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4 **ICH guideline M9 on biopharmaceutics classification**
5 **system based biowaivers**
6 **Step 2b**

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14 system based biowaivers

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31 **1. Introduction**

32 **1.1. Background and objective**

33 Two drug products containing the same active substance are considered bioequivalent if their
34 bioavailabilities (rate and extent of drug absorption) after administration in the same molar dose lie
35 within acceptable predefined limits. These limits are set to ensure comparable *in vivo* performance,
36 i.e., similarity in terms of safety and efficacy. In *in vivo* bioequivalence studies, the pivotal
37 pharmacokinetic parameters AUC (the area under the concentration time curve), and C_{max} (the
38 maximum concentration), are generally used to assess the rate and extent of drug absorption.

39 The BCS (Biopharmaceutics Classification System)-based biowaiver approach is intended to reduce the
40 need for *in vivo* bioequivalence studies i.e., it can provide a surrogate for *in vivo* bioequivalence. *In*
41 *vivo* bioequivalence studies may be exempted if an assumption of equivalence in *in vivo* performance
42 can be justified by satisfactory *in vitro* data. The BCS is a scientific approach based on the aqueous
43 solubility and intestinal permeability characteristics of the drug substance. The BCS categorizes drug
44 substances into one of four BCS classes as follows:

45 Class I: high solubility, high permeability

46 Class II: low solubility, high permeability

47 Class III: high solubility, low permeability

48 Class IV: low solubility, low permeability

49 This guidance will provide recommendations to support the biopharmaceutics classification of drug
50 substances and the BCS-based biowaiver of bioequivalence studies for drug products.

51 **1.2. Scope**

52 BCS-based biowaivers may be used to demonstrate bioequivalence for example between products used
53 in early clinical development through commercialization, for line extensions of the same
54 pharmaceutical form of innovator products, in applications for generic drug products, and post-
55 approval changes that would otherwise require *in vivo* bioequivalence evaluation, in accordance with
56 regional regulations.

57 The BCS-based biowaiver is only applicable to immediate release, solid orally administered dosage
58 forms or suspensions designed to deliver drug to the systemic circulation. Drug products having a
59 narrow therapeutic index are excluded from consideration for a BCS-based biowaiver in this guidance.
60 Fixed-dose combination (FDC) products are eligible for a BCS-based biowaiver when all drug
61 substances contained in the combination drug product meet the criteria as defined in sections 2 and 3
62 of this guidance.

63 **2. Biopharmaceutics classification of the drug substance**

64 BCS-based biowaivers are applicable to drug products where the drug substance exhibits high solubility
65 and, either high permeability (BCS Class I) or low permeability (BCS Class III).

66 A biowaiver is only applicable when the drug substance(s) in test and reference products are identical.
67 For example, a biowaiver is not applicable when the drug substance in the test product is a different
68 salt, ester, isomer, or mixture of isomers from that in the reference product. Pro-drugs may be
69 considered for a BCS-based biowaiver when absorbed as the pro-drug.

70 **2.1. Solubility**

71 A drug substance is classified as highly soluble if the highest single therapeutic dose is completely
72 soluble in 250 ml or less of aqueous media over the pH range of 1.2 – 6.8 at $37 \pm 1^\circ\text{C}$. In cases where
73 the highest single therapeutic dose does not meet this criterion but the highest strength of the
74 reference product is soluble under the aforementioned conditions, additional data should be submitted
75 to justify the BCS-based biowaiver approach.

76 The applicant is expected to establish experimentally the equilibrium saturated solubility of the drug
77 substance over the pH range of 1.2 – 6.8 at $37 \pm 1^\circ\text{C}$ using a shake-flask technique or an alternative
78 method, if justified. At least three buffers within this range, including buffers at pH 1.2, 4.5 and 6.8,
79 should be evaluated. In addition, solubility at the pKa of the drug substance should be evaluated if it is
80 within the specified pH range. The pH for each test solution should be measured after the addition of
81 the drug substance and at the end of the equilibrium solubility study to ensure the solubility
82 measurement is conducted under the specified pH. The pH should be adjusted if necessary. The lowest
83 measured solubility over the pH range of 1.2 – 6.8 will be used to classify the drug substance.

