

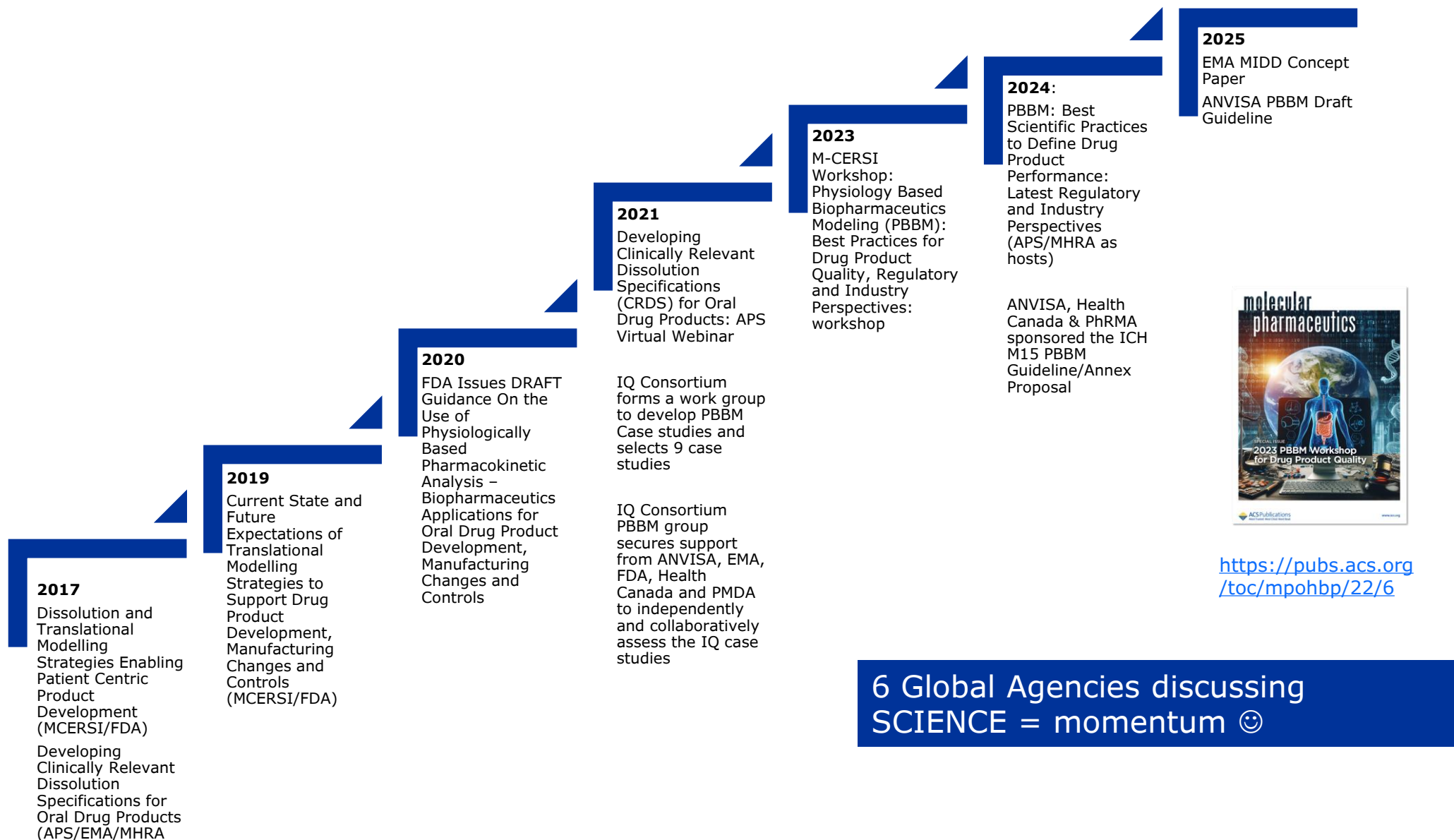
PBBM Qualification and Guidance: Key Challenges and Emerging Opportunities

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Agenda

- The Scientific Journey to date
- Use of PBBM in Innovator and Generic Industry
- Virtual Bioequivalence (VBE)
- Challenges & Opportunities
- Conclusions

PBBM: The Scientific Journey to date...



