EMA: Scientific Symposium on Advanced
Therapy Medicinal Product
'Contribution, evolution, revolution'

10 October 2024

What challenges will arise from ATMPs under development?

The Academia Viewpoint



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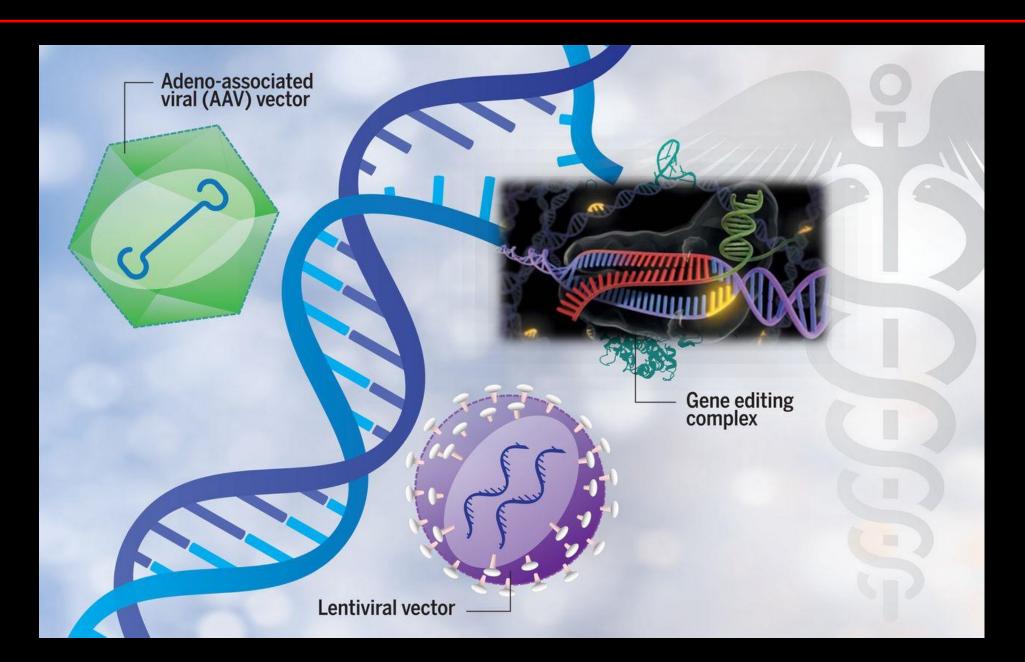
#### **Disclosures**

- Inventor of patents on
  - lentiviral vector technology
  - targeted genome editing
  - HSC manipulation / transplantation
     owned & managed by Telethon
     Foundation & San Raffaele Hospital

- Consultant and SAB member of
  - Tessera Therapeutics
  - Tr1X
  - Nvelop Therapeutics

- Founder, equity holder, consultant and SAB member of
  - Genenta Science
  - Genespire
  - Chroma Medicine

# A New Medicine for the 3<sup>rd</sup> Millenium



## A New Medicine for the 3<sup>rd</sup> Millenium



New technologies for transferring and editing genes (Gene Therapy)

Effective strategies to isolate and transplant stem cells (Cell Therapy)

Improved manipulation of biological weapons of immunity (Immunotherapy)