84 A minimum of three replicate determinations at each solubility condition/pH is necessary to
85 demonstrate solubility using a validated stability-indicating method, with appropriate compendial
86 references for the media employed.

87 In addition, adequate stability of the drug substance in the solubility media should be demonstrated.
88 In cases where the drug substance is not stable with $>10\%$ degradation over the extent of the
89 solubility assessment, solubility cannot be adequately determined and thus the drug substance cannot
90 be classified. In this case a BCS-based biowaiver cannot be applied. In addition to experimental data,
91 literature data may be provided to substantiate and support solubility determinations, keeping in mind
92 that peer reviewed articles may not contain the necessary details of the testing to make a judgement
93 regarding the quality of the studies.

94 **2.2. Permeability**

95 The assessment of permeability should preferentially be based on the extent of absorption derived
96 from human pharmacokinetic studies, e.g., absolute bioavailability or mass balance.

97 High permeability can be concluded when the absolute bioavailability is $\geq 85\%$. High permeability can
98 also be concluded if $\geq 85\%$ of the administered dose is recovered in urine as unchanged (parent drug),
99 or as the sum of parent drug, Phase 1 oxidative and Phase 2 conjugative metabolites. Regarding
100 metabolites in feces only oxidative and conjugative metabolites can be considered. Metabolites
101 produced through reduction or hydrolysis should not be included, unless it can be demonstrated that
102 they are not produced by microbial action within the gastrointestinal tract. Unchanged drug in feces
103 cannot be counted toward the extent of absorption, unless appropriate data supports that the amount
104 of parent drug in feces to be accounted for absorbed drug material is from biliary excretion, intestinal
105 secretion or originates from an unstable metabolite, e.g., glucuronide, sulphate, N-oxide that has been
106 converted back to the parent by the action of microbial organisms.

107 Human *in vivo* data derived from published literature (for example, product knowledge and previously
108 published bioavailability studies) may be acceptable, keeping in mind that peer reviewed articles may
109 not contain the necessary details of the testing to make a judgement regarding the quality of the
110 results.

111 Permeability can be also assessed by validated and standardized *in vitro* methods using Caco-2
112 cells(see Annex I). The results from Caco-2 permeability assays should be discussed in the context of
113 available data on human pharmacokinetics. *In vitro* cell permeability assays (Caco-2) used in support

114 of high permeability should be appropriately validated and standardized as outlined in Annex 1. If high
115 permeability is inferred by means of an *in vitro* cell system, permeability independent of active
116 transport should be proven as outlined in Annex I, "Assay Considerations".

117 If high permeability is not demonstrated, the drug substance is considered to have low permeability
118 (e.g. BCS class III).

119 Instability in the Gastrointestinal Tract

120 If mass balance studies or *in vitro* Caco-2 studies are used to demonstrate high permeability,
121 additional data to document the drug's stability in the gastrointestinal tract should be provided, unless
122 $\geq 85\%$ of the dose is recovered as unchanged drug in urine. Stability in the gastrointestinal tract may
123 be documented using compendial and simulated gastric and intestinal fluids or, with suitable
124 justification, other relevant methods. Drug solutions should be incubated at 37°C for a period that is
125 representative of the *in vivo* contact of the drug substance with these fluids, i.e., one hour in gastric
126 fluid and three hours in intestinal fluid. Drug concentrations should then be determined using a
127 validated stability indicating assay method. Significant degradation (>10 percent) of a drug in this
128 study could suggest potential instability.

129 **3. Support of the eligibility of a drug product for a BCS-based** 130 **biowaiver**

131 A drug product is eligible for a BCS-based biowaiver provided that the drug substance(s) satisfy the
132 criteria regarding solubility and permeability (BCS Class I and III), the drug product is an immediate-
133 release oral dosage form with systemic action, and the drug product is a dosage form that is
134 pharmaceutically equivalent to the reference product. In cases where the highest single therapeutic
135 dose does not meet the high solubility criterion but the highest strength of the reference product is
136 soluble under the required conditions, BCS-based biowaivers can be supported based on additional
137 data. An example of such additional data is demonstration of dose proportional pharmacokinetics (i.e.
138 AUC and C_{max}) over a dose range that includes the highest therapeutic dose.