Scientific collaboration to advance quality medicines to patients

2-year path from September of 2021 to FDA/M-CERSI August 2023 workshop

Partnership

- Industry submitted confidential case studies
- Software companies commitment to training
- Academics agreed to participate
- Independently & collaboratively reviewed by regulators



Case study	Company	Case study
1	Amgen	Amgen-Drug-x
2	Astrazeneca	Lesinurad
3	Astrazeneca	Acalabrutinib
4	EMD (Merck KGaA)	EMD-Drug-A
5	J&J	Janssen-Drug-A
6	J&J	Janssen-Drug-B
7	Merck & Co (MSD)	Etoricoxib
8	Novartis	Ribociclib
9	Pfizer	Fluconazole



64 FDA participants

16 Foreign Regulatory

22 Academics from around the world

85 Industry participants

187 In-person participants

- Regulators share thoughts in panel discussions
- 13 Breakout Sessions
- Workshop Output published – 5 manuscripts

PBBM Qualification and Guidance: Key Challenges and Emerging Opportunities

Classified as public by the European Medicines Agency



Use of PBBM in Innovator and Generic Industry

Biopharmaceutics Risk Assessment

Oral Drug Absorption
assessment
Formulation platform
prototyping
PPI/ARA/Food effects

Formulation design & development

Impact of API/excipient
changes on DP
Formulation bridging

Biowaiver strategies based on VBE

Formulation bridging
Lower strength
Assessment between RLD &
Test
SUPAC based

Drug Product Quality

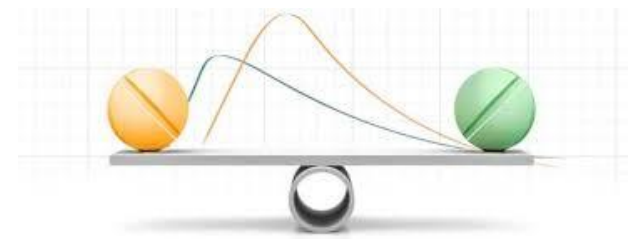
Justification of clinically
relevant drug product
specifications:
API, Dissolution
*CMAs/CPPs based on safe
space

Paediatric Drug Development

Drug absorption as a
function of age
rBA/BE studies to bridge to
adult DP

* CMA/CPP: Critical Material Attribute/Critical Process Parameters

VBE - Virtual Bioequivalence

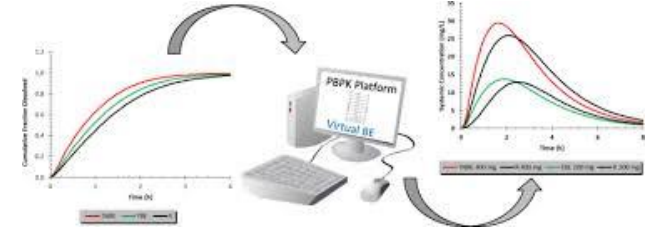


- VBE refers to the use of PBBM or PBPK modeling and simulation and other computational approaches to evaluate BE between drug products without the need for extensive in vivo clinical studies.
 - Evaluate the impact of CMC changes on the PK of the drug
- From a drug product quality standpoint, VBE:
 - Strengthens assurance of consistent clinical performance across formulations,
 - Facilitates efficient and cost-effective development, and
 - Reduces unnecessary human exposure, while maintaining alignment with regulatory requirement.

