



EUROPEAN MEDICINES AGENCY
SCIENCE MEDICINES HEALTH

Quality Innovation Group – An Overview

8th Industry Stakeholder Platform Meeting

Presented by Veronika Jekerle and Rob Bream 27th June 2022

An agency of the European Union

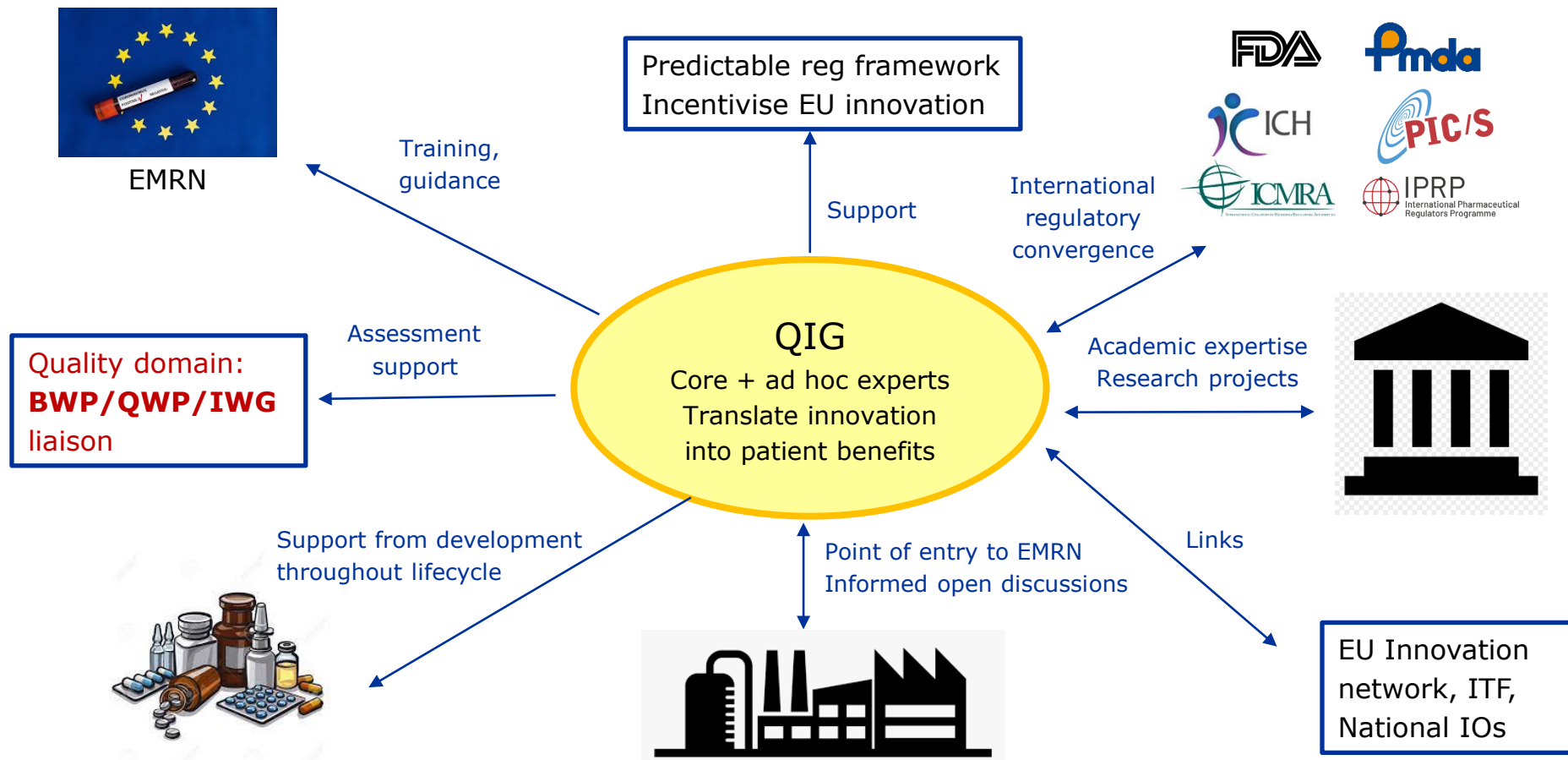


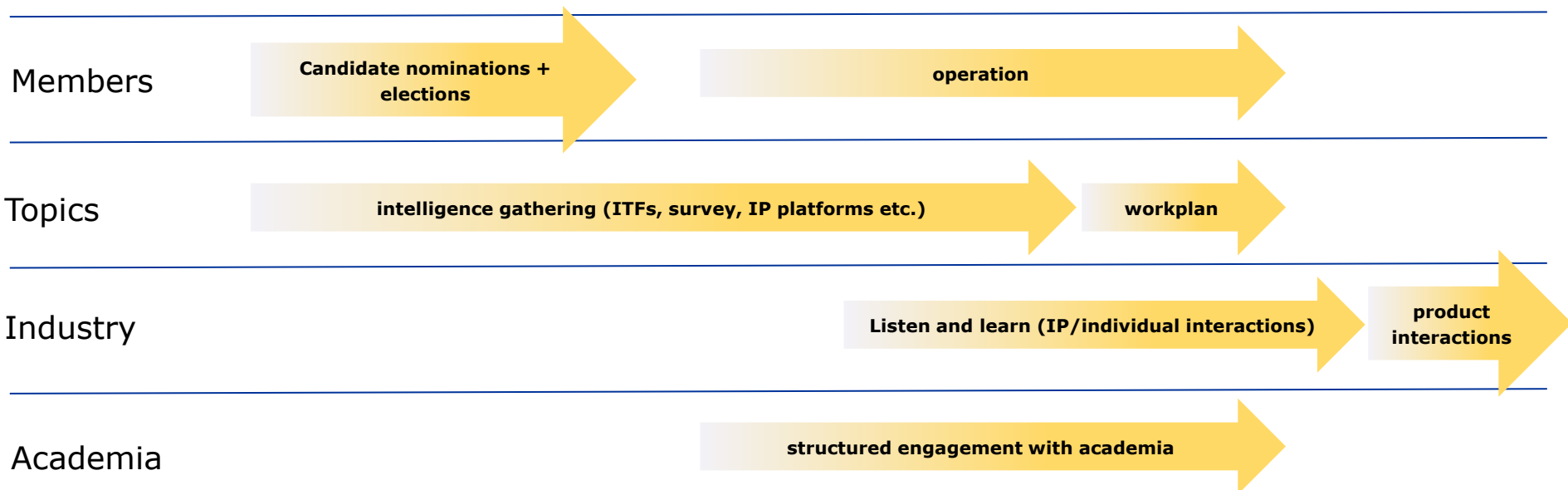
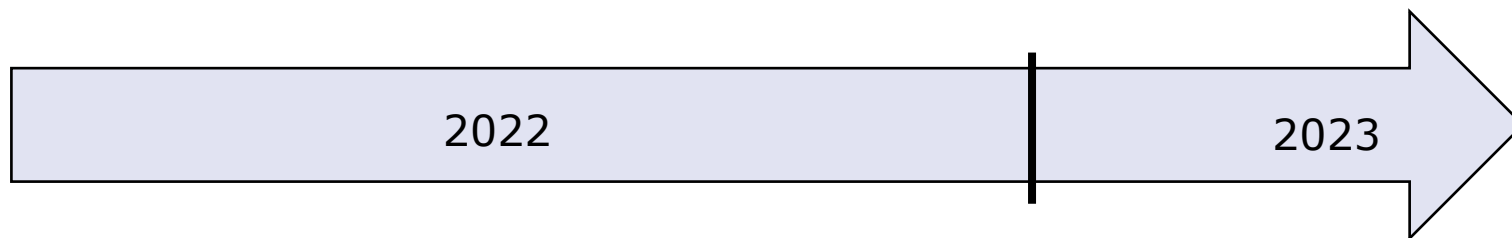
- Overview of Quality Innovation Group (QIG)
 - Vision
 - Timelines
- Summary of survey output
- Conclusions and questions for industry

The Vision



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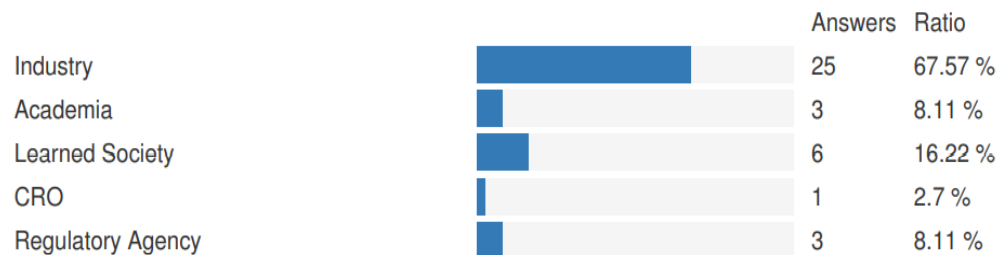


Survey ran from December 2021 – February 11th 2022. For each topic, respondents were asked:

- What will be implemented in coming years?
- What are the perceived barriers in current legislation/guidance?
- What needs to change in legislation/guidance?