139 Drug products with buccal or sublingual absorption are not eligible for a BCS-based biowaiver
140 application. As such, an orodispersible product is eligible for a biowaiver application only if there is no
141 buccal or sublingual absorption and the product is labelled to be taken with water only.

142 In order for a drug product to qualify for a BCS-based biowaiver, criteria with respect to the
143 composition (excipients) and *in vitro* dissolution performance of the drug product should be satisfied.
144 The drug product acceptance criteria are described in sections 3.1 and 3.2 below.

145 **3.1. Excipients**

146 Excipient differences between the proposed test and the reference products should be assessed for
147 their potential to affect *in vivo* absorption. This should include consideration of the drug substance
148 properties as well as excipient effects. To be eligible for a BCS-based biowaiver, the applicant should
149 justify why the proposed excipient differences will not affect the absorption profile of the drug
150 substance under consideration, i.e., rate and extent of absorption, using a mechanistic and risk-based
151 approach. The decision tree for performing such an assessment is outlined in Figures 1 and 2 in Annex
152 II.

153 The possible effects of excipients on aspects of *in vivo* absorption such as solubility, gastrointestinal
154 motility, transit time and intestinal permeability including transporter mechanisms, should be
155 considered. Excipients that may affect absorption include sugar-alcohols, e.g., mannitol, sorbitol, and

156 surfactants, e.g., sodium lauryl sulfate. The risk that a given excipient will affect the absorption of a
157 drug substance should be assessed mechanistically by considering

- 158 • the amount of excipient used,
159 • the mechanism by which the excipient may affect absorption,
160 • absorption properties (rate, extent and mechanism of absorption) of the drug substance.

161 The amount of excipients that may affect absorption in the test and reference formulations should be
162 addressed during product development, such that excipient changes are kept to a minimum. Small
163 amounts included in the tablet coating or levels below documented thresholds of effect for the specific
164 drug substance are of less concern.

165 By definition, BCS Class I drugs are highly absorbed, and have neither solubility nor permeability
166 limited absorption. Therefore they generally represent a low risk group of compounds in terms of the
167 potential for excipients to affect absorption, compared to other BCS classes. Consideration of excipient
168 effects for BCS Class I drug products should focus on potential changes in the rate or extent of
169 absorption. For example, if it is known that the drug has high permeability due to active uptake,
170 excipients that can inhibit uptake transporters are likely to be of concern. For BCS Class I drugs that
171 exhibit slow absorption, the potential for a given excipient to increase absorption rate should also be
172 considered.

173 For BCS Class I drugs, qualitative and quantitative differences in excipients are permitted, except for
174 excipients that may affect absorption, which should be qualitatively the same and quantitatively
175 similar, i.e., within $\pm 10.0\%$ of the amount of excipient in the reference product.

176 BCS Class III drug substances are considered to be more susceptible to the effects of excipients. These
177 drugs are poorly permeable and may have site-specific absorption, so there are a greater number of
178 mechanisms through which excipients can affect their absorption than for BCS Class I drugs. For BCS
179 Class III drugs, all of the excipients should be qualitatively the same and quantitatively similar (except
180 for film coating or capsule shell excipients). This is defined in Table 1. Examples of acceptable
181 differences in excipients are shown in Annex II.

182

183 Table 1: Allowable differences in excipients for drug products containing BCS Class III drugs.

Excipient class	Percent of the amount of excipient in the reference	Percent difference relative to core weight (w/w)
Excipients which may affect absorption:	± 10.0%	
All excipients:		
Filler	± 10.0%	
Disintegrant		
Starch	± 6.0%	
Other	± 2.0%	
Binder	± 1.0%	
Lubricant		
Ca or Mg stearate	± 0.5%	
Other	± 2.0%	
Glidant		
Talc	± 2.0%	
Other	± 0.2%	
Total % change permitted:	10.0%	

184 Note: Core does not include tablet film coat or capsule shell

185 For FDC formulations containing only BCS Class I drugs, criteria regarding excipients should follow that
 186 for a BCS Class I drug. For FDC formulations containing only BCS Class III drugs, or BCS Class I and
 187 BCS Class III drugs, criteria regarding excipients should follow that for a BCS Class III drug. This is
 188 applicable to FDCs which are pharmaceutically equivalent.