Allow to design new therapies for severe to lethal diseases

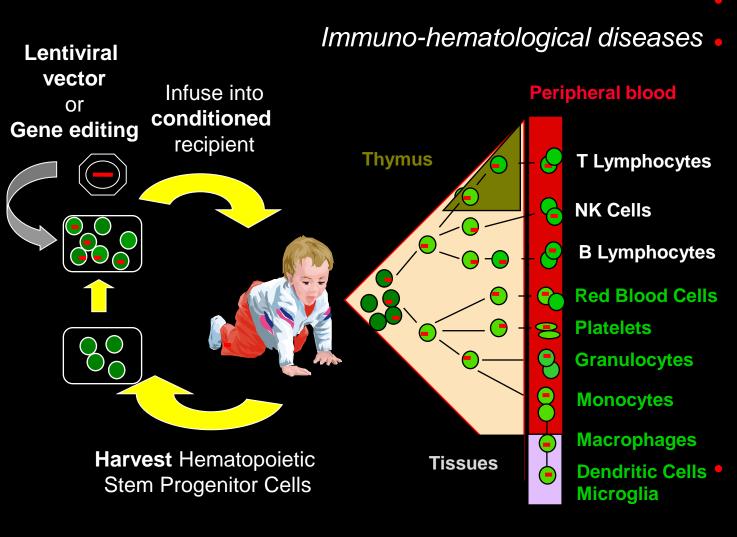


# Ex vivo Gene Therapy: Major Clinical Achievements

- Hematopoietic Stem Cells (HSC)
  - retro / lentiviral vectors
    - Primary Immunodeficiencies
    - Lysosomal Storage Disorders
    - Hemoglobinopathies
    - Fanconi Anemia
  - editing CRISPR/Cas9
    - Hemoglobinopathies

- T-cells
  - retro / lentiviral vectors
    - Adoptive cancer immunotherapy (ALL, B lymphoma, MM) <u>CAR</u>&TCR
  - editing ZFN / TALEN / CRISPR/Cas9
    - HIV infection (CCR5 disruption)
    - Cancer Immunotherapy: MHC-I (B2M), Checkpoint Inhibitor Receptors disruption
- Keratinocytes
  - retroviral vectors
    - Epidermolysis bullosa

# Hematopoietic Stem Cell Gene Therapy: Results Today



Storage diseases

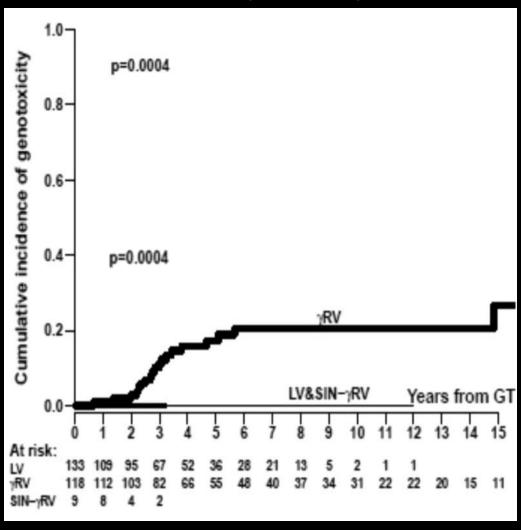
Safe with substantial & durable benefits Lentiviral Vectors >400 pts, up to 14 yr follow-up, 20 diseases Wiskott-Aldrich Syndrome, X-SCID, CGD Artemis, LAD, RAG-1 deficiency ... Adrenoleukodystrophy, Metachromatic Leukodystrophy, MPS-I, MPS-IIIA, Gaucher, Fabry's, Osteopetr, Cystinosis... β-Thalassemia, Sickle Cell Disease, Fanconi's Anemia, PKD... Approved: Zynteglo (Bthal), Skysona (ALD), Lyfgenia (SCD) Libmeldy / Lenmeldy (MLD) Gene Editing (BCL11A enh. disruption) >100 pts, up to 4 yr follow-up β-thalassemia, Sickle Cell Disease Approved: Casgevy (CGD, Bthal)

# Major Properties of Lentiviral Vectors (LV)

- Efficient and safe gene transfer
  - Consistent safety and efficacy outcome upon >15 yr testing in ex vivo HSC gene therapies (>500 patients) and T-cells (>20,000)
  - Semi-random genome-wide integration
  - Stable maintenance, transmission to cell progeny
  - Stable transgene expression
  - Insertional mutagenesis
    - SIN vector and internal moderate promoter alleviate risk
- Toxicity & Immunogenicity
  - Pathogenic parental virus but virtually no risk of RCR contamination
    - Hybrid multi-split packaging system exploiting small fraction of viral genome
    - Extensive experience with thousands of lots tested

