

# Statistical methodology for biosimilars, comparison of process changes and comparison of dissolution profiles

A perspective from EFSPi

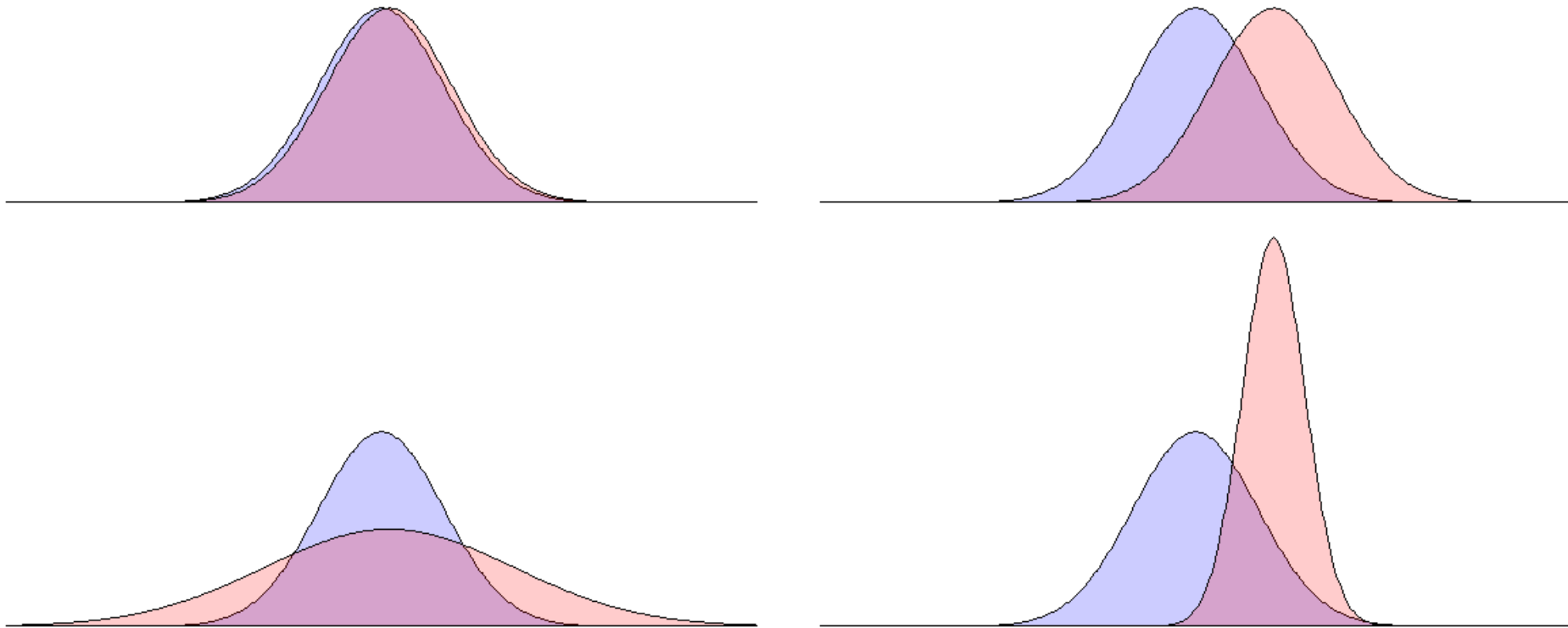
Mike Denham (GlaxoSmithKline)  
on behalf of EFSPi WG

# Three Fundamental Requirements

- Define what we mean by equivalence/comparability
- Provide a well-defined decision procedure
- Demonstrate the operating characteristics of the procedure
  - What is the probability of deciding in favour of equivalence/comparability?
  - What is the patient risk?
    - (Test product is deemed equivalent/comparable and a patient receives a bad lot from the Test product)
  - What is the producer risk?
    - (Test product is deemed not to be equivalent/comparable when it is)

# What do we mean by equivalent/comparable?

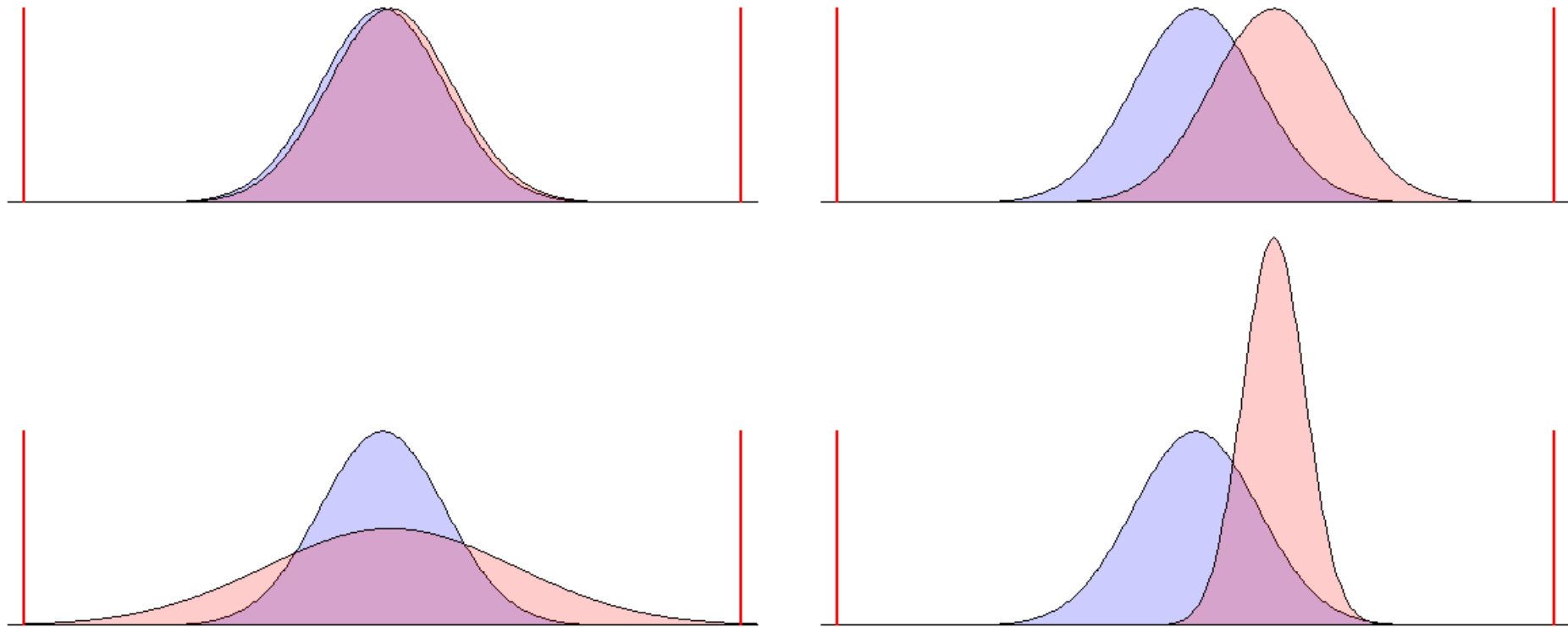
- Demonstrate that **proposed new process produces** lots of **Test** product that are (analytically) “equivalent/comparable” to those of the **Reference** product (both now and in the future).



When are the two distributions equivalent/comparable?

# What do we mean by equivalent/comparable?

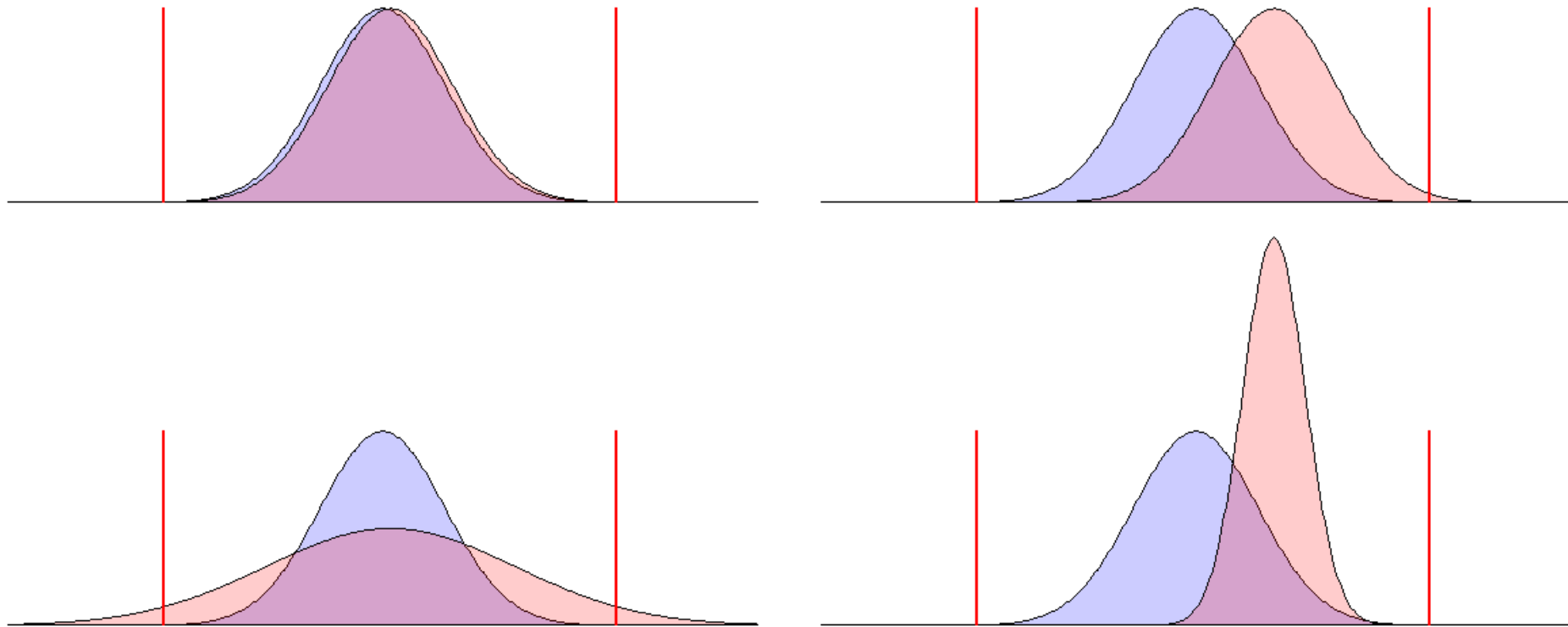
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# What do we mean by equivalent/comparable?