VBE - Virtual Bioequivalence

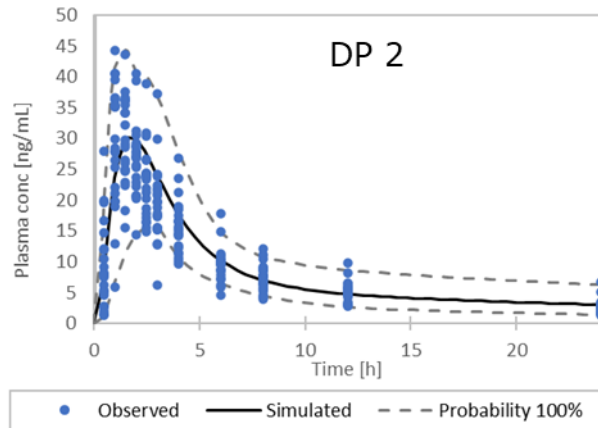
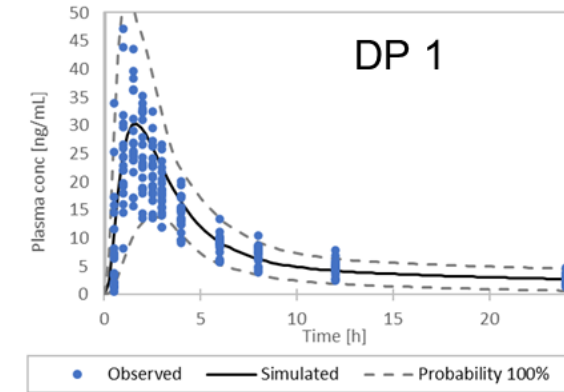
Areas of potential application

- **BE studies are often performed in 4 main areas**
 - Change in Manufacturing site (site switch)
 - Creating/introducing a new formulation
 - Introduction of a generic drug product
 - Biowaiver for lower strength(s)
- **Creating /introducing a new formulation can include studies to**
 - Bridge between 2 formulations
 - Evaluating the Food effect
 - Evaluate any PPI effect (the CMC DDI 😊)
 - Setting of Clinically Relevant Drug Product Specifications