# Safety Truck Record of Lentiviral Vector HSC GT

#### Stratified by vector type



Currently >400 patients

Tucci et al. Nat Commun, 2022

# The Current Outlook for HSC Gene Therapy

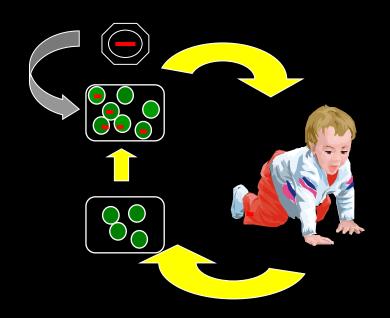
- May become preferred to allogenic HSC transplant in genetic diseases
  - Available to every patient
  - Abrogates risk of graft vs host disease and rejection
  - Mixed chimerism sufficient for full benefit
  - Enhanced benefit by increased gene dosage
  - Growing applications expected (incl. beyond genetic diseases)

- Outstanding challenges
  - Delayed engraftment if process impacts HSC yield or fitness
  - Need for toxic conditioning but new biological strategies emerging
- Concerns (long-term)
  - Residual genotoxic risk of engineeering
  - Long-term stability and clonal composition of engineered graft

# Next Generation HSC Gene Therapy

# Ex vivo Genetic Engineering (beyond lentiviral gene transfer)

- Alleviate residual concerns for genome-wide insertional mutagenesis
- Improve transgene expression
  - Consistency
  - Rescue physiological control



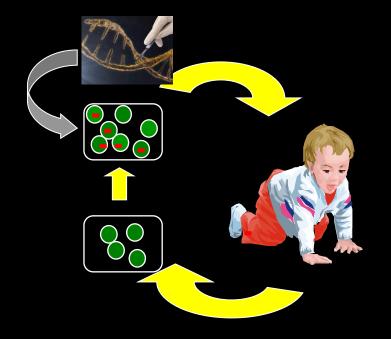
Infuse back into patient

Harvest HSPC

# Next Generation HSC Gene Therapy

#### Ex vivo Genetic Engineering

 Improve precision by targeted gene editing

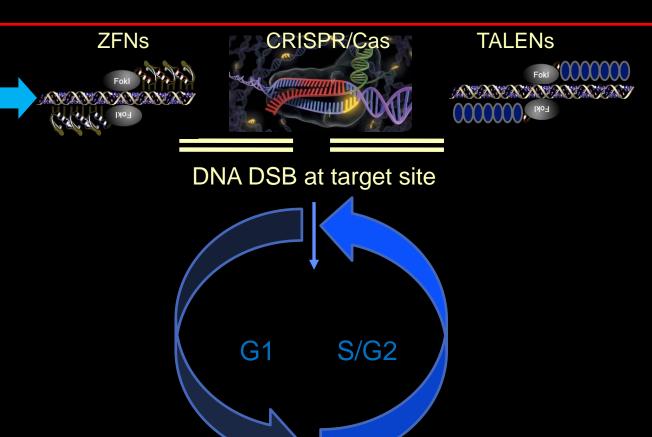


Infuse back into patient

Harvest HSPC

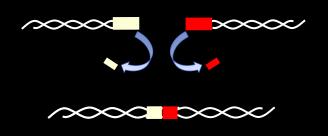
# (Designer Endo-)Nuclease Mediated Targeted Gene Editing

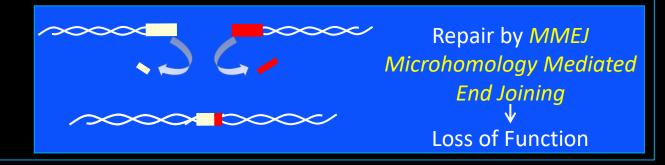
RNA or RiboNucleoProtein electroporation Lipid NanoParticles