189 **3.2. In vitro dissolution**

190 When applying the BCS based biowaiver approach, comparative *in vitro* dissolution tests should be
 191 conducted using one batch representative of the proposed commercial manufacturing process for the
 192 test product relative to one batch of the reference product. The test product should originate from a
 193 batch of at least 1/10 of production scale or 100,000 units, whichever is greater, unless otherwise
 194 justified. During a (clinical) development phase, smaller batch sizes may be acceptable, if justified. The
 195 comparative *in vitro* dissolution experiments should use compendial apparatuses and validated
 196 analytical methods.

197 The following conditions should be employed in the comparative dissolution studies to characterize the
 198 dissolution profile of the product:

- 199 • Apparatus: paddle or basket
- 200 • Volume of dissolution medium: 900 ml or less (it is recommended to use the volume selected for
201 the QC test)
- 202 • Temperature of the dissolution medium: $37 \pm 1^\circ\text{C}$
- 203 • Agitation: paddle apparatus - 50 rpm
- 204 basket apparatus - 100 rpm
- 205 • At least 12 units of reference and test product should be used for each dissolution profile
206 determination.
- 207 • Three buffers: pH 1.2, pH 4.5, and pH 6.8. Pharmacopoeial buffers should be employed. Additional
208 investigation may be required at the pH of minimum solubility (if different from the buffers above).
209 Purified water may be used as an additional dissolution medium in some regions.
- 210 • Organic solvents are not acceptable and no surfactants should be added.
- 211 • Samples should be filtered during collection
- 212 • For gelatin capsules or tablets with gelatin coatings where cross-linking has been demonstrated,
213 the use of enzymes may be acceptable, if appropriately justified.
- 214 When high variability or coning is observed in the paddle apparatus at 50 rpm, the use of the basket
215 apparatus at 100 rpm is recommended. Additionally, use of sinkers in the paddle apparatus to
216 overcome issues such as coning may be considered with justification.
- 217 To qualify for a BCS-based biowaiver for BCS Class I drug substances both the test product and
218 reference product should display either very rapid (≥ 85 for the mean percent dissolved in ≤ 15
219 minutes) or rapid (≥ 85 for the mean percent dissolved in ≤ 30 minutes) and similar *in vitro* dissolution
220 characteristics under all of the defined conditions. In cases where one product has rapid dissolution
221 and the other has very rapid dissolution, statistical similarity of the profiles should be demonstrated as
222 below.
- 223 For the comparison of dissolution profiles, where applicable, the similarity factor f_2 should be
224 estimated by using the following formula:
- 225
$$f_2 = 50 \cdot \log \{ [1 + (1/n) \sum_{t=1}^n (R_t - T_t)^2]^{-0.5} \cdot 100 \}$$
- 226 In this equation f_2 is the similarity factor, n is the number of time points, $R(t)$ is the mean percent
227 reference drug dissolved at time t after initiation of the study; $T(t)$ is the mean percent test drug
228 dissolved at time t after initiation of the study.
- 229 The evaluation of the similarity factor is based on the following conditions:
- 230 • A minimum of three time points (zero excluded)
- 231 • The time points should be the same for the two products
- 232 • Mean of twelve individual values for every time point for each product.
- 233 • Not more than one mean value of $\geq 85\%$ dissolved for any of the products.
- 234 • To allow the use of mean data, the coefficient of variation should not be more than 20% at early
235 time-points (up to 10 minutes), and should not be more than 10% at other time points.
- 236 Two dissolution profiles are considered similar when the f_2 value is ≥ 50 . When both test and reference
237 products demonstrate that $\geq 85\%$ of the label amount of the drug is dissolved in 15 minutes,

238 comparison with an f_2 test is unnecessary and the dissolution profiles are considered similar. In case
239 the coefficient of variation is too high, f_2 calculation is considered not accurate and reliable and a
240 conclusion on similarity in dissolution cannot be made.