VBE Example

- Model validation & VBE outcome

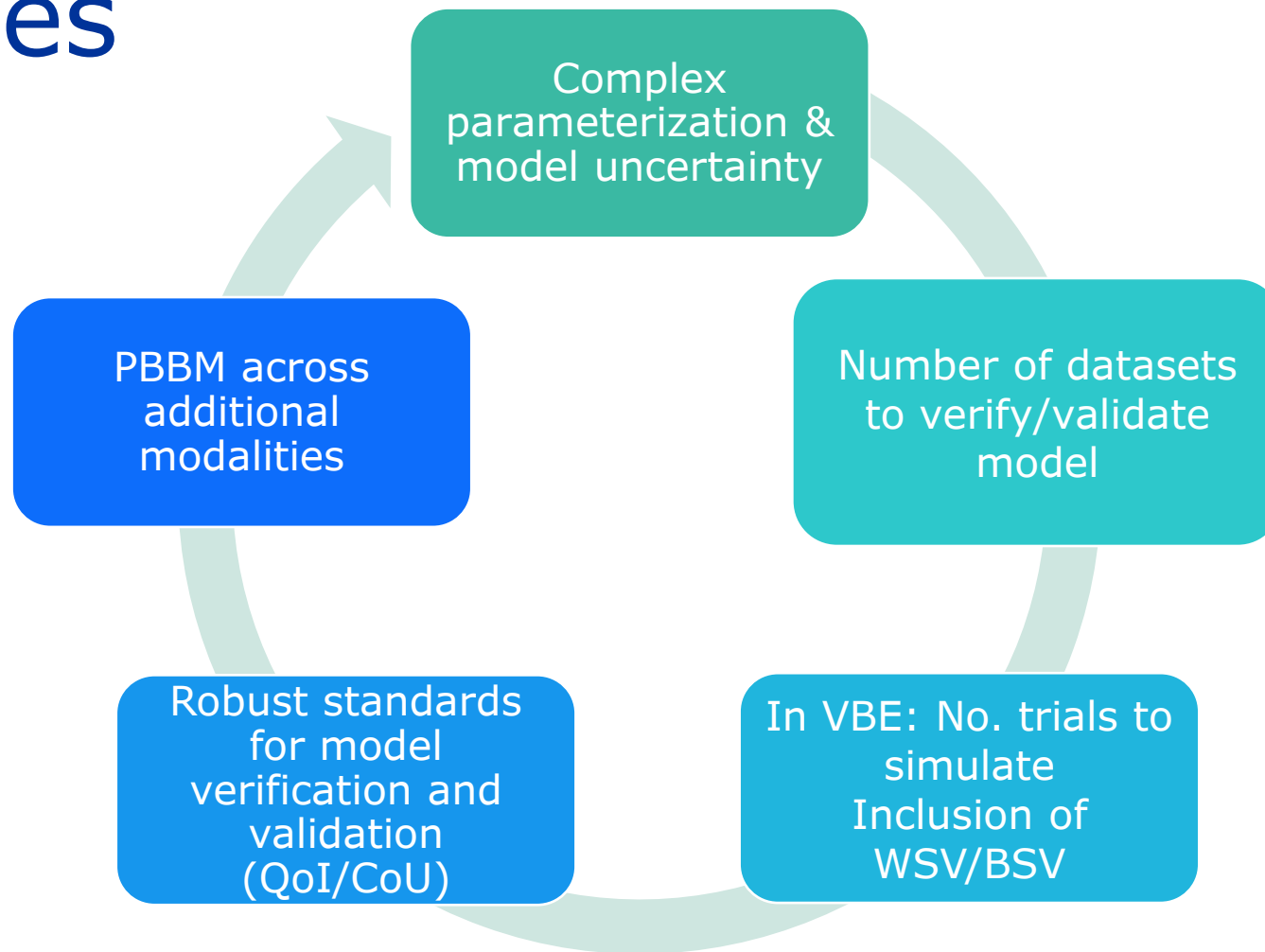


DP 1 vs DP 2	C_{max}		AUC_{inf}		BE Criteria
	GMR	90% CI GMR	GMR	90% CI GMR	
	[-]	[-]	[-]	[-]	[-]
Study 1	0.95	0.86-1.04	1.03	0.91-1.16	0.8-1.25
Study 2	0.96	0.87-1.05	1.04	0.93-1.16	0.8-1.25
Study 3	0.95	0.85-1.05	1.00	0.90-1.10	0.8-1.25
Study 4	1.04	0.92-1.17	1.03	0.91-1.17	0.8-1.25
Study 5	1.05	0.94-1.17	1.02	0.92-1.13	0.8-1.25
Study 6	1.06	0.97-1.17	0.98	0.86-1.12	0.8-1.25
Study 7	0.93	0.84-1.03	1.03	0.92-1.14	0.8-1.25
Study 8	1.05	0.96-1.16	0.97	0.86-1.09	0.8-1.25
Study 9	0.98	0.89-1.08	0.98	0.87-1.09	0.8-1.25
Study 10	1.05	0.96-1.15	0.99	0.90-1.08	0.8-1.25
Mean	1.00		1.01		

- Steps in Model Build
 - Oral absorption model development: DS/DP
 - PK Model Development
 - Parameter Sensitivity Analysis
 - Model Validation
 - Independent clinical datasets
 - Model Application
 - Comparing different formulations through VBE

- VBE trials demonstrate both drug products @ dose A are predicted to be BE for both C_{max} and AUC.
- A switch from DP1 to DP2 is predicted to have no impact on extent of absorption and exposure

