



Formulations for clinical trials in children: possibilities and pitfalls?

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Formulation – two meanings

- Process in which different ingredients, including the active substance, are combined to produce a medicinal product.
- Dosage form (the way in which a medicinal product is manufactured and presented) – e.g. tablets, capsules, oral drops, oral solution etc.



Formulation information in CTs reported

- (Standing JF, Khaki ZF, Wong IC, Pediatrics. 2005;116:e559-62)
- 76 papers (from 3992 reviewed):
 - 37% - adequate information
 - 26% did not state the formulation used
 - 49% used a “pediatric formulation” (liquid, chewable tablet, granules)
- Catherine Tuleu, S. Pandit et al., 2010 (same methodology)
 - No improvements, even worse



Two possibilities/options

- Same formulation with the one intended to be marketed (adult formulation or specifically developed)
 - Clinical data directly linked to the formulation
 - May imply additional delay to complete development
- Different from the formulation intended to be marketed
 - BE (or comparability) demonstration likely to be needed (not in children)
 - Save time (more rapid assessment of effects in paediatric patients)
 - May avoid unnecessary development work if product inefficacious or unsafe
 - If bioinequivalence shown ⇒ additional delays



Final commercial formulation used in CTs

- Theoretically preferable
- Appropriate for uncomplicated substances, where formulation is relatively simple (e.g. no solubility, stability, absorption etc issues)
- Less likely usable when there are multiple formulation issues and clinical efficacy/safety (at best) uncertain
- In a staggered approach, usable for older children, when adult formulation may be appropriate



Interim formulation used in CTs

- Various reasons, e.g.:
 - multiple formulation issues, needing additional time to sort out
 - important diseases (e.g. oncology, unmet medical needs) – CTs are often initiated before a pediatric formulation is developed
 - instability of the proposed formulation discovered during CT (e.g. change in polymorphism - embarrassing, rare, but possible)
 - tolerability issues, high variability found in CT, needing reformulation (e.g. Abdel-Rahman SM et al. 2010, quoting a case where the suspension – unlike the tablet – was associated with a high incidence of vomiting ⇒ reformulation ⇒ delay)
- It may be an industrial formulation, “industry-verified” or an extemporaneous one



Adult formulations used in children

- Enrolment limited to older children
- Skewed distribution to older children
- Dose titration difficulties



Industry-verified preparation

- superior extemporaneous preparations
- explicit instructions for preparation, information about concentration and stability data supporting the shelf life of the constituted product
- considerations of microbial stability in case of solutions, suspensions
- Example: lisinopril (FDA: PK information in adults and children, + clinical efficacy data; CMC data – stability, dissolution, microbiological assessments; multiple preparers and multiple lots of raw materials)
- Oseltamivir (“pharmacy compounding” and “home preparation”- see SmPC)



Industry-verified preparation

“Add 10 mL of *Purified Water USP* to a polyethylene terephthalate (*PET*) bottle containing *ten 20 mg tablets of Lisinopril* and shake for at least one minute. Add 30 mL of *Bicitra®* [Alza Corporation] diluent and 160 mL of *Ora Sweet SF™* [Paddock Laboratories, Inc.] to the concentrate in the *PET* bottle and gently shake for several seconds to disperse the ingredients. The suspension should be stored at or below 25°C (77°F) and can be stored for up to 4 weeks. Shake the suspension before each use.” (FDA approved product information)