241 To qualify for a BCS-based biowaiver for BCS Class III drug substances both the test product and
242 reference product should display very rapid (≥ 85 for the mean percent dissolved in ≤ 15 minutes) *in*
243 *vitro* dissolution characteristics under the defined conditions.

244 For FDC formulations, dissolution profiles should meet the criteria for all drug substances in the FDC to
245 be considered. For FDC formulations containing only BCS I drugs, criteria regarding dissolution should
246 follow that for a BCS Class I drug. For FDC formulations containing only BCS Class III drugs, criteria
247 regarding dissolution should follow that for a BCS Class III drug. For FDCs containing both BCS Class I
248 and BCS Class III drugs the dissolution criteria for the applicable BCS class for each component should
249 be applied.

250 For products with more than one strength the BCS approach should be applied for each strength, i.e.,
251 it is expected that test and reference product dissolution profiles are compared at each strength.

252 **4. Documentation**

253 The applicant should provide complete information on the critical quality attributes of the test drug
254 substance and drug product and as much information as possible for the reference product, including,
255 but not limited to: polymorphic form and enantiomeric purity; and any information on bioavailability or
256 bioequivalence problems with the drug substance or drug product, including literature surveys and
257 applicant derived studies. All study protocols including standards, quality assurance and testing
258 methods should be appropriately detailed and validated according to current regulatory guidance's and
259 policies.

260 The reporting format should include tabular and graphical presentations showing individual and mean
261 results and summary statistics. The tabular presentation should include standard deviation and
262 coefficient of variation.

263 The report should include all excipients, their qualitative and, if possible, quantitative differences
264 between the test and reference products.

265 A full description of the analytical methods employed, including validation, e.g. method linearity,
266 accuracy and precision, should be provided. A detailed description of all test methods and media,
267 including test and reference batch information [unit dose (milligram and %), batch number,
268 manufacturing date and batch size where known, expiry date, and any comments] should also be
269 provided. The dissolution report should include a thorough description of experimental settings and
270 analytical methods, including information on the dissolution conditions such as apparatus, de-aeration,
271 filtration during sampling, volume, etc.

272 In addition, complete information with full description of the methods applied should be provided for
273 the Caco-2 cell permeability assay method, if applicable (see Annex I).

274 **5. Glossary**

275 AUC: Area under the concentration versus time curve

276 BCS: Biopharmaceutics Classification System

277 C_{max} : Maximum concentration

- 278 FDC: Fixed-dose combination
- 279 Pharmaceutically equivalent: Medicinal products containing the same amount of the same active
280 substance(s) in the same dosage forms.
- 281 pKa: Acid dissociation constant at logarithmic scale
- 282 rpm: rotation per minute
- 283

284 **Annex I: Caco-2 cell permeability assay method** 285 **considerations**

286 Permeability assays employing cultured Caco-2 epithelial cell monolayers derived from a human colon
287 adenocarcinoma cell line are widely used to estimate intestinal drug absorption in humans. Caco-2 cells
288 undergo spontaneous morphological and biochemical enterocytic differentiation, and express cell
289 polarity with an apical brush border, tight intercellular junctions, and several active transporters as in
290 the small intestine. Due to a potential for low or absent expression of efflux (e.g., P-gp, BCRP, MRP2)
291 and uptake (e.g., PepT1, OATP2B1, MCT1) transporters, the use of Caco-2 cell assays in support of
292 high permeability for BCS classification is limited to passively transported drugs (for definition see
293 Assay Considerations).

294 **Method validation**

295 The suitability of the Caco-2 cell assays for BCS permeability determination should be demonstrated by
296 establishing a rank-order relationship between experimental permeability values and the extent of drug
297 absorption in human subjects using zero, low (<50%), moderate (50 – 84%), and high (\geq 85%)
298 permeability model drugs. A sufficient number of model drugs are recommended for the validation to
299 characterize the full permeability range (a minimum 5 for each permeability category, high, moderate
300 and low is recommended; examples are provided in Table 1). Further, a sufficient number (minimum
301 of 3) of cell assay replicates should be employed to provide a reliable estimate of drug permeability.
302 The established relationship should permit differentiation between low, moderate and high permeability
303 drugs.