Repair by NHEJ
Non Homologous
End Joining

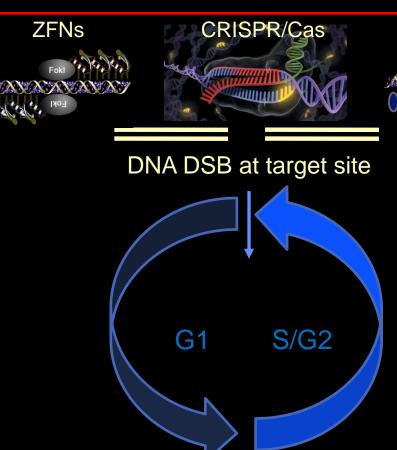
Loss of Function





# Clinical Applications of NHEJ-Mediated Gene Disruption

- Unique application
- Achieved at high efficiency, also biallelic
- High target specificity by
- choice among Cas variants, ZFNs, TALENs
- Genotoxic risk
- circumscribed to on & off nuclease targets
- deletions, translocations, loss of chromosome arm, LOH, chromotripsis

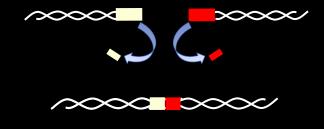


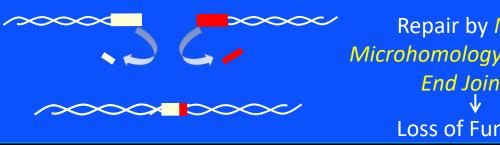
**TALENs** AVAVANAVAVAVA

> Sickle Cell disease, β-thalassemia rescue of fetal Hb by disrupting  $\gamma$ -globin repressor expression (erythroid enhancer) (FDA/EMA approved Casgevy by Vertex) >100 pts, up to 4 yr follow-up

Repair by *NHEJ* Non Homologous **End Joining** 

**Loss of Function** 





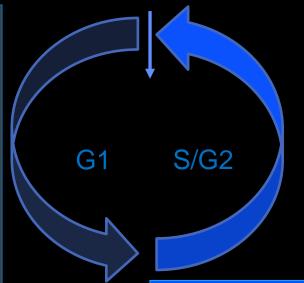
Repair by *MMEJ* Microhomology Mediated **End Joining Loss of Function** 

# Targeted Gene Editing by Homology Directed Repair (HDR)



#### Uniquely allows long-range gene editing

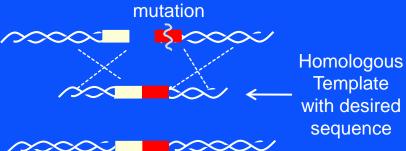
- in situ gene correction
- restoring function and
- expression control
- Targeted integration of expression cassette into genomic safe harbor
- Constrained in HSC by
  - low efficiency of HDR
  - need for DNA template co-delivery
     Genovese et al., Nature 2014



DNA DSB at target site

Co-delivery of

- Nuclease by RNA/RNP electroporation
- Donor template by AAV6, IDLV, oligonucleotide



Repair by

Homologous

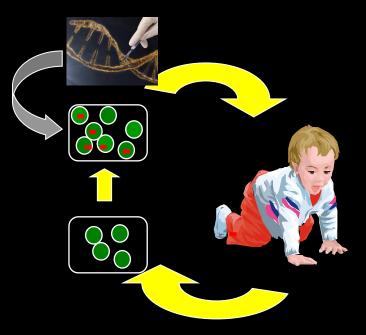
Recombination

Gene Correction

# Next Generation HSC Gene Therapy

Ex vivo Genetic Engineering by Targeted gene editing

- Optimize efficiency
  - Inhibit (transiently) DDR
  - Delivery (electroporation vs. LNP)
  - Template choice/delivery
- Assess genetic outcome at target site
  - Occurrence of deletions & translocations
  - Heterogeneity of repair
- Select for intended edit
- Purge unwanted outcomes