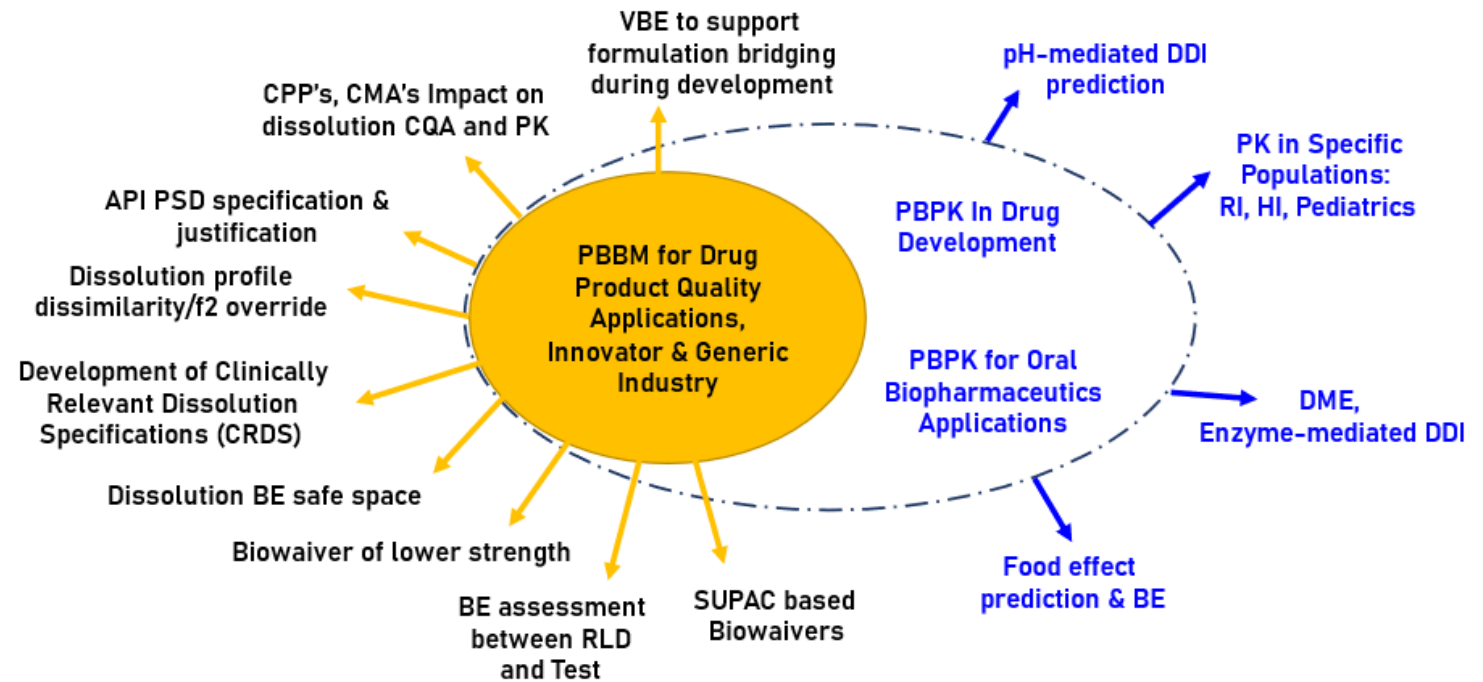
Challenges



<https://pubs.acs.org/toc/mpohbp/22/6>

Opportunities

- Consistency in terminology across guidelines
- Clear process/mechanism to discuss modelling strategy (prior to CTA/MAA)
- Clarity on information required for strategic discussion
- Feedback on model “acceptability” in specification decisions
- Collaboration between MWP and Quality assessors in decision making



Uses of PBPM in oral formulation development. Adapted with permission from Yuvaneshwari et al. Copyright 2022, Elsevier

Conclusions

- Understanding biopharmaceutic attributes and API/DP interactions with the human body is essential across the product lifecycle
- PBBM improves drug product understanding by identifying critical formulation variables, Critical Material Attributes, and Critical Process Parameters
- PBBMs are central to MIDD offering robust, quantitative decision-making frameworks for regulatory decision making
- Consistent terminology aligned with ICH M15 on model development, verification, validation, and application are key for effective PBBM use
- PBBM's multidisciplinary nature means that Member State exposure and experience vary; EMA guidelines on mechanistic modelling could support broader adoption, and collaboration with industry and academics experts is encouraged
- Quality Assessors and the Methodology Working Party to collaborate to ensure consistency in decision making
- EFPIA aims to enhance the impact of PBBM across the product lifecycle through continued partnership with EMA and collaboration with industry, academia, and regulators



Biopharmaceutics Modelling as a Fundamental Tool to Support Accelerated Access

Executive Summary

The acceleration of clinical development programs leads to the compression of the time available for the technical development of the Medicinal Product. Under these circumstances, CMC changes and bioequivalence studies to underwrite these, may affect the ability to rapidly deliver innovative medicines to the patients.

A deep understanding of fundamental biopharmaceutics properties of the active substance and product and the application of biopharmaceutics models beyond the BCS-based biowaivers are powerful tools in the acceleration of development programs.

Acknowledgments

References

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EFPIA MQEG
IQ

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