304 Caco-2 cell monolayer integrity should be confirmed by comparing transepithelial electrical resistance
305 (TEER) measures and/or other suitable indicators, prior to and after an experiment.

306 In addition, cell monolayer integrity should be demonstrated by means of compounds with proven zero
307 permeability.

308 Reporting of the method validation should include a list of the selected model drugs along with data on
309 extent of absorption in humans (mean, standard deviation, coefficient of variation) used to establish
310 suitability of the method, permeability values for each model drug (mean, standard deviation,
311 coefficient of variation), permeability class of each model drug, and a plot of the extent of absorption
312 as a function of permeability (mean \pm standard deviation or 95 percent confidence interval) with
313 identification of the high permeability class boundary and selected high permeability internal standard
314 used to classify the test drug substance.

315 In addition, a description of the study method, drug concentrations in the donor fluid, description of
316 the analytical method, equation used to calculate permeability, and where appropriate, information on
317 efflux potential, e.g., bidirectional transport data should be provided for a known substrate.

318 **Assay considerations**

319 As noted above, the use of Caco-2 cell assays in support of BCS permeability determination is limited
320 to passively transported drugs. A passive transport mechanism can be inferred when the
321 pharmacokinetics of the drug (assessed as AUC and C_{max} parameters) are dose proportional over the
322 relevant clinical dose range. Alternatively, the absence of an active transport mechanism may be
323 verified using a suitable assay system that expresses known efflux transporters, e.g., by
324 demonstrating independence of measured *in vitro* permeability on initial drug concentration, e.g., 0.01,
325 0.1, and 1 times the highest strength dissolved in 250 ml, or on transport direction (efflux ratio, i.e.,
326 ratio of apparent permeability (P_{app}) between the basolateral-to-apical and apical-to-basolateral
327 directions <2 for the selected drug concentrations).

328

$$\text{Efflux ratio} = P_{\text{appBL} \rightarrow \text{AP}} / P_{\text{appAP} \rightarrow \text{BL}}$$

329 Functional expression of efflux transporters should be verified by using bidirectional transport studies
330 demonstrating asymmetric permeability of selected efflux transporter substrates, e.g., digoxin,
331 vinblastine, rhodamine 123, at non-saturating concentrations.

332 The test drug substance concentrations used in the permeability studies should be justified. A validated
333 Caco-2 method used for drug permeability determinations should employ conditions established during
334 the validation, and include a moderate and a high permeability model drug as internal standards to
335 demonstrate consistency of the method, i.e., included in the donor fluid along with the test drug. The
336 choice of internal standards should be based on compatibility with the test drug, i.e., they should not
337 exhibit any significant physical, chemical, or permeation interactions. The permeability of the internal
338 standards may be determined following evaluation of the test drug in the same monolayers or
339 monolayers in the same plate, when it is not feasible to include internal standards in the same cell
340 culture well as the test drug permeability evaluation. The permeability values of the internal standards
341 should be consistent between different tests, including those conducted during method validation.
342 Acceptance criteria should be set for the internal standards and model efflux drug. Mean drug and
343 internal standards recovery at the end of the test should be assessed. For recoveries <80%, a mass
344 balance evaluation should be conducted including measurement of the residual amount of drug in the
345 membrane.

346 Evaluation of the test drug permeability for BCS classification may be facilitated by selection of a high
347 permeability internal standard with permeability in close proximity to the moderate/high permeability
348 class boundary. The test drug is considered highly permeable when its permeability value is equal to or
349 greater than that of the selected internal standard with high permeability.

350 Information to support high permeability of a test drug substance (mean, standard deviation,
351 coefficient of variation) should include permeability data on the test drug substance, the internal
352 standards, *in vitro* gastrointestinal stability information, and data supporting passive transport
353 mechanism.

