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2 EMA/CHMP/600383/2022
3 Committee for Medicinal Products for Human Use (CHMP)

4 **Concept paper on the revision of the guideline on the**
5 **chemistry of active substances**

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Agreed by Quality Working Party (QWP)	June 2022
Adopted by CHMP for release for consultation	11 July 2022
Start of public consultation	26 July 2022
End of consultation (deadline for comments)	31 October 2022

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8 The proposed guideline will replace the current version of 'Guideline on the chemistry of active
9 substances' (EMA/454576/2016).¹

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Comments should be provided using this [template](#). The completed comments form should be sent to QWP@ema.europa.eu

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Keywords	Active substance, drug substance, API, impurities, nitrosamines, chemistry, control, 'cohort of concern' ³
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14 **1. Introduction**

15 This concept paper addresses the need to review and update the guideline on the chemistry of active
16 substances¹. This need was recognised in the report on “Lessons learnt from presence of N-nitrosamine
17 impurities in sartan medicines”² (LLE), which made recommendations to reduce the risk of N-
18 nitrosamines being present in human medicines and to help the European medicines regulatory
19 network be better prepared to manage future cases of unexpected impurities. While in the last few
20 years, experience has predominantly been gained in the management and risk mitigation of N-
21 nitrosamines, it is foreseen that (some of) the principles covered in revised guideline will apply to other
22 ‘cohort of concern’ (CoC) impurities³ and also other potent toxins.

23 **2. Problem statement**

24 In 2018, the EU medicines regulatory network became aware of the presence of N-nitrosamine
25 impurities in sartan active substances (APIs). Subsequently, N-nitrosamines have been detected in a
26 significant number of other active substances. It appears that despite available guidance on how to
27 assess and control mutagenic and potentially mutagenic impurities, the risk of formation of N-
28 nitrosamine impurities was not adequately considered during development, manufacture and
29 evaluation of active substances. The guideline ‘Chemistry of active substances’ has been identified in
30 the LLE report as one of the most important guidelines to be revised to include further
31 recommendations on prevention, risk mitigation and control of N-nitrosamines, other CoC impurities
32 and also other potent toxins.

33 **3. Discussion (on the problem statement)**

34 The following aspects will be taken into account for the revision of the guideline on the chemistry of
35 active substances to further define the requirements in regulatory submissions, with reference to the
36 EMA/CMDh questions-and-answers document on N-nitrosamines⁴ and the LLE report²:

- 37 • Guidance on appropriate process development in order to mitigate as much as possible the
38 potential presence of N-nitrosamines or other CoC compounds as well as of other potent toxins
39 (if applicable). The selected manufacturing process should be justified accordingly.
- 40 • Guidance on the need to provide clear information on all the materials used in the process
41 (including raw materials, starting materials and intermediates) in relation to their function in
42 the corresponding manufacturing step, their applied quantities, their potential contaminants
43 and their overall quality.
- 44 • Guidance on the required discussion regarding presence or formation of N-nitrosamines or
45 other CoC compounds as well as of other potent toxins. Clarify the new systematic approach
46 suggested by ICH M7 on mutagenic impurities.³
- 47 • Guidance on the use of recycled materials.
- 48 • Guidance on specific control options for N-nitrosamines or other CoC compounds as well as for
49 other potent toxins, including possible control points and acceptance criteria.
- 50 • Guidance on the need to consider formation of N-nitrosamines or other CoC compounds as well
51 as of other potent toxins during storage.

52 **4. Recommendation**

53 The Quality Working Party (QWP) recommends revising the guideline on the chemistry of active
54 substances taking into account the issues identified in the sartans LLE report² as well as learnings from
55 the ongoing ‘call for review’⁵. The revision will clarify the requirements for all applications regarding

56 active substances and will bring the guidance up to date with recent developments and knowledge
57 gained on formation of N-nitrosamines and implementation of adequate risk mitigation measures. In
58 addition to N-nitrosamines specifically, the updated guidance will be relevant also for other compounds
59 belonging to the cohort of concern as well as other potent toxins more generally.

60 **5. Proposed timetable**

61 The concept paper will be released for 3 months of public consultation.

62 Following receipt of the comments on the concept paper, the draft for the revised guideline will be
63 prepared and released for 6 months public consultation.

64 The draft guideline will be revised in light of comments received, finalised and published.

65 **6. Resource requirements for preparation**

66 The QWP has appointed two joint rapporteurs from members of QWP as well as a drafting group
67 composed of QWP members and experts from different member states with expertise in the field. The
68 drafting group will be supported by an observer from EDQM. The group will work closely with the QWP
69 expert group on nitrosamines.

70 The revision will involve the EMA-QWP Secretariat, the Joint CHMP/CVMP Quality Working Party and
71 the CHMP. Other Working Groups or Working Parties could be consulted, as necessary.

72 **7. Impact assessment (anticipated)**

73 The revised guideline is expected to provide additional and more comprehensive guidance related to
74 the following aspects:

- 75 • Identified risk factors for formation of N-nitrosamines⁴ and also other CoC compounds, if
76 applicable.
- 77 • Strategies for avoiding or preventing as much as possible the formation and presence of N-
78 nitrosamines specifically. Some of these strategies will also be relevant for other impurities
79 such as the 'cohort of concern' compounds or other potent toxins more generally.
- 80 • Clarification on how the applicant should document and discuss the potential presence of these
81 impurities in active substances in regulatory submissions.

82 **8. Interested parties**

83 Pharmaceutical Industry, EU Competent Authorities, GMP/GDP Inspectors Working Group, Non-Clinical
84 Working Party

85 **9. References to literature, guidelines, etc.**

- 86 1. [Chemistry of active substances \(chemistry of new active substances\) | European Medicines](#)
87 [Agency \(europa.eu\)](#)
- 88 2. [Sartans Lessons Learnt Exercise Report \(europa.eu\)](#)
- 89 3. [M7 R1 Guideline.pdf \(ich.org\)](#)
- 90 4. [Nitrosamines-emea-h-a53-1490-questions-answers-marketing-authorisation-holders](#)

- 91 5. [Nitrosamine impurities | European Medicines Agency \(europa.eu\)](#)