- Demonstrate that **proposed new process produces** lots of **Test** product that are (analytically) “equivalent/comparable” to those of the **Reference** product (both now and in the future).

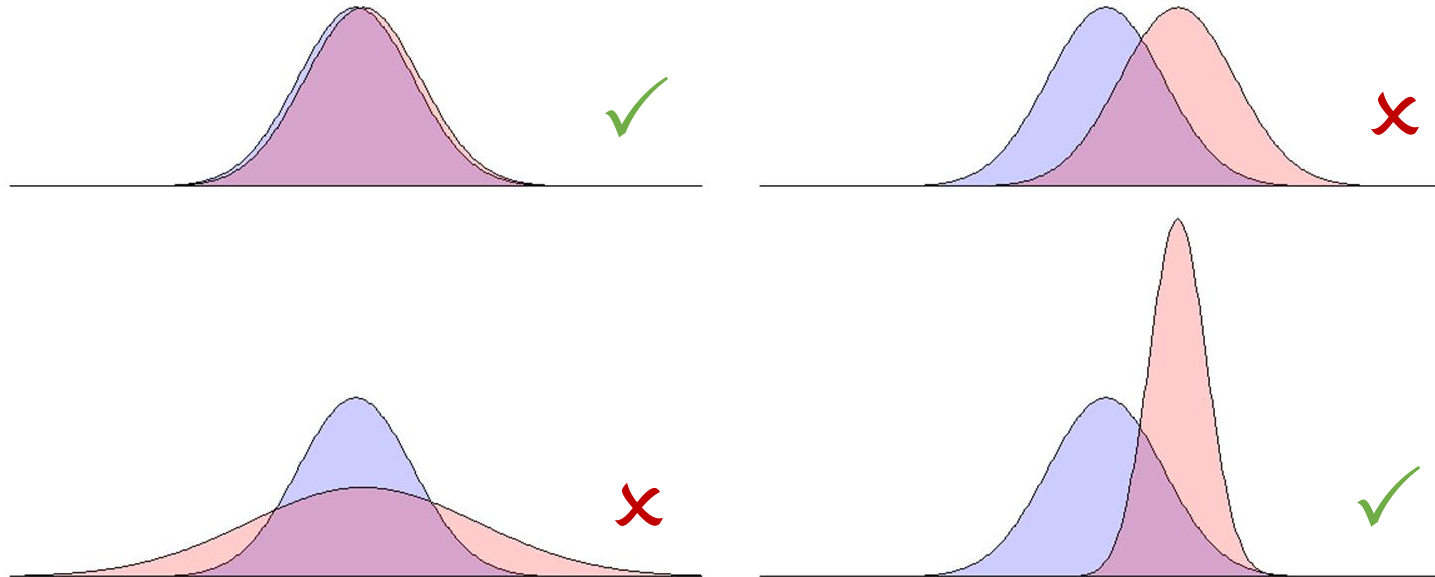


When are the two distributions equivalent/comparable?

# A Definition of Biosimilarity

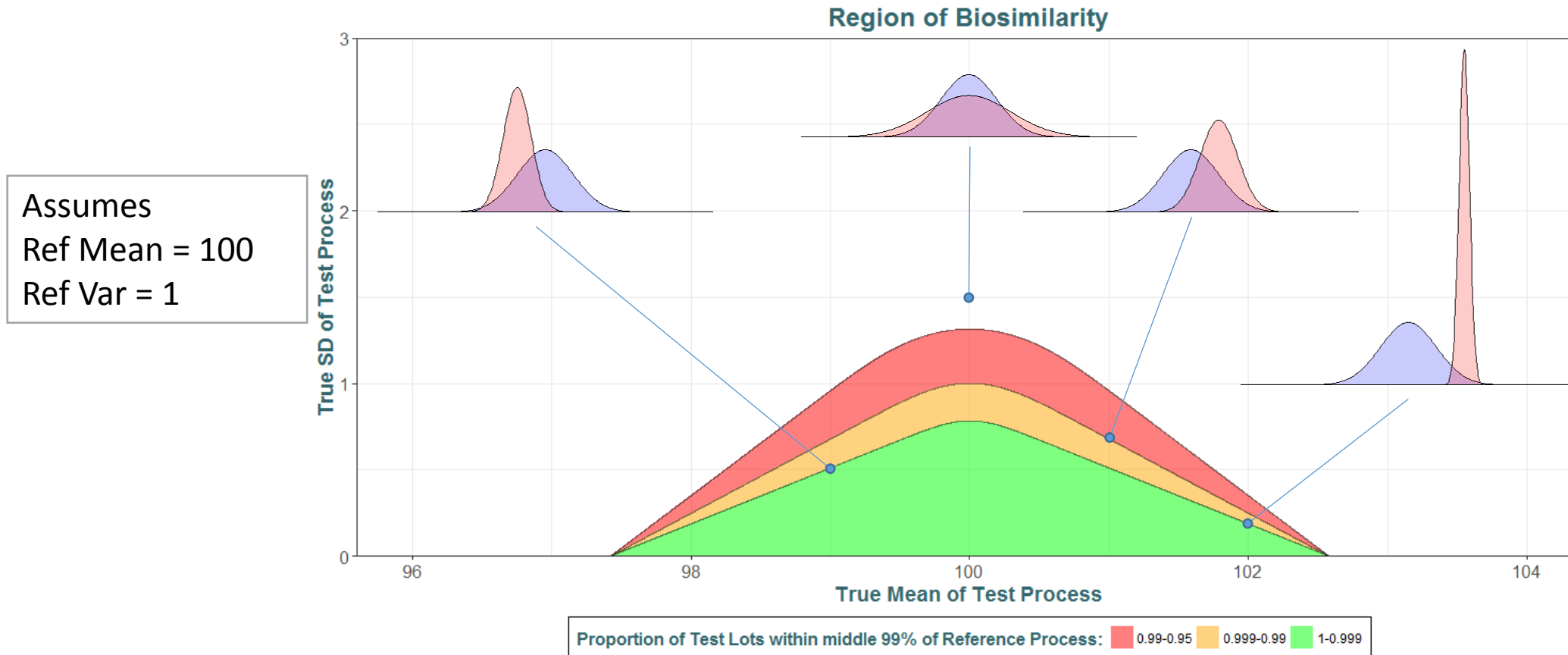
- The test product is analytically comparable (for a given attribute) to the **Reference** product if the middle P% of all lots produced by the **Test** product process lie within the middle P% of the lots produced by the Reference product process.
- In what follows we will use 99%.

In the absence  
of specification  
limits



# A Definition of Biosimilarity

- Combinations of Mean and SD that would be considered Biosimilar



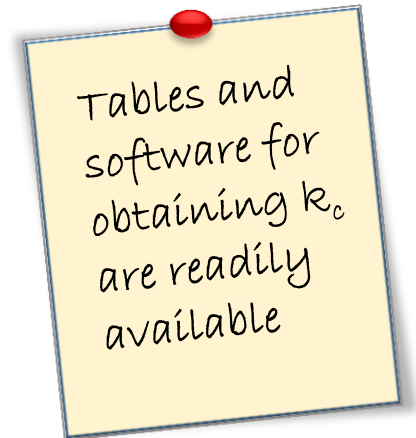
# A Decision Procedure for Biosimilarity (1)

- Interested in limits defined by central portion of distribution of Reference product lots
- Mean and variance of Reference estimated with uncertainty
- The  $\beta$ -content  $\gamma$ -Confidence Tolerance Interval (TI) on Reference is recommended

$$\bar{X}_{Ref} \pm k_c \times s_{Ref}$$

$$k_c : P_{\bar{X}_{Ref}, s_{Ref}} \left\{ P_X \left( \bar{X}_{Ref} - k_c s_{Ref} < X < \bar{X}_{Ref} + k_c s_{Ref} \mid \bar{X}_{Ref}, s_{Ref} \right) > \beta \right\} = \gamma$$

- Takes into account the uncertainty on the Mean and the Variance
  - Better statistical properties than Min and Max
  - Both Content and Confidence can be controlled
- 
- A minimum sample size of Reference is recommended to make  $\beta$ -content  $\gamma$ -Confidence Tolerance Interval (TI) relevant for Similarity limits. (Here we will use 15)