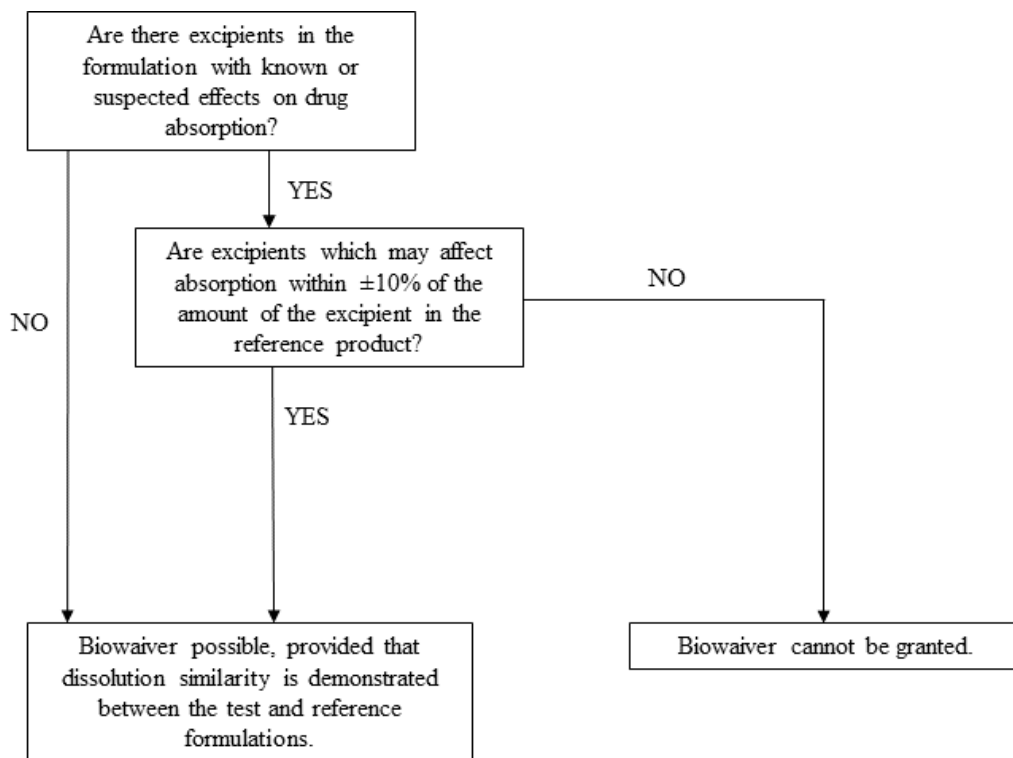
354 **Table 2.** Examples of model drugs for permeability assay method validation

Group	Drug
High Permeability ($f_a \geq 85$ percent)	Antipyrine
	Caffeine
	Ketoprofen
	Naproxen
	Theophylline
	Metoprolol
	Propranolol
	Carbamazepine
	Phenytoin
	Disopyramide
Minoxidil	

Group	Drug
Moderate Permeability ($f_a = 50-84$ percent)	Chlorpheniramine Creatinine Terbutaline Hydrochlorothiazide Enalapril Furosemide Metformin Amiloride Atenolol Ranitidine
Low Permeability ($f_a < 50$ percent)	Famotidine Nadolol Sulpiride Lisinopril Acyclovir Foscarnet Mannitol Chlorothiazide Polyethylene glycol 400 Enalaprilat
Zero Permeability	FITC-Dextran Polyethylene glycol 4000 Lucifer yellow Inulin Lactulose
Efflux Substrates	Digoxin Paclitaxel Quinidine Vinblastine

356 **Annex II: Further information on the assessment of excipient**
357 **differences**