1. Manufacturing technology
2. Analytical technology
3. Control strategy approaches
4. Drug delivery systems
5. Devices and/or digital solutions
6. Materials
7. Facility designs or design concepts
8. Any other CMC developments

Type of organisation



Significant overlap across topics – answers are grouped accordingly:

1. Manufacturing technology + facility design
2. Analytical technology + control strategies
3. Drug delivery systems, materials and devices
4. Other CMC developments
5. Summary of barriers and legislative changes

- Continuous manufacturing (API, FP, chem and Bio) including e.g. microfluidics
- Pharma 4.0 – digitalisation, automation, robotics, AI
- Decentralised manufacturing, modular equipment including scale out, autonomous portable facilities, bedside manufacture (e.g. ATMPs and gene editing)
- 3D printing/additive manufacturing
- Cell processing technology (e.g. automated cell culture, high density cell banks, cell free transcription)
- mRNA platform technology (automated and chemically manufactured)
- Sterile filling technology (e.g. micro-filling) and requirements for sterile grade areas
- Flexible facility layouts with physical/spatial separation of operations and/or closed manufacturing systems, single use manufacturing equipment



- PAT, i.e. in-line/at-line/on-line analysis sensors, NIRS and RAMAN for RTRT and process control (including feedback loops)
- Data (*in silico*) modelling, statistics and digitalisation (predictive)
- Rapid biological methods (e.g. qPCR, solid phase cytometry)
- Novel biological methods (e.g. NGS, flow cytometry, conformational analysis/tomography, cell binding potency assays)
- Multi-attribute methods
- Sterility methods
- Structural analysis methodology (size, conformation, macromolecule analytes)

- Wearable devices with sensors (e.g. for dosing, monitoring, efficacy)
- Patient compliance monitoring technology (wearable sensors, packaging/container closure, digitalised with e.g. cloud/AI link)
- Excipients including nanomaterials (inorganic, polymeric including peptides, lipids)
- Diagnostic devices
- Biomaterials including implants/inhaled (e.g. with surface modification, coated or bioconjugated)
- ATMP delivery systems/devices
- Micro-projection arrays (devices, vectors)
- Sensors for other purposes (anti-counterfeiting, stability and storage condition monitoring)
- Digitalisation and modelling (e.g. automation of process/method optimisation)

- Digitalisation of dossiers + inspections
- Electronic PI
- Novel packaging formats and materials
- Stability modelling
- *In silico* prediction of properties (e.g. impurities, PK/PD)
- Sustainability (green chemistry, biocatalysis, replacement of animal methods, efficiency of equipment use)

General points made several times

- Pursue global harmonisation on standards, guidance via ICH, PIC/S etc.
- Create a point of contact and framework for interaction on novel manufacturing technologies

A high level overview of perceived barriers and proposed changes

- Provision of guidance on technologies which are not yet implemented in any products
- Change of legislation seen as too restrictive (e.g. alternative processes for biologics)
- Updates to guidance seen as out of date (EU and ICH level)
- Implementation of in draft and adopted ICH guidance not yet implemented in EU (e.g. Q12, Q13, Q14)

For the most part, answers reconfirm the analysis for the RSS 2025 – a bit more granularity in some places and some additional topics.

- Some of the points raised are not for QIG to address
- Scientific focus on innovative technology

Question for industry attendees:

- Does the survey summary reflect industry priorities?
- Considering previous interactions between industry/working parties
 - What worked well?
 - Additional relevant contact points from industry?



Any questions?

Further information

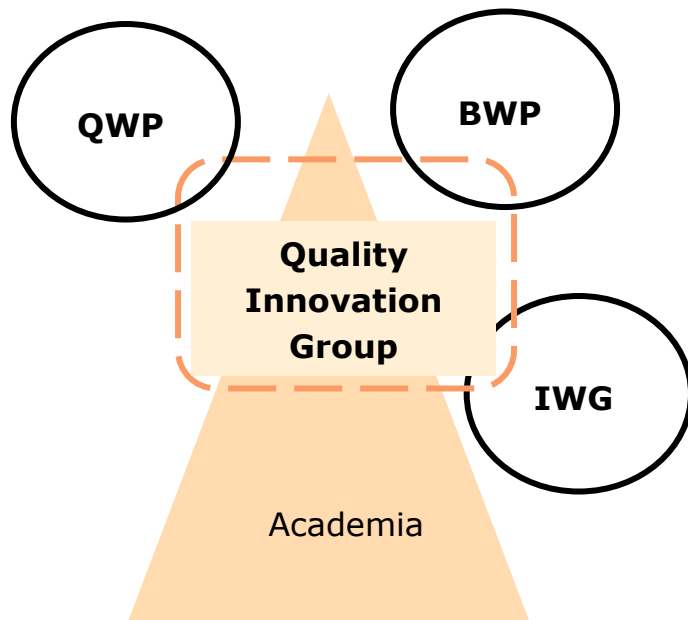
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Highlighted coming technologies (RSS 2025)

- Novel manufacturing technologies (e.g. end to end continuous, CM for biologicals, 3D printing)
- Pharma 4.0: automation, artificial intelligence, big data approaches, data analytics & digital transformation in factories
- Decentralised manufacturing
- Novel delivery systems e.g. nano drug delivery systems
- Digital devices
- Genome editing (*in vivo*)