# A Decision Procedure for Biosimilarity (2)

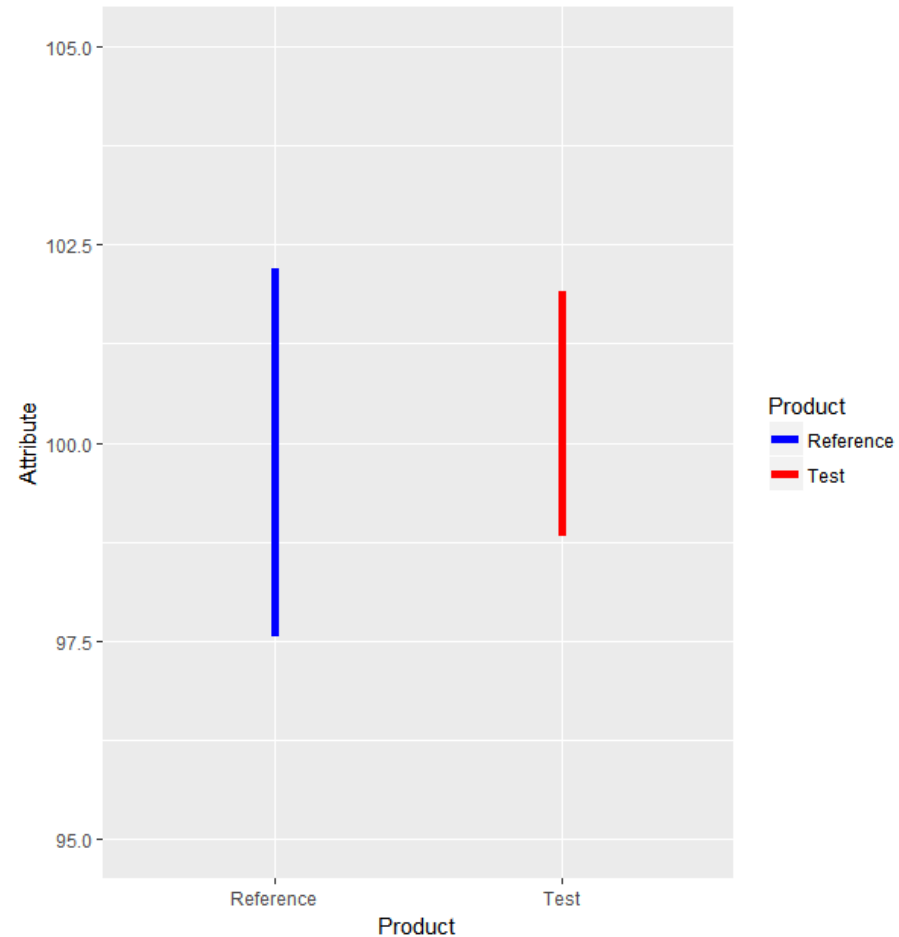
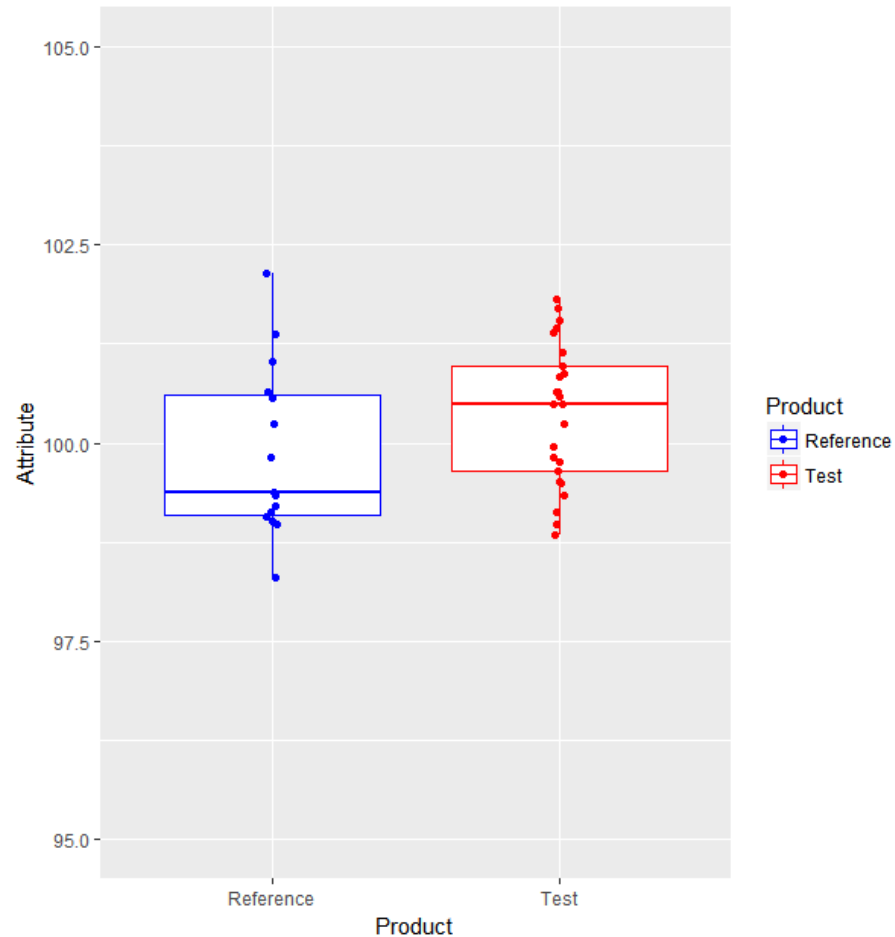
- Test if  $\beta$ -Prediction Interval (PI) of biosimilar is within  $\beta$ - $\gamma$ -Tolerance Interval (TI) of reference

$$\bar{X}_{Test} \pm t_{(1+\beta)/2, (n_{Test}-1)} \times s_{Test} \sqrt{1 + 1/n_{Test}}$$

- Equivalent to a 100 $\beta$ % Credible Interval based on Posterior Predictive Distribution of X given the observed data using a Jeffreys Prior
- More relevant than using an arbitrary  $c$  factor (such as 3!)
- Takes into account the variability of the Test process (between-lots)
- Takes into account uncertainty on means and variability of new process
- Demonstrates that Test lots will be within the range of Reference lots with some level of confidence even in the future

# A Decision Procedure for Biosimilarity (3)

- Test if  $\beta$ -Prediction Interval is within  $\beta$ - $\gamma$ -Tolerance Interval



# Other Decision Procedures – FDA Tier Approach

## **Tier 1 – Most Critical**

(1-2 $\alpha$ )100% two-sided Confidence Interval for  
Difference in Means contained within  $\pm 1.5s_{Ref}$

Compares the means of  
the two distributions

## **Tier 2 – Moderate Critical**

Quality Range Method: mean  $\pm k s_{Ref}$

Compares the central  
portions of the two  
distributions

## **Tier 3 – Least Critical**

Raw Data/Graphical Comparison

No 'formal' assessment  
of the two distributions

# Demonstrate the Operating Characteristics (1)

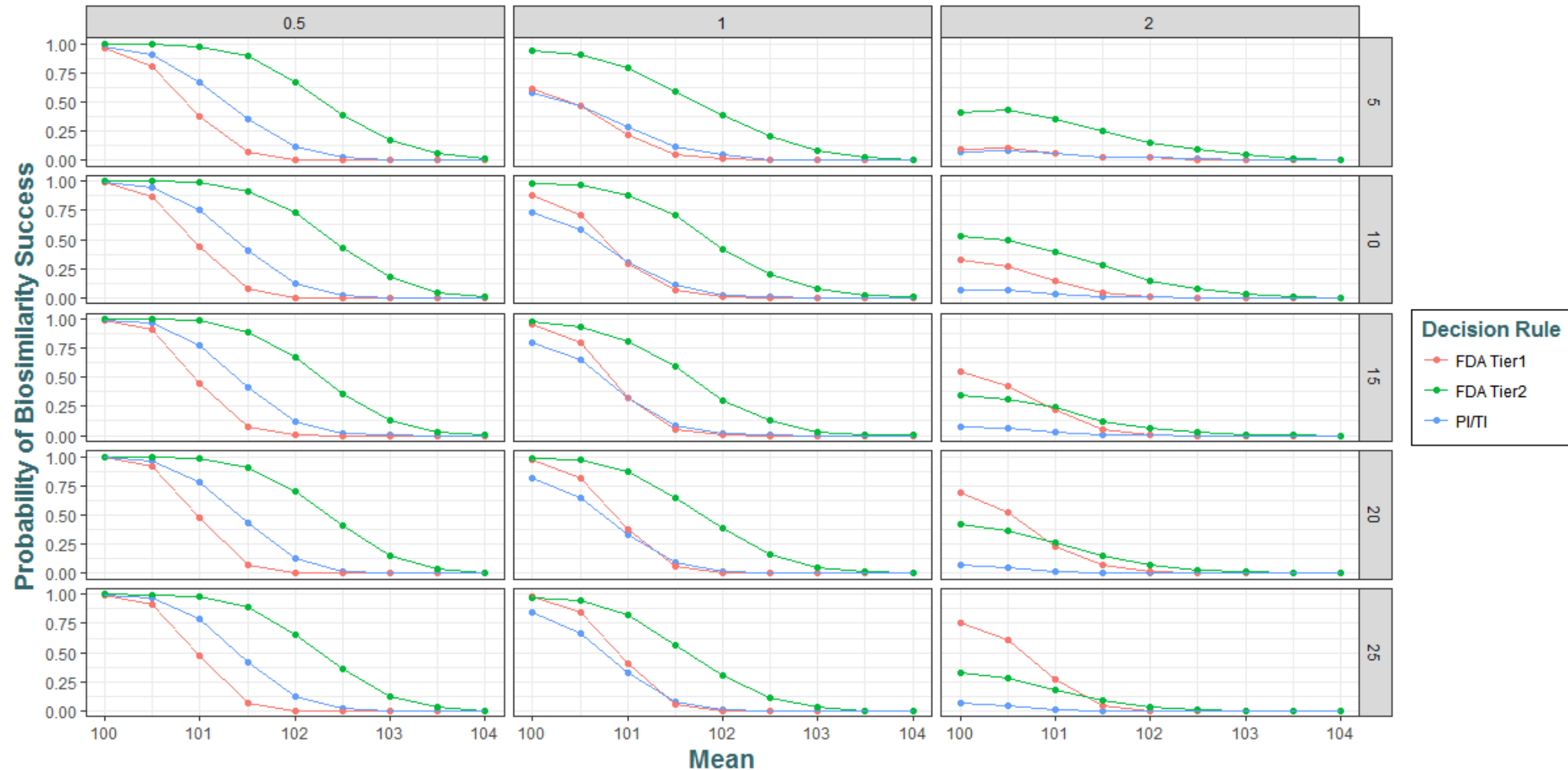
- Simulate or derive the performance of the decision rule for different combinations of the Mean and SD of the Test Product Process
- E.g.
  - Assume Reference Mean = 100, Reference SD = 1
  - # Reference Lots = 15
  - # Test Lots = 5, 10, 15, 20, 25

## Decision methods:

- FDA Two-Sided 90% Confidence Interval of Mean Difference
- FDA 90% of Test Lots in Mean  $\pm$  3 SD
- **Proposal  $\beta$  PI within  $\beta/\gamma$  TI (80% and 98% chosen here)**