Extemporaneous formulations in CTs

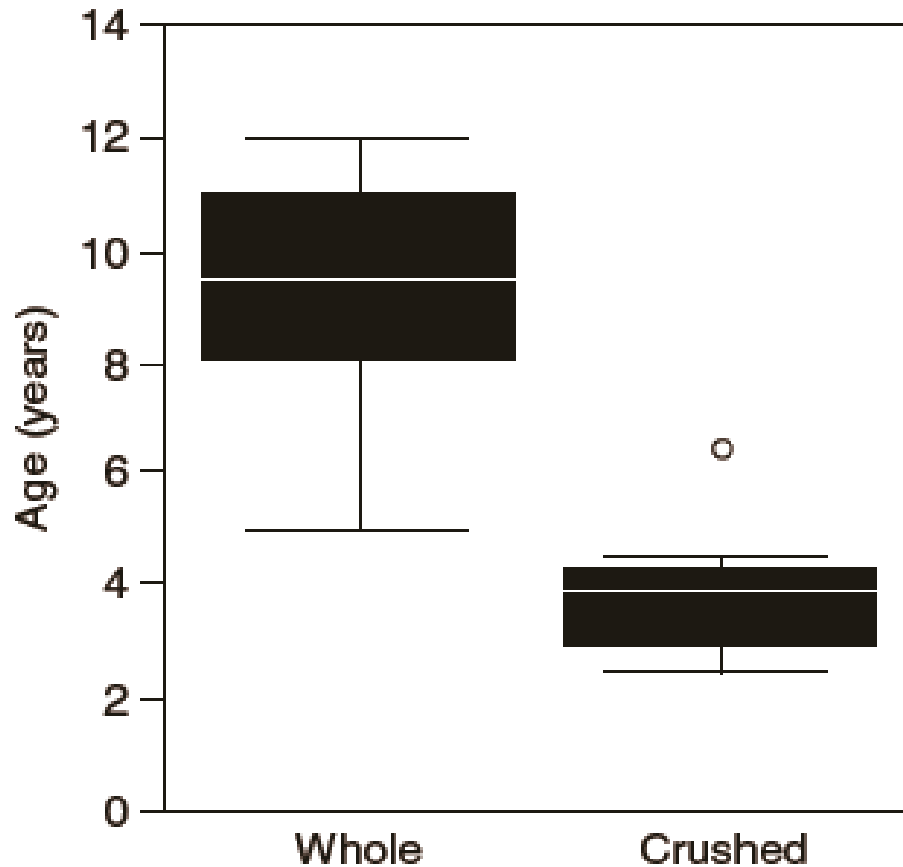
- Difficulties to ensure uniformity, especially in multi-center studies
- Particle size affects BE and it is important to have it controlled and ensure accurate dosing
- In mixing with food/beverages - dose accuracy, reproducibility and physicochemical stability
- Short-term stability data - necessary
- PK of extemporaneous formulation may be different from PK of intact tablets



Extemporaneous formulations in CTs (cont.)

- Quality assurance of the compounding process (e.g. appropriate cleaning of the mortars – often same mortar is used for oncological and other products) – GMP principles should be followed
- (C. Tuleu et al., 2010) - almost 70% of the studies using tablets/capsules involved children under 6 years old
 - Investigators seem unaware of many of these issues

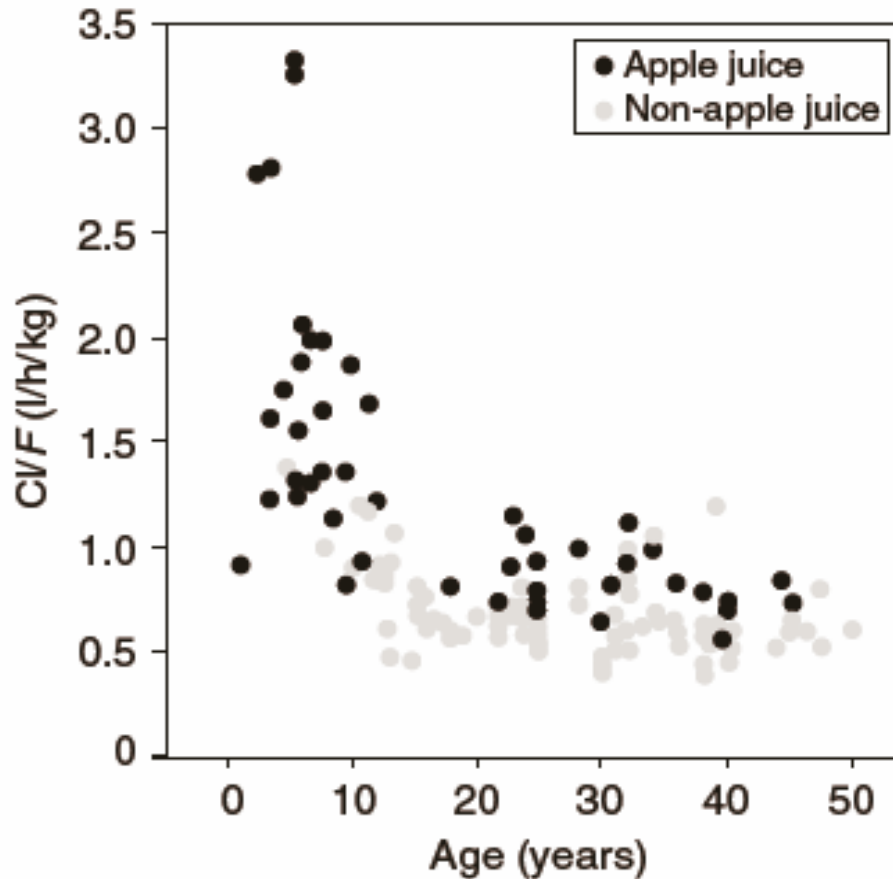
Difficulties with extemporaneous formulations