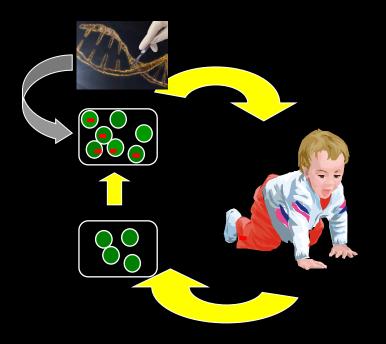
Harvest HSPC

Infuse back into patient

# Next Generation HSC Gene Therapy

#### Ex vivo Genetic Engineering

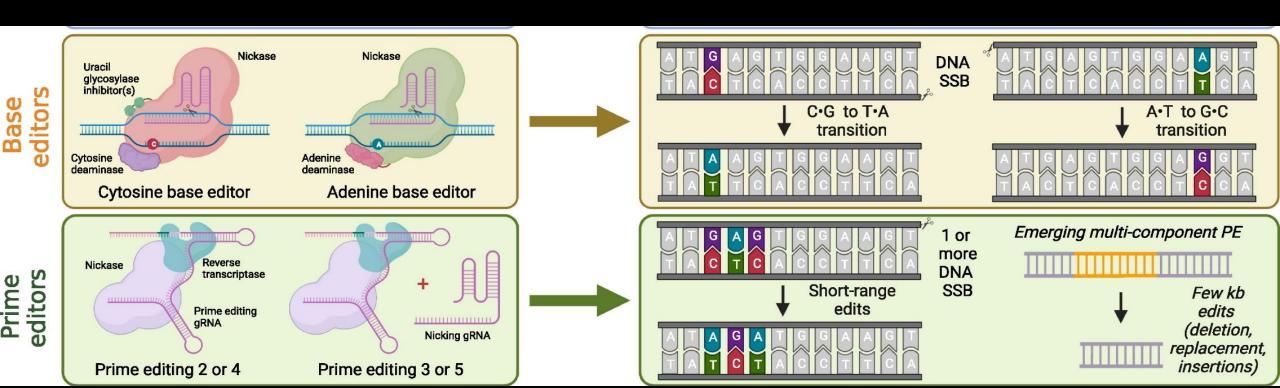
- Improve precision by targeted gene editing
- Editing without DNA Double Strand Break?



Infuse back into patient

Harvest HSPC

# Nickase-mediated Targeted Gene Editing



# Summary: Nickase-Based Base and Prime Editing

- Single base or short sequence edits (mutation specific correction)
  - RNA engineering improves efficiency, precision & dampens detrimental responses
  - reduces (vs. Nuclease) but does not abolish DNA DSB and adverse consequences
    - variably affected by deaminase type & expression level and
    - interaction with endogenous repair pathways (BER)
  - detectable impact of BE on exome mutational landscape by ultra-deep WES
    - likely through inhibition / saturation of BER (CBE)
    - engagement of alternative error-prone DNA repair
  - development of improved versions may alleviate some of above concerns

nature biotechnology

Article

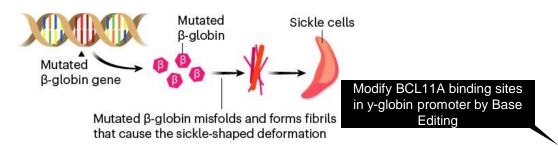
https://doi.org/10.1038/s41587-023-01915-4

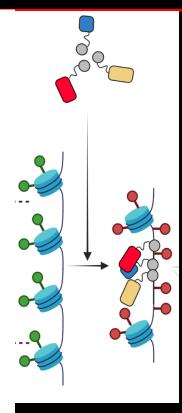
Genotoxic effects of base and prime editing in human hematopoietic stem cells

# HSC GT for SCD / β-Thalassemia: Multiple Options

#### A TRIO OF TACTICS

Some gene therapies for sickle-cell disease restore healthy red-blood-cell function even if expression of the mutant protein continues uninterrupted. By contrast, CRISPR-based efforts aim to fully repair the root cause of the disease.