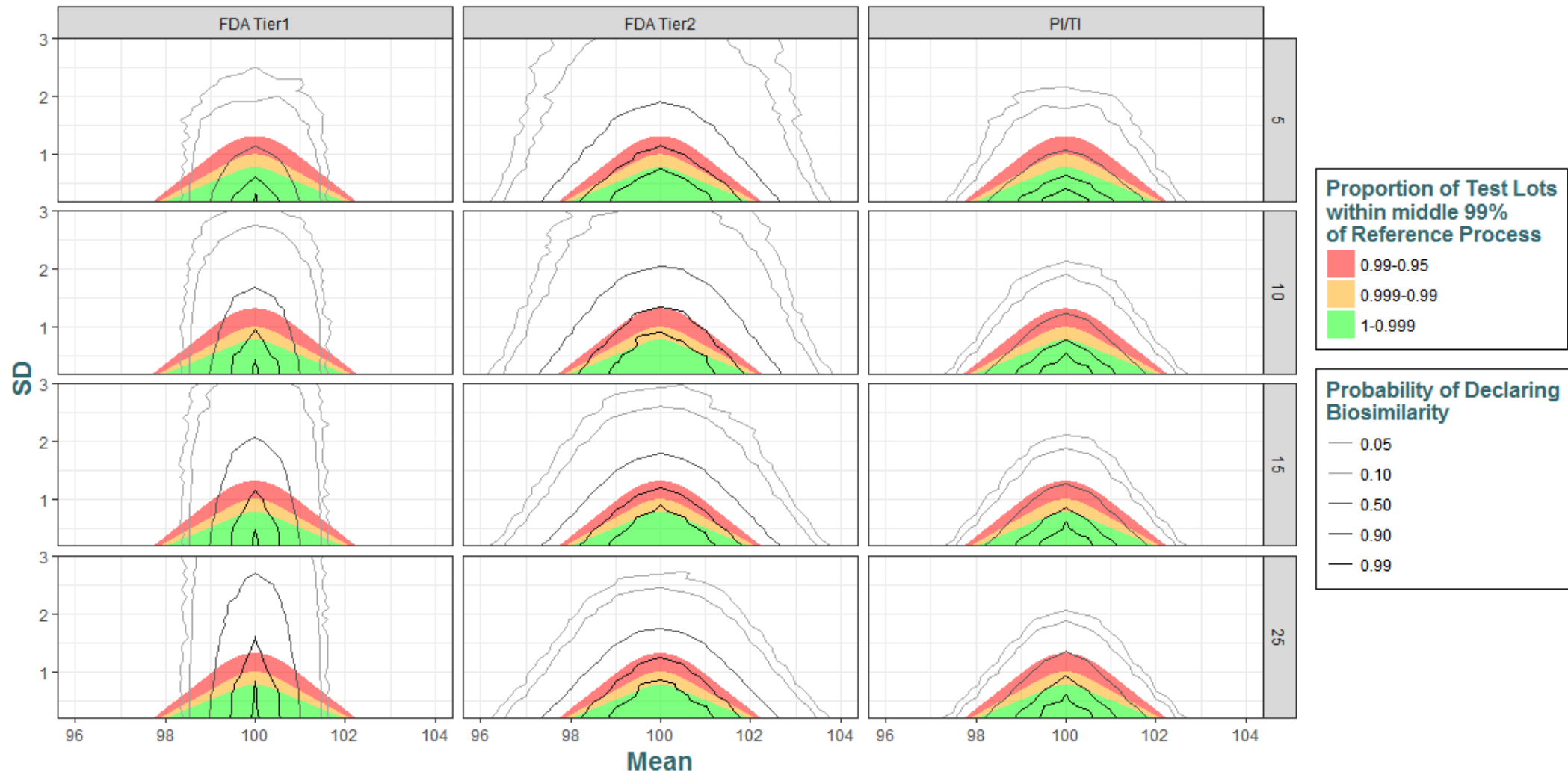
# Demonstrate the Operating Characteristics (2)

Comparison of Operating Characteristics

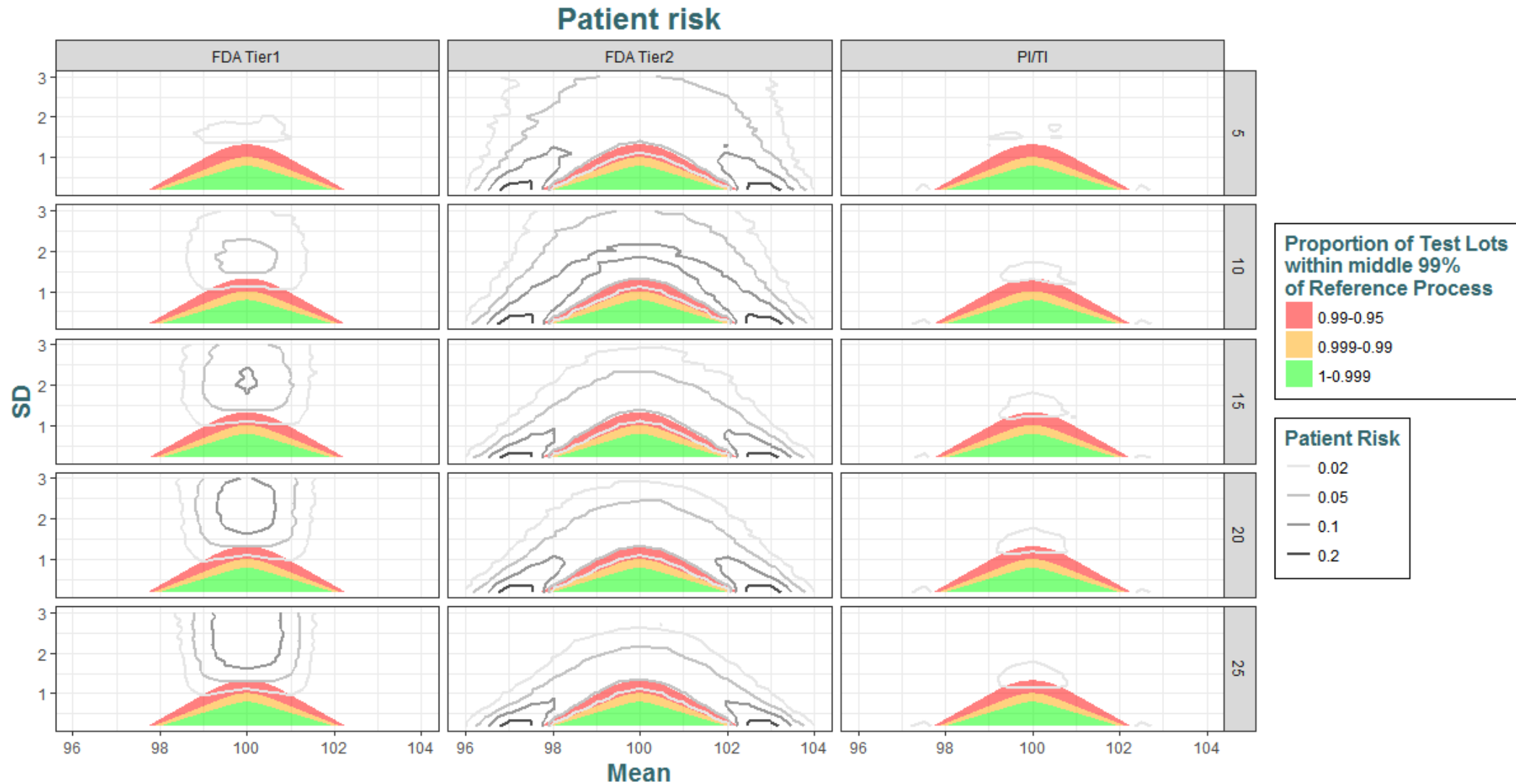


# Demonstrate the Operating Characteristics (3)

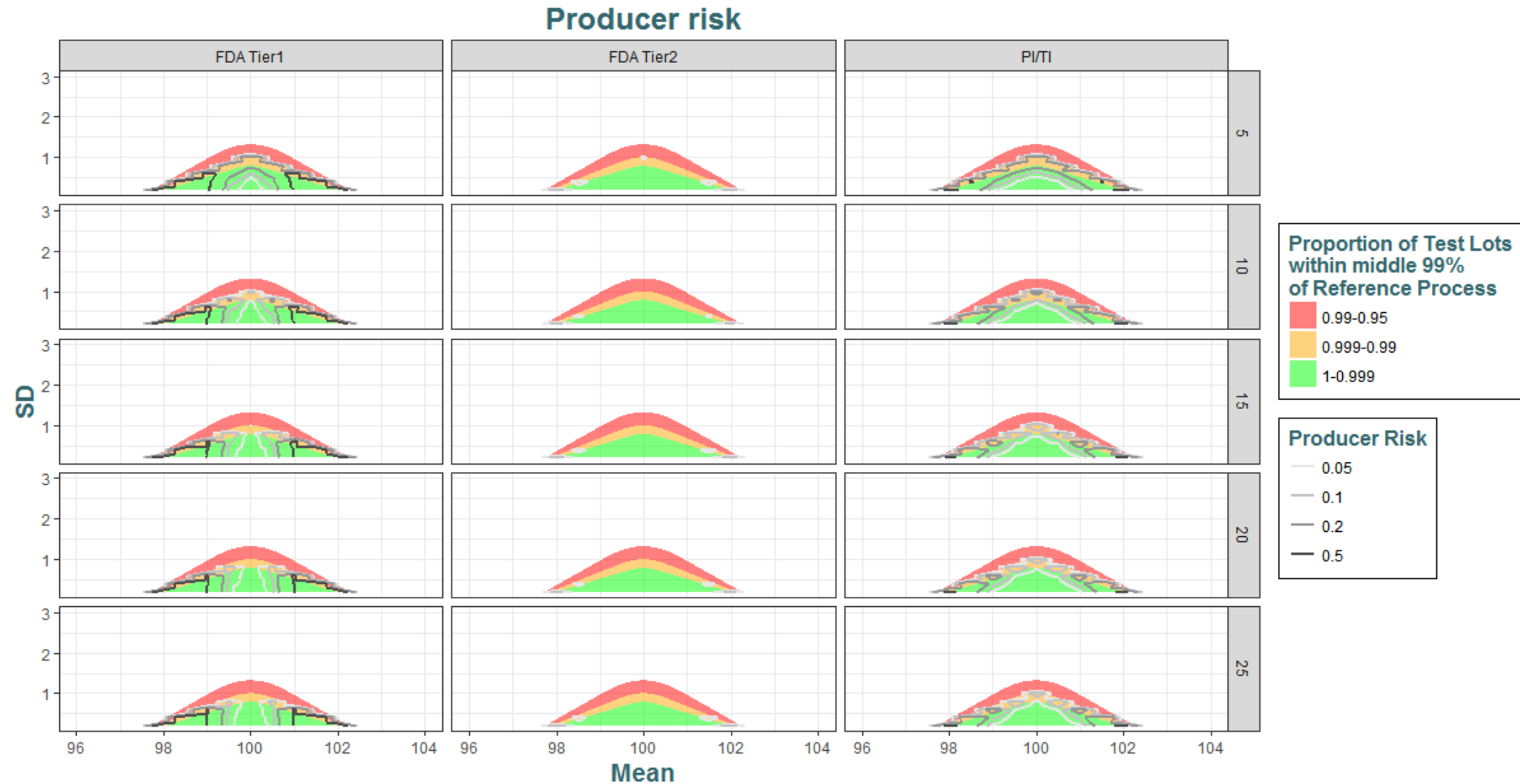
Probability of deciding in favour of Biosimilarity