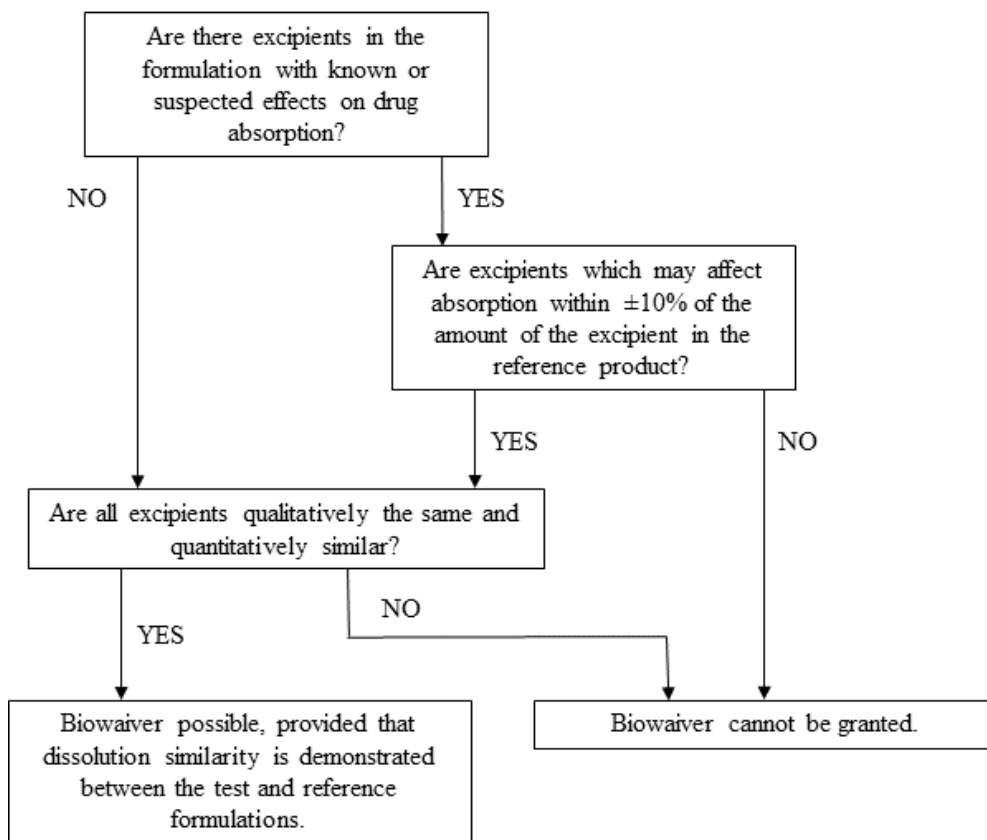
358 **Figure 1. BCS Class I Drug Substances**



359

360

361 **Figure 2.** BCS Class III Drug Substances



362

363 **Examples of acceptable differences in excipients**

364 **Example 1: BCS Class I Biowaiver**

365 The amount of sorbitol (an excipient that affects absorption) in the test formulation is different from
 366 the reference formulation. The permitted range is 45 mg to 55 mg of sorbitol based on the amount in
 367 the reference formulation (50 mg ± 10.0%).

Component	Amount (mg) reference	Amount (mg) test
Drug substance	100	100
Microcrystalline cellulose (filler)	100	95
HPMC (binder)	10	10
Talc	5	5
Sorbitol (filler)	50	55
Total	265	265

368

369 **Example 2: BCS Class III Biowaiver**

370 The test formulation is qualitatively the same as the reference formulation. The amount of sorbitol (an
 371 excipient that affects absorption) in the test formulation is different from the reference formulation.

372 The permitted range is 9 mg to 11 mg of sorbitol based on the amount in the reference formulation

373 (10 mg \pm 10.0%). For the other excipients the differences were within the criteria provided in Table 1.

Component	Reference Product		Test Product		Absolute percent difference relative to core weights
	Composition (mg)	Proportion relative to core weight (%w/w)	Composition (mg)	Proportion relative to core weight (%w/w)	
Drug substance	100	49.3%	100	46.5%	--
Lactose monohydrate (filler)	85	41.9%	97	45.1%	3.2%
Croscarmellose sodium (disintegrant)	6	3.0%	7	3.3%	0.3%
Magnesium stearate	2	1.0%	2	0.9%	0.1%
Sorbitol (filler)	10	4.9%	9	4.2%	0.7%
Total	203	100%	215	100%	
				Total change:	4.3%

374