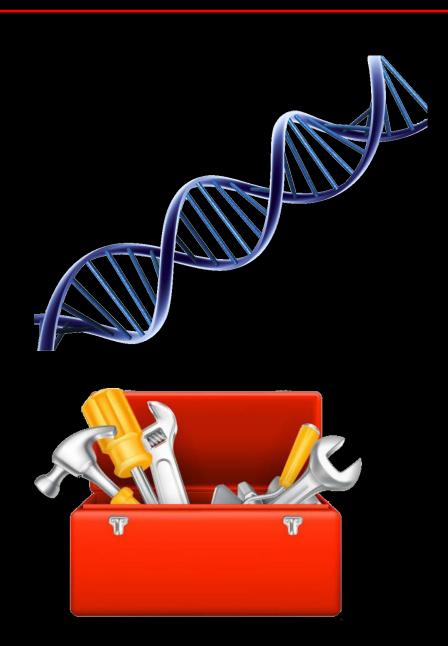




Silence BCL11A by epigeneitic editing

Modified from
Nature **596**, S2-S4 (2021)
<a href="https://doi.org/10.1038/d4">https://doi.org/10.1038/d4</a>
1586-021-02138-w

# The HSC Genetic Engineer's Toolbox



1995 00 2005 2010 2015 2020

- Gene Replacement
  - Lentiviral Vectors
- Gene Editing
  - ZFNs, TALENs, MegaNs
  - CRISPR/Cas
- Emerging Break-free Editors
  - Base Editors
  - Prime Editor
- Epigenetic Editing







# Choosing the Right Engineering Tool

Lentiviral Vectors

Efficient Gene Replacement

Preserve long-term
engraftment of HSC & T cells
Genome-wide insertion
Variable expression level
Solid clinical track record
Insertional genotoxicity
minimized by vector design

Nuclease-based Editing
Efficient Gene Disruption
Allows - with constrains Long Edit / Gene Correction
Impacts graft clonality
Early clinical stage
Off-target activity
Large genomic rearrangements

Nickase-based (B & P) Editors

Efficient Mutation Correction

and Gene Inactivation

Low DNA DSB burden

Just in the clinic (BE)

Bystander edit

Sequence-independent

off-target activity



Stable Gene Silencing

DNA DSB-free

R&D stage

iew Cell Stem Cell

Genetic engineering meets hematopoietic stem cell biology for next-generation gene therapy

Ferrari, ... & Naldini, 2023

# Advanced Therapy Medicinal Products (ATMPs)

#### Transformative Medicines

- Complex "live" medicines made with genes, modified viruses, cells and/or designer DNA-modifying enzymes...
- "Once and done" treatments with potential for "cure" of otherwise severe-lethal diseases
- Life-long benefits but also possible delayed adverse effects
- Fully personalized if made with own patient's cells

## Disruptive procedures

- Complexity & high costs of manufacturing and supply chain
- High market values can be claimed, but spread over decades ahead
- Staff and structure at point-of-care actively involved in the process
- Challenging to provide fair, equitable and broad access

## Addressing the Current Challenges of ATMP Development

## Research is heading towards

- in vivo applications
  - Easing burden of ex vivo manufacturing & conditioning
  - Poor control on target cells, product profile & biodistribution
  - Higher risk of immunogenicity
- Allogenic hypo-immune (universal donor) cells
  - Off-the-shelf product
  - Readily available to patients with short life expectancy, poor harvest
  - Constrained batch size, pooled donors, heterogeneity
  - Challenge to maintain biological potency and
  - genome integrity upon extensive genetic engineering and culture