# Patient Risk



# Producer Risk



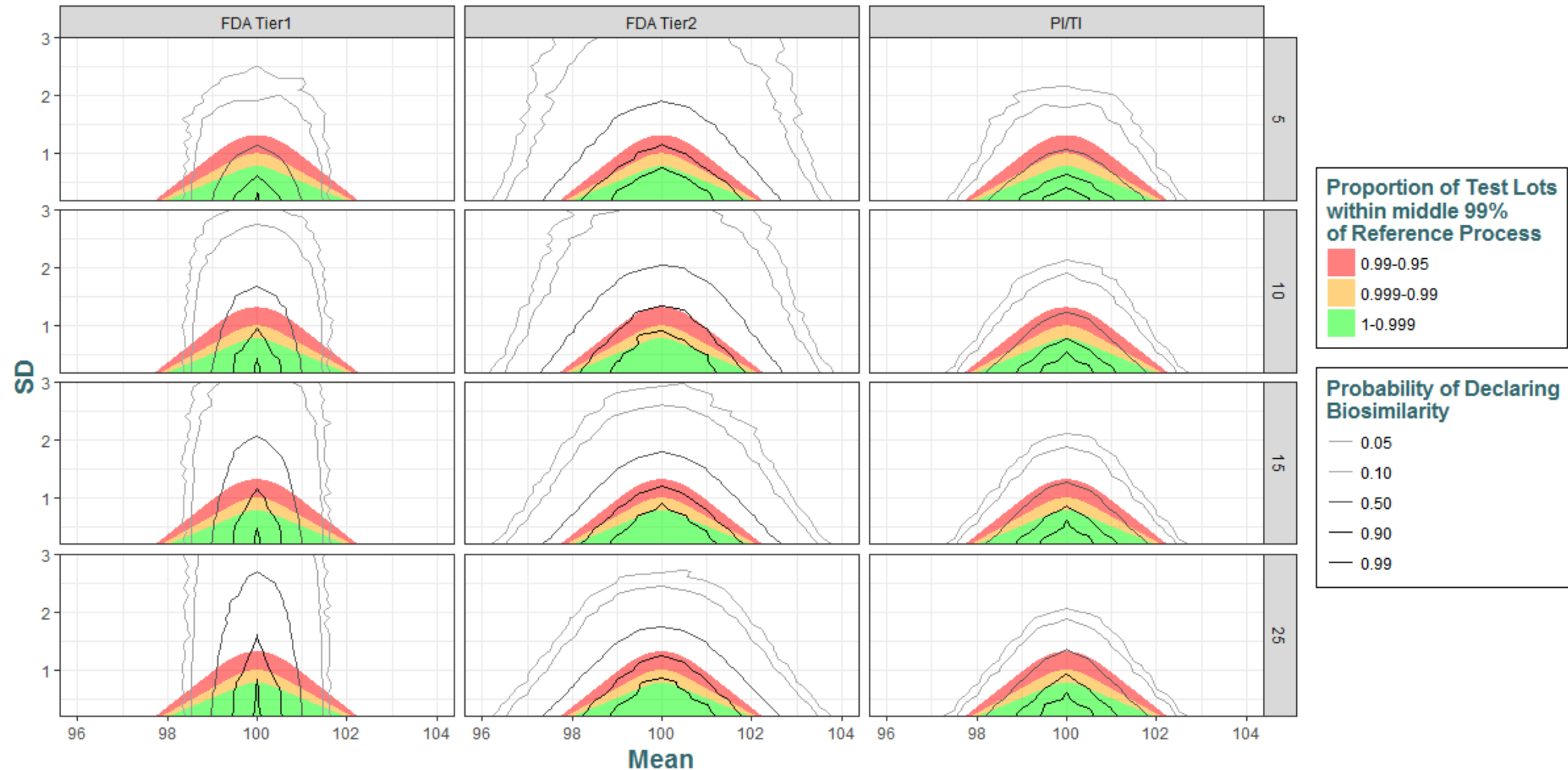


# Backup Slides

80% PI within 80/98% TI

# Demonstrate the Operating Characteristics

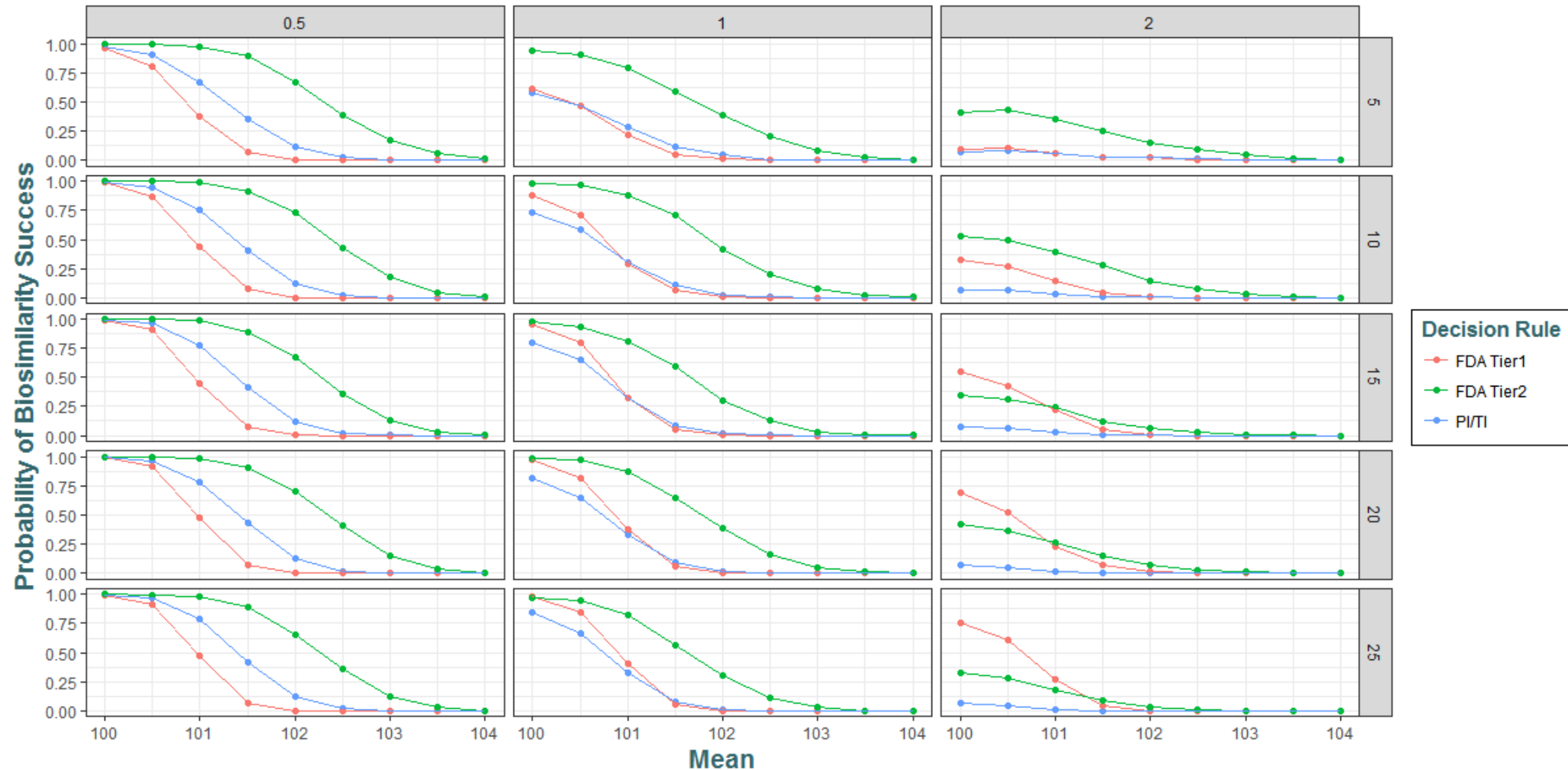
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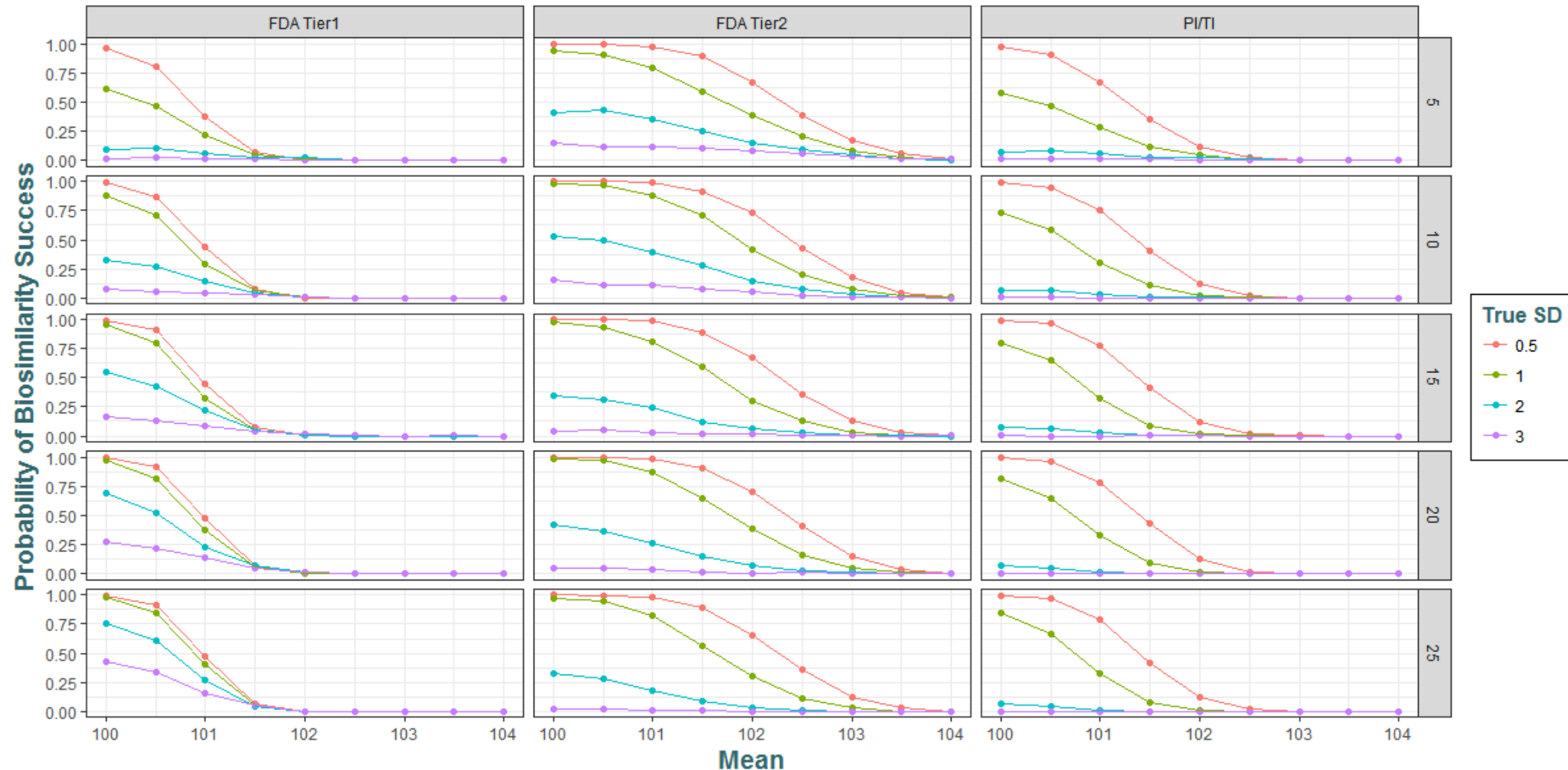
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80% PI within 80/98% TI

