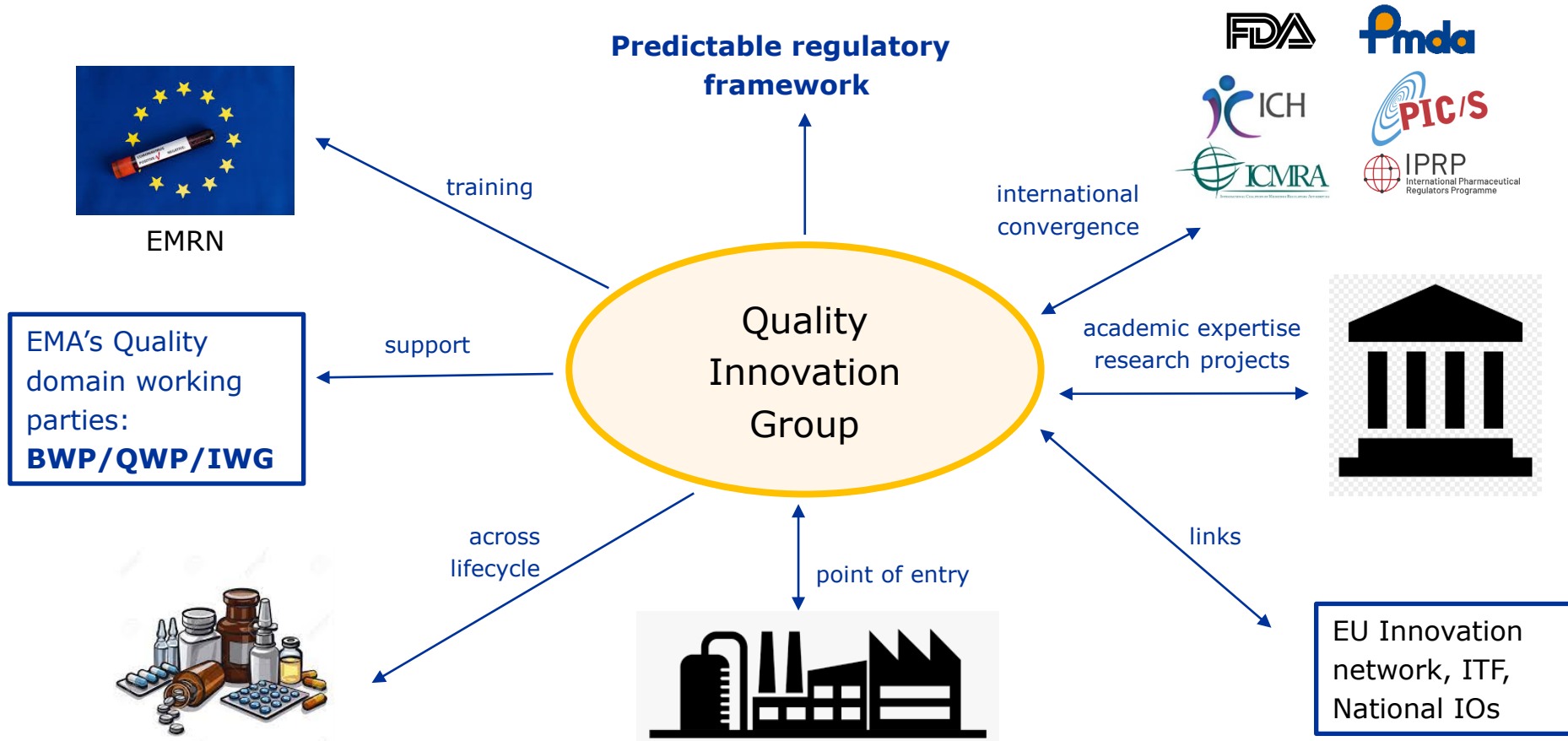


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Predictable regulatory
framework

Exchange of knowledge
btw developers &
regulators

Regional convergence



Direct eligibility request

- Technology or product focussed
- QIG expert assigned

Scientific Advice

- QIG expert primary assessor
- technology or product focused
- QIG Input into inspection

Initial MA application

- QIG expert input as part of assessment team
- QIG Input into inspection

Variation/line extensions

QIG expert input into review & inspection

Product and Technology support across lifecycle

Entry point to QIG

Expert advice (CMC/Inspection)
No formal assessment - – discussion on issues/risks and advice on how to address them.
If needed, advice on work packages to deliver ahead of follow-on procedures.

Assessment activities

assigned QIG expert for primary assessment / peer review
QIG - One year after launch

Meetings with stakeholders:

Listen-learn
Focus group
meetings

Challenges & solutions
gaps

+

1 – to – 1
Meetings
(QIG +
Applicant/Sponsor)

Support to specific
Product/technology
assessment

Knowledge
Assessment
outcomes

Guidance
International
convergence
Training



Status update - achievements

QIG established, monthly meetings

Workplan published

- Continuous and decentralised manufacturing
- Automaduct supporttion and digitalisation

Continuum support pathway developed

Contacts with key Int Partners initiated

Organisational

Interaction between Regulators and developers

- 1st Listen and Learn Platform on March 13th . Report published on 13th May
- Several follow-up 1-1 meetings with developers on specific cases (e.g digital twins, DCM, robotics)
- Follow up with PEI on DCM for mRNA vaccines
- Preparatory meetings with key industry experts, academics and EU network experts in preparation of LLFG on automation in Oct

Interaction with Academics and Int partners

Product support Guidance development

Meetings with academics and vendors ongoing

FDA, PMDA part of the 1st LLFG meeting ; Common areas of interest identified

Discussions with US FDA (CBER, CDER, ORA). Aim:

- Exchange of info on products ; Develop common understanding and guidance ; Collaborative assessments

SAs ongoing with QIG involvement

Guidance development / update as a result of the LLFG e.g.

- process models; interim approach for DCM; GMP supervision of DCM sites; Revision NIR GL addendum; Potential revision of the Q&A on NORs/PARs/DSp



Next steps

1-1 meetings with developers ongoing

2nd Listen and Learn focus group on Pharma 4.0 in Q3/4 2023

Advanced Manufacturing can support medicines availability – key EU priority

Applications can be approved within the current framework despite the regulatory challenges. It is possible- QIG is in discussions with developers!

To allow for broader uptake we need a predictable adapted regulatory framework addressing advanced manufacturing specificities and alleviate the burden related to inspection requirements and lifecycle updates- key priority for EU

QIG is an enabler, to get a better understanding of the regulatory challenges developers face and guide towards solutions aligned where possible with key Int Partners. We are already delivering concrete outcomes!

[Contact QIG , Participate @ the 2nd LLFG, we want to learn with you!](#)

Opportunity taken



Let's work together for better medicines for patients and strengthening their availability



QIG link

<https://www.ema.europa.eu/en/committees/working-parties-other-groups/chmp/quality-innovation-group>

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Industry speakers at 1st LLFG meeting