## Adopting a "Platform" Approach throughout ATMP Development

- ATMPs are complex bio-entities comprising shared elements among each class
  - Vector genetic backbone, manufacturing process & particle structure/composition
  - Gene Editor molecule, assembly & delivery process
- Many pharmacological properties depend on class-specific elements without being influenced by transgene/guideRNA specific sequence
  - stability, biodistribution, genotoxicity
- Increased knowledge on underlying biology and extensive clinical experience with most common vectors should relieve need for iterative studies
  - benefit/risk evaluation of the first-in-class is no longer an appropriate benchmark
  - adapted/updated evaluation needed after hundreds patients treated with similar products across different sponsors/diseases and far more data is available on which to assess similar products
- Establish & enable open/confidential access to Class "Master Data Files"
- Design space in the CMC process
- Realize limited scope of testing each new product
  - In animal recipients (especially for human cell products)
  - Using healthy donor vs. disease/patient specific cells
  - Mostly providing class- vs. product-specific information

# Genotoxicity of Gene Transfer Strategies

- We have learned much more form clinical than pre-clinical testing
  - Better start clinical testing earlier and address emerging risks
- Genotoxicity becoming better understood as emerging from interplay of
  - Vector design (promoter, transcriptional signals)
  - CMC process & yield
  - Disease background and prior drug exposure
- Emerging tumorigenesis in HSC gene therapy for SCD and in CART
  - Mostly ascribed to preexisting mutations in harvested cells vs. vector/treatment.
  - Patient-specific risk factors emerging with broader clinical use
  - May instruct safer deployment (pre-screening for at-risk mutations).
  - No standard pre-clinical test would have captured this

# Addressing

- Plethora of emerging r
- Human genome seque regional differences in
  - Limits off-target prediction
  - Animal models useless
  - Unavoidable level of un
  - Fair to address patient-
- Complexity of interacti
  - Need better understand
  - Requires novel ad-hoc

### LOOKING UNDER THE LAMPPOST



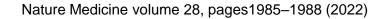
# Addressing Genotoxic Risk of Gene Editing

- Plethora of emerging new tools in constant evolution
- Human genome sequence variability and unbalanced representation of regional differences in available database
  - Limits off-target prediction by testing a generic / individual donor human genome
  - Animal models useless except for target sequence-independent effects
  - Unavoidable level of uncertainty for each new recipient
  - Fair to address patient-specific emerging toxicity in the clinic
- Complexity of interaction with cellular DNA and repair machinery
  - Need better understanding of biology
  - Requires novel ad-hoc testing (avoid the "looking under the lamppost paradox")
  - Long-term clinical follow-up needed
- Hit-and-run process makes difficult to trace eventual adverse events

# A Perfect Storm (for Rare Disease Gene Therapies)

- They paved the way
  - Validated rationale of cure at the genetic bases of disease
  - Provided proof of safety and efficacy of all major platforms
- First to reach the market
  - Claiming highest price of any other medicine
  - Yet failed to achieve sustainable deployment by pharma industry
- Pharma disinvesting from rare to privilege common diseases
  - CMC / supply chains not developed to enable economy of scale
- Many orphan diseases potentially amenable to treatment
  - sometimes undertaken by startups with limited resources

# Ensuring a Future for Gene Therapy for Rare Diseases





comment

Ensuring a future for gene therapy for rare diseases

Alessandro Aiuti, Francesca Pasinelli and Luigi Naldini



# Non-Profit ATMP Manufacturing & Supply

- Is "Hospital Exemption" a solution?
- CMC may be designed to contain development / manufacturing costs
  - Meeting safety but not commercial manufacturing standards
    - platform approach, master data files, shared tools, safe harbors
  - Primary goal is not competition with industry on approved ATMP
- Supported by public sponsored schemes
  - Leveraging on harmonized & centralized procedures & point-of-cares
- Provide education and training of specialized personnel
- Foster innovation
  - May ease introducing "platform" improvements in vector design & process
  - Also on approved products when regulatory requirements for changes are too costly or perceived risky

# Ensuring a Future for Gene Therapy for Rare Diseases

#### Critical issue Potential solution

High production costs

Technological innovation, such as stable vector packaging cell lines and large-scale bioreactor production, closed system and optimized transduction, shortened manipulation and minimal batch testing prioritizing molecular methods