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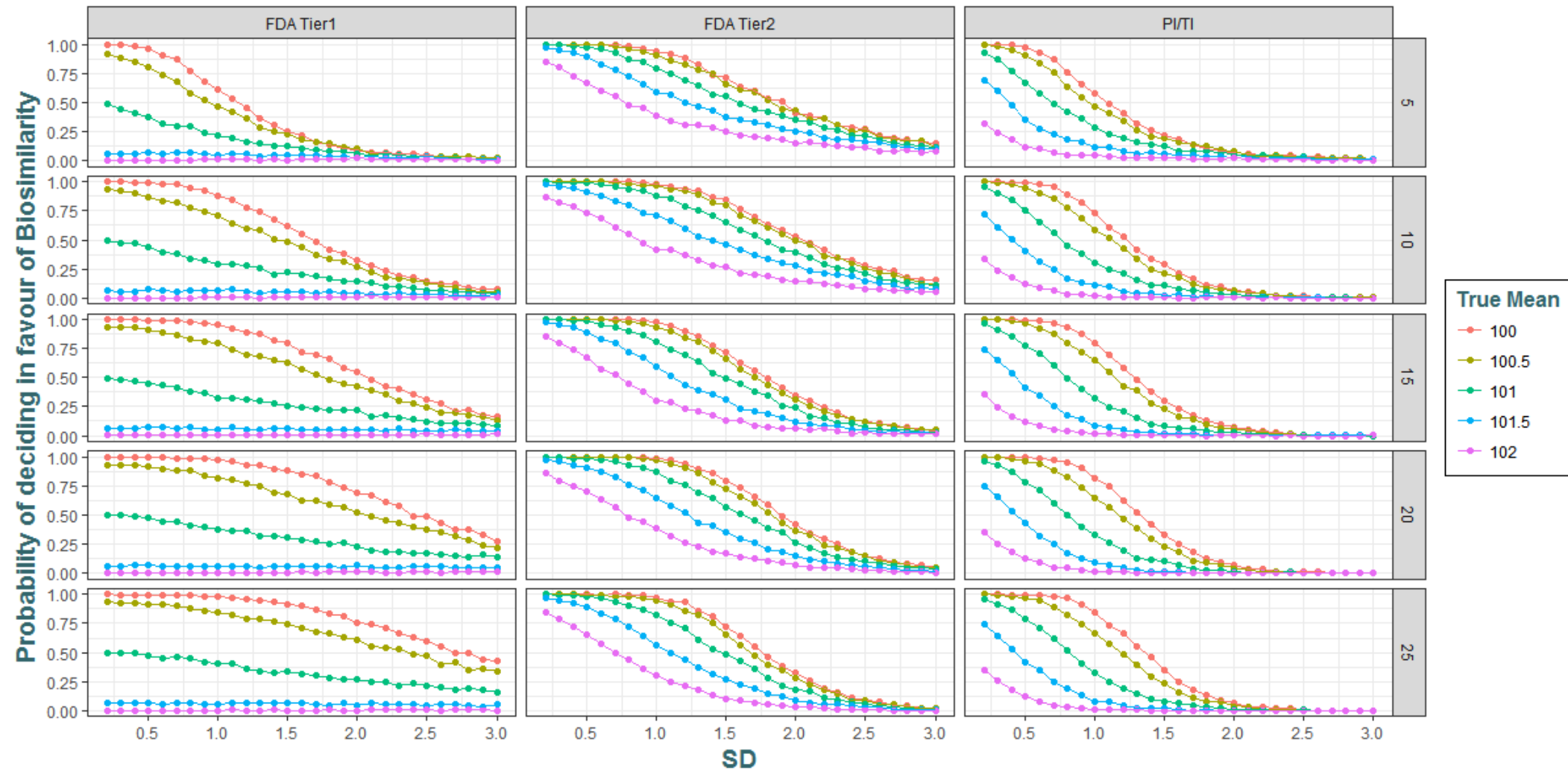
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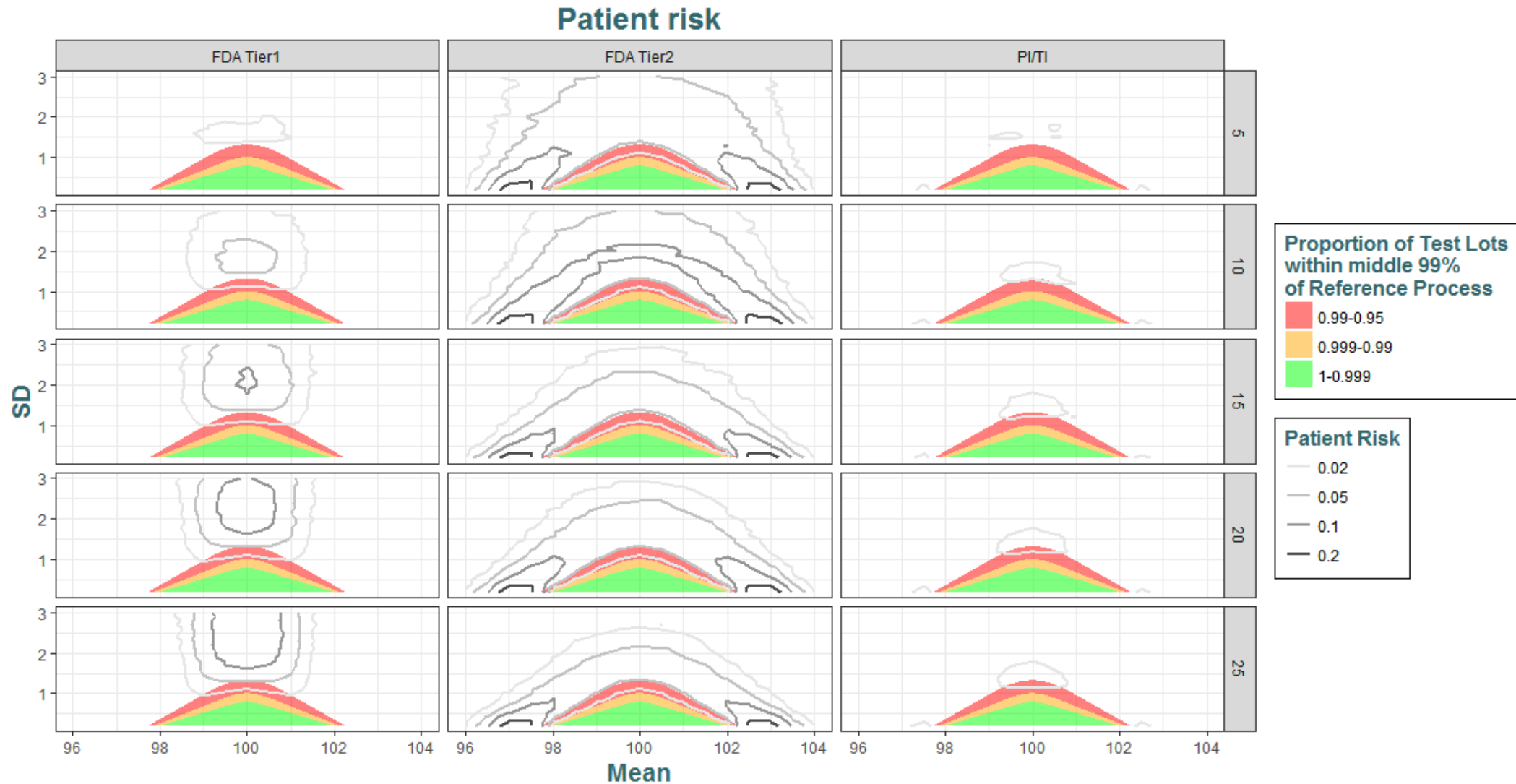
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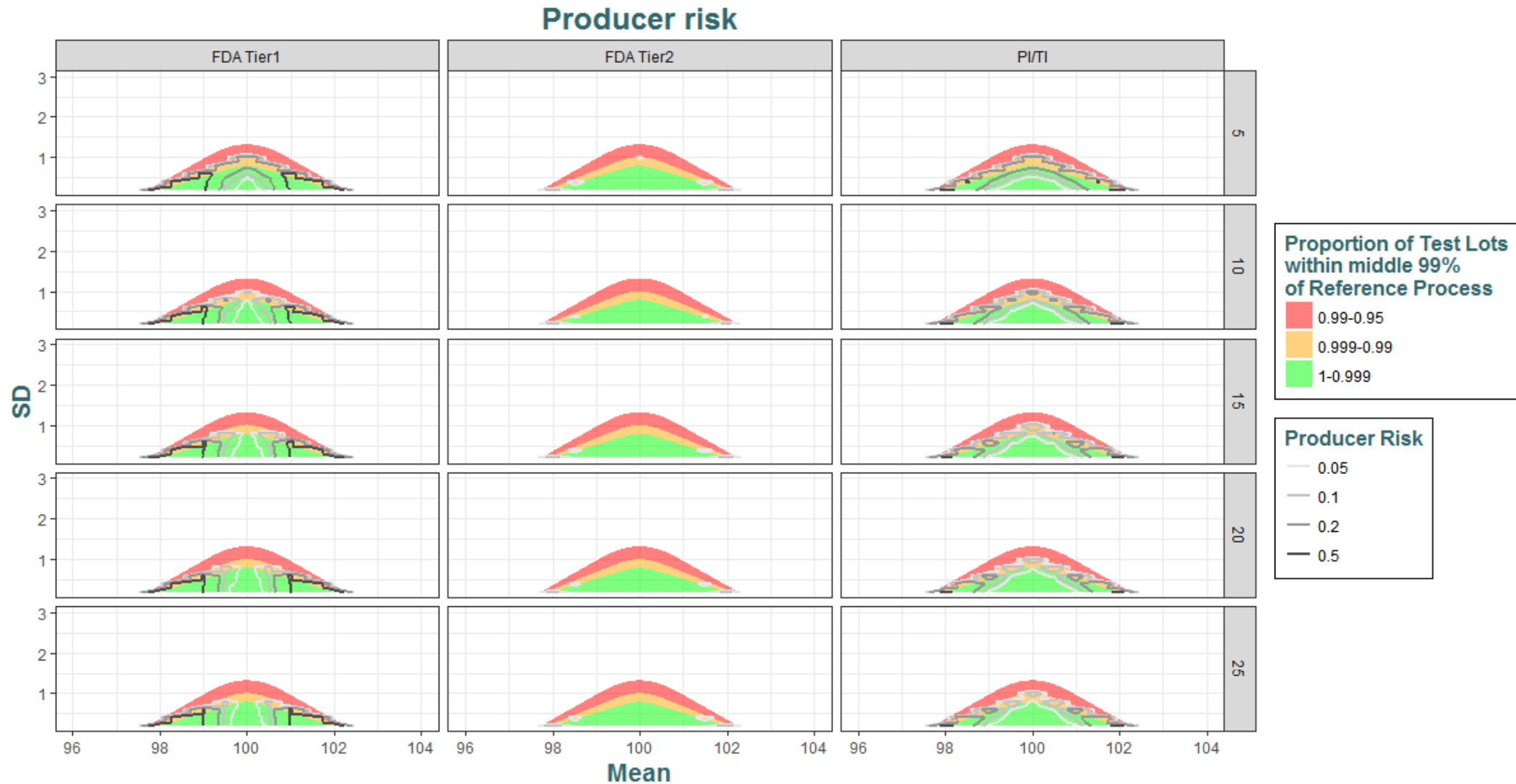
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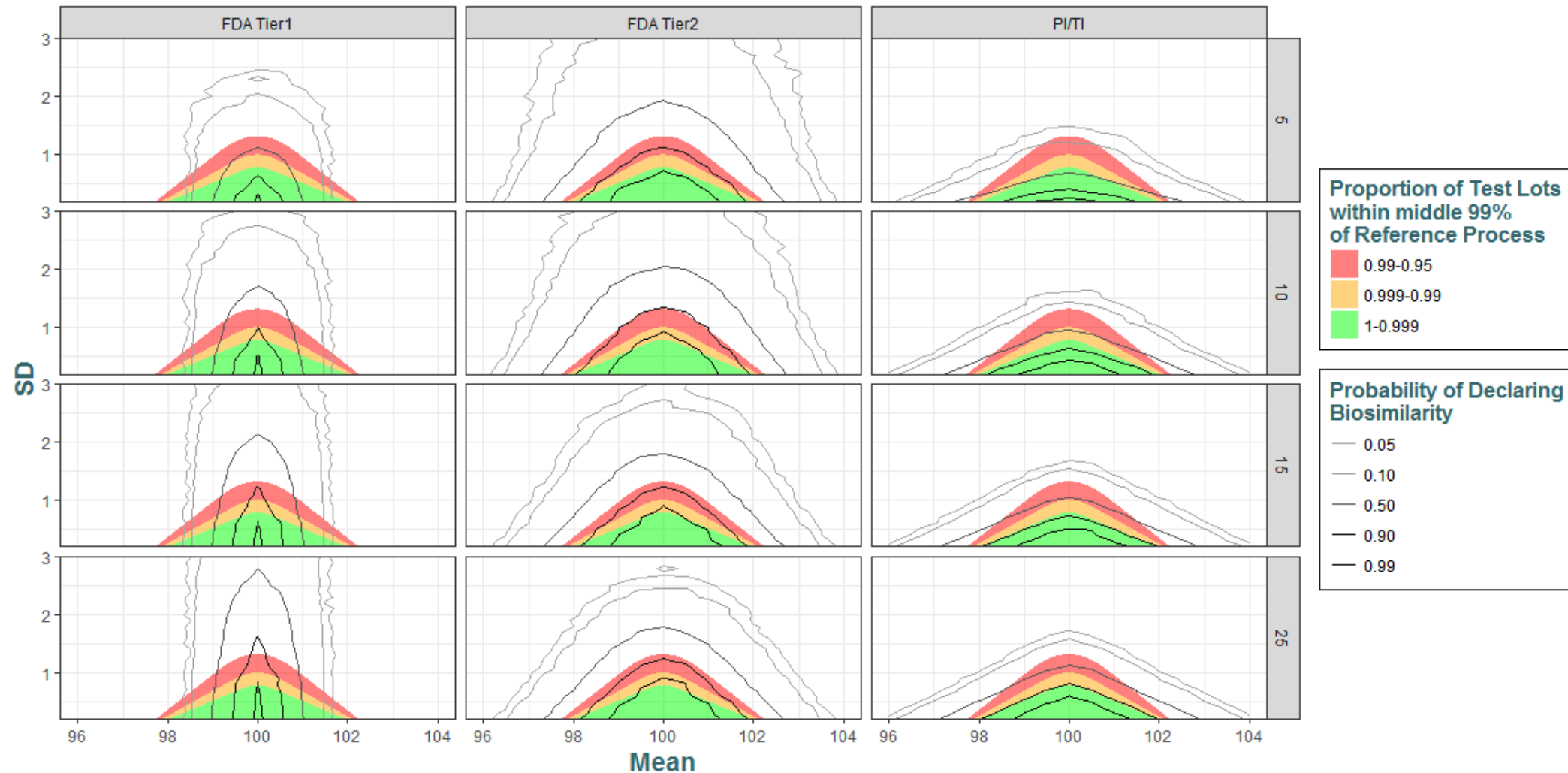
# Producer Risk



