

**Wyeth Europa Limited**

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21 May 2010

Central Information Group (CIG)  
F.A.O. H-PACS  
European Medicines Agency  
Loading Dock  
Ontario Way  
Canary Wharf  
London E14 4HB

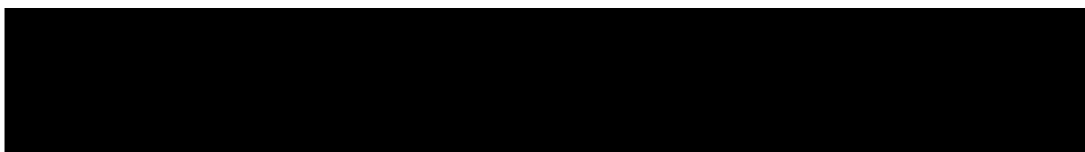
Dear Sir/Madam

Re: **EMA/H/C/123 - Withdrawal of Application**  
**BRILENCE 20mg film-coated tablets (Bazedoxifene)**

Reference is made to our submission of October 2<sup>nd</sup>, and the CHMP Assessment Report dated 18<sup>th</sup> December 2009, and the letter from European Commission Decision, dated 9<sup>th</sup> April 2010.

Herewith we formally withdraw the duplicate Marketing Authorisation Application for BRILENCE 20mg film-coated tablets (*under procedure EMA/H/C/1237*).

The reason for this withdrawal is that no co-marketing partner was identified prior to a CHMP Positive Opinion. Therefore the procedure cannot progress to a CHMP Positive Opinion.



Yours Faithfully,