99% PI within 99/95% TI

# Demonstrate the Operating Characteristics

Probability of deciding in favour of Biosimilarity

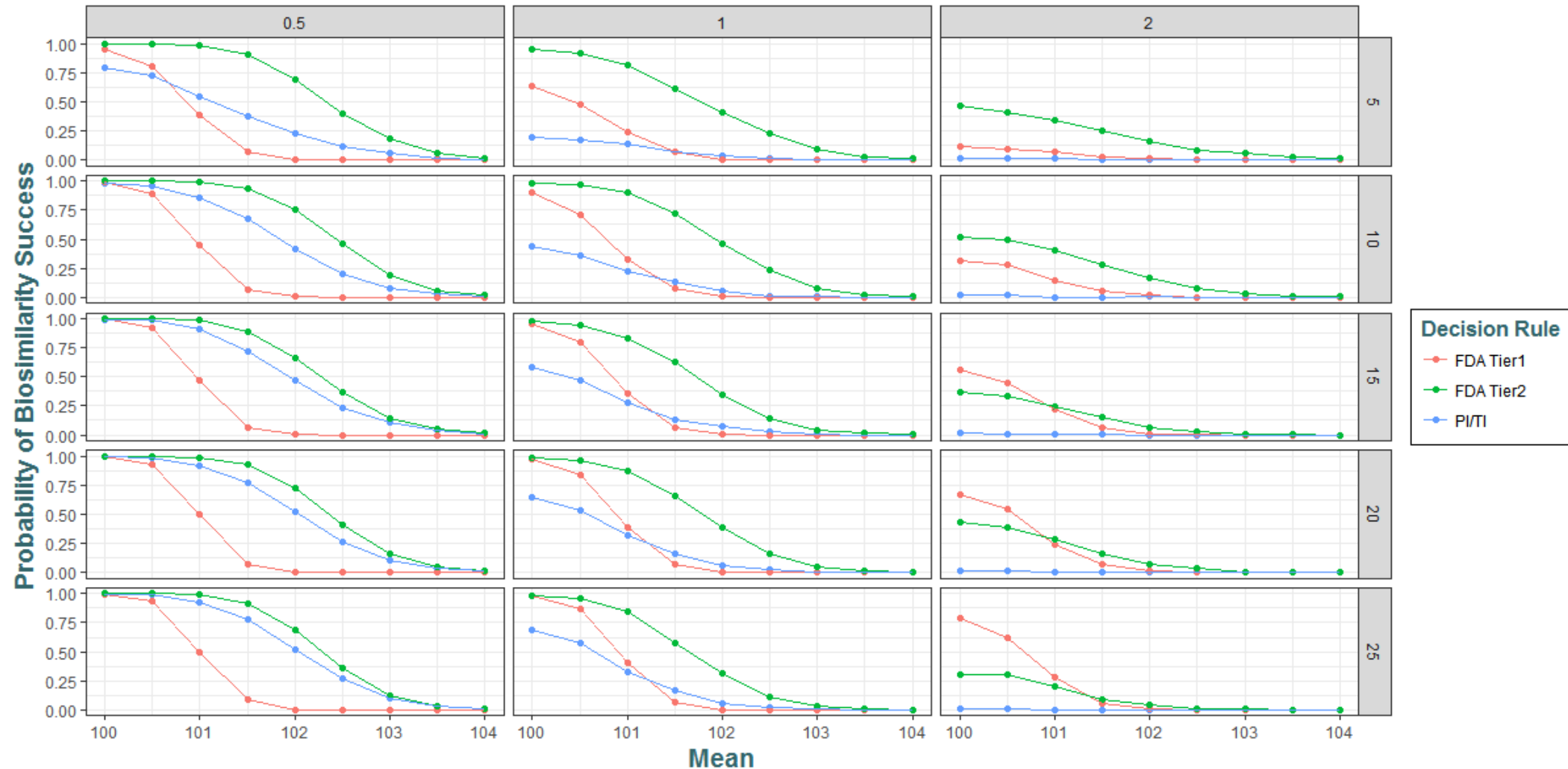




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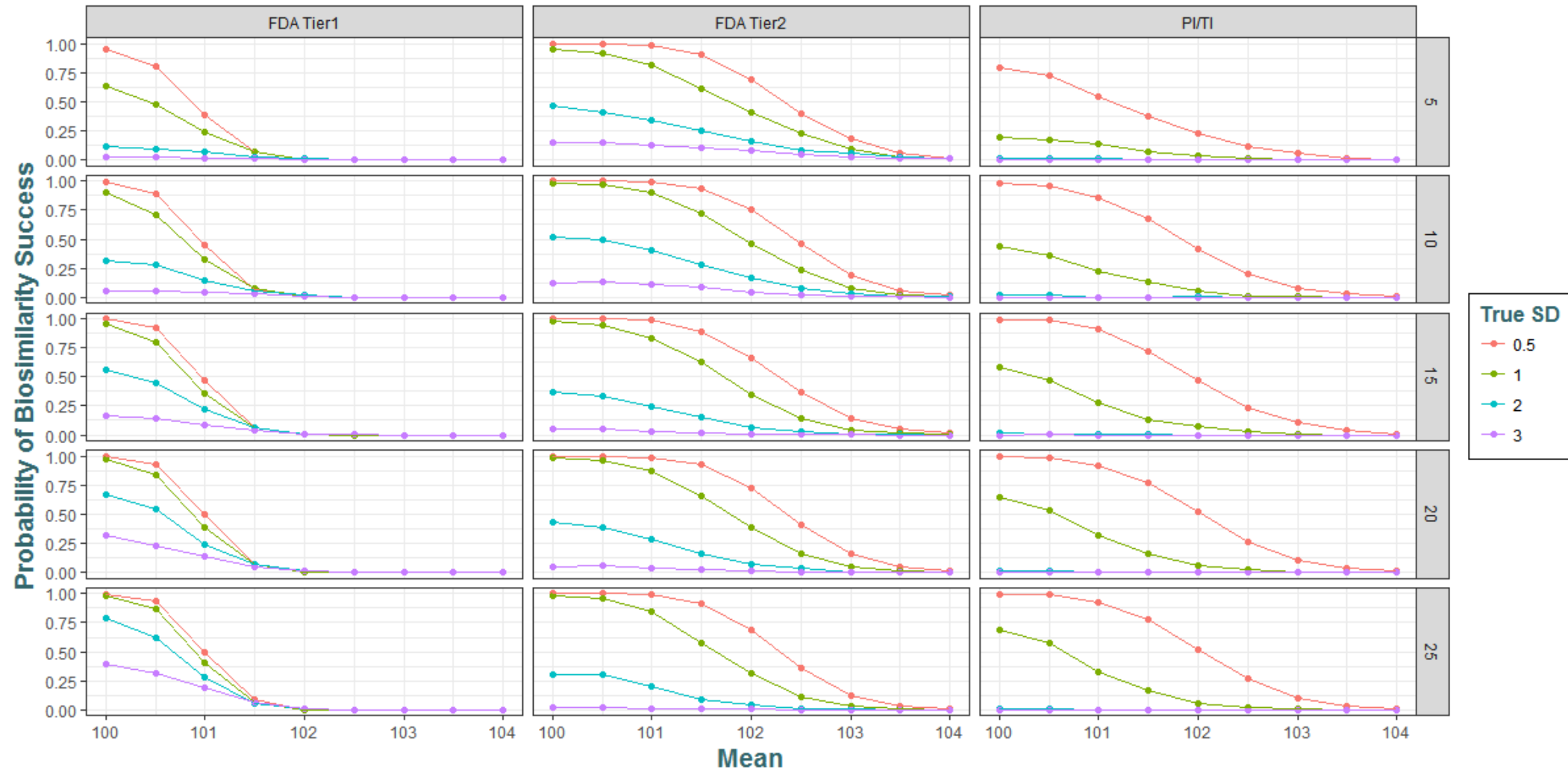
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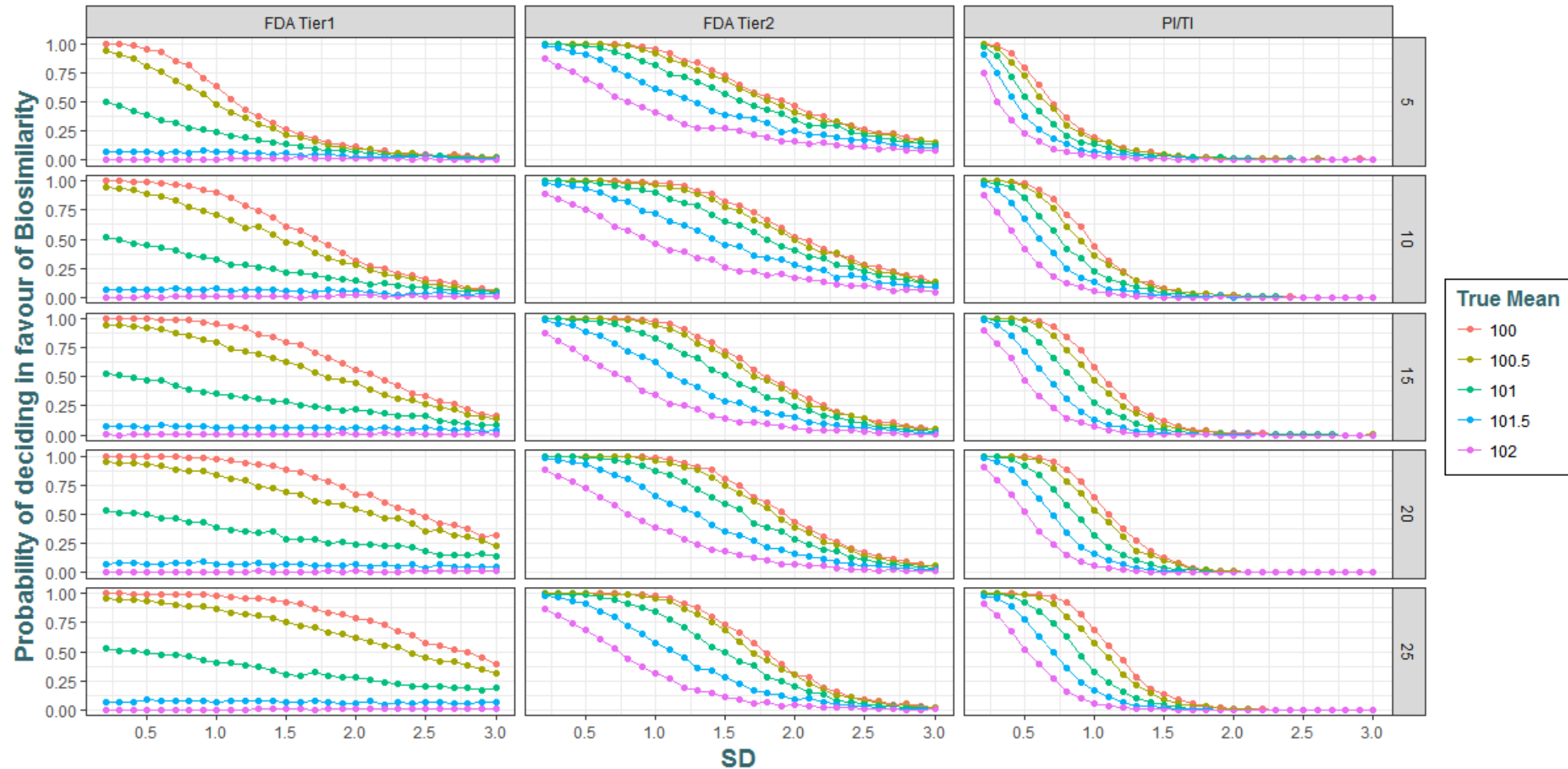
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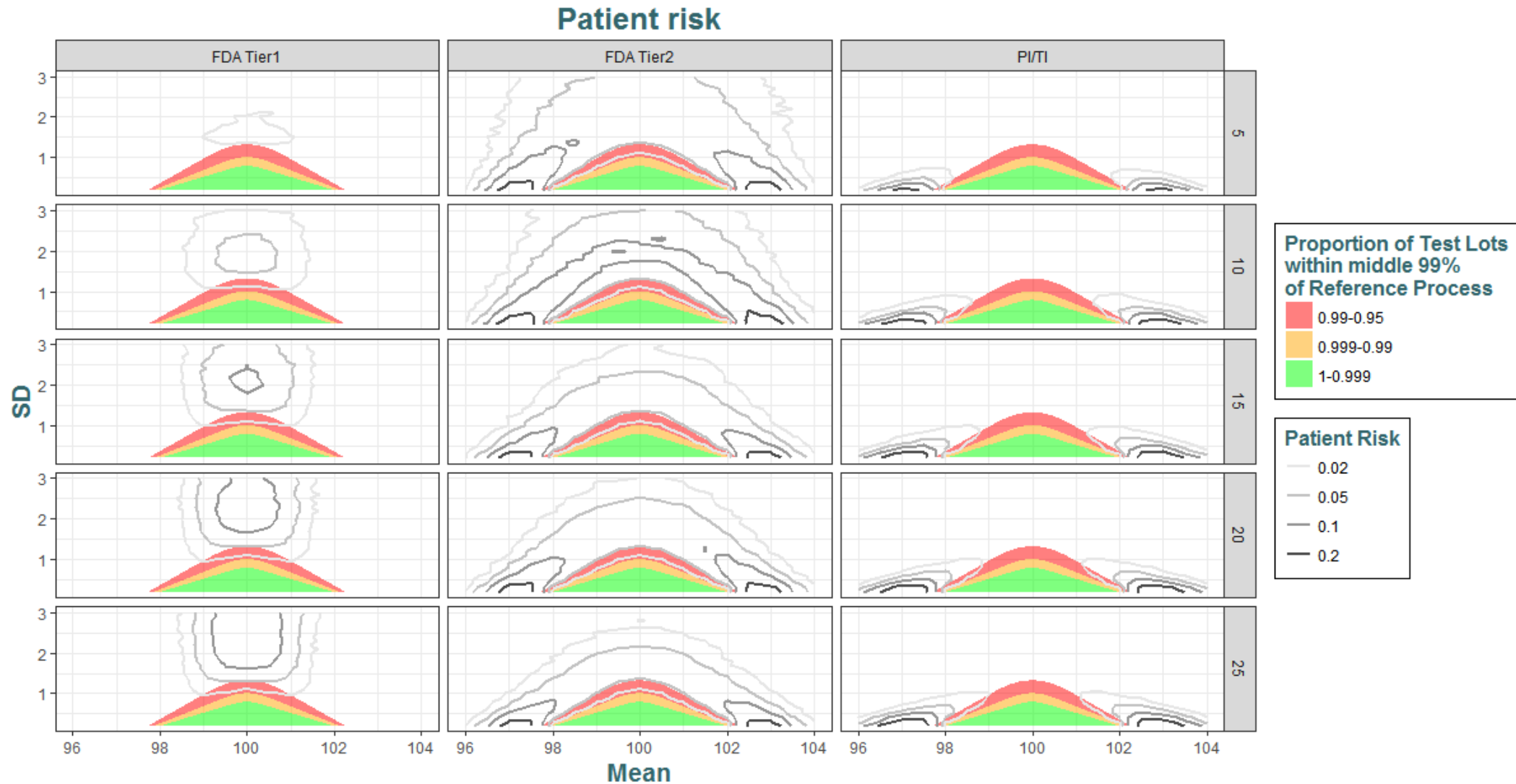
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