Difficult to segregate age influence on PK from formulation influence

A phase II trial (from Abdel Rahman SM et al, 2010)

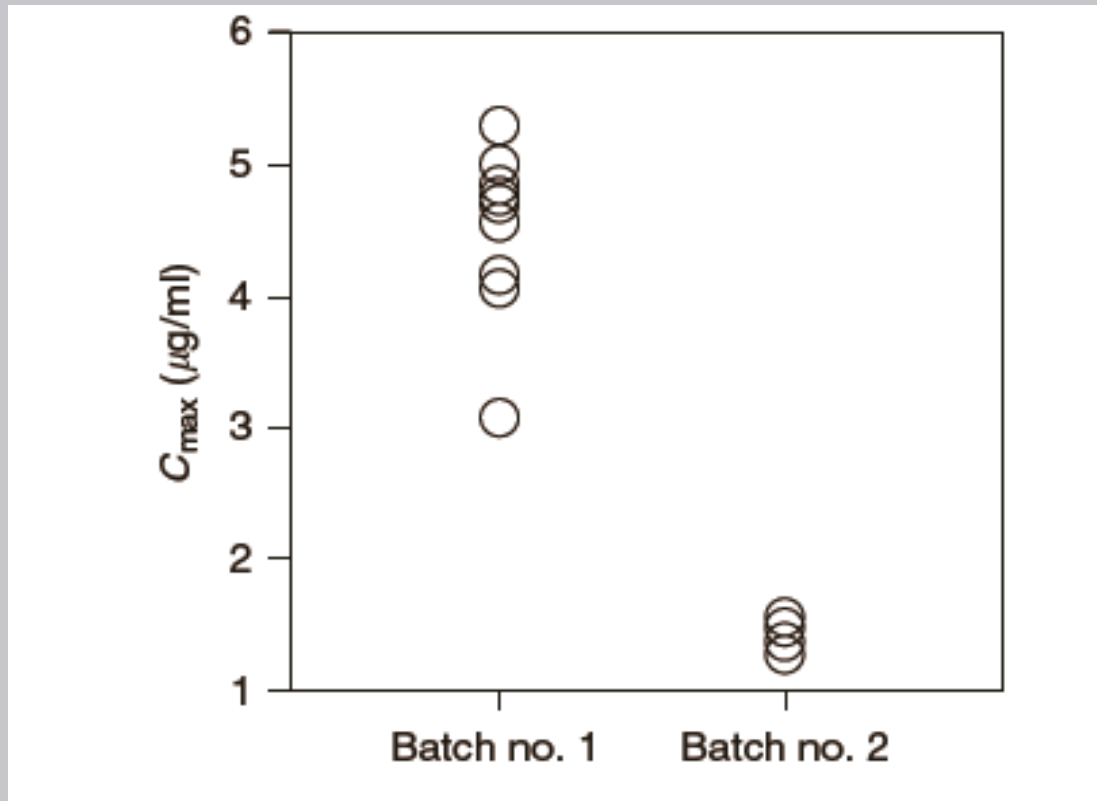
Difficulties with extemporaneous formulations



Apple juice increased oral clearance, when compared with non-apple juice



Difficulties with extemporaneous formulations



2nd batch (extemporaneous)
– 33% of the nominal
dose (HPLC)

A phase II trial (from Abdel Rahman SM et al, 2010)



Points to consider


- Formulations have considerable influence on compliance
- Staggered approach, with initial eligibility for children old enough to be able to swallow tablets probably preferable to an all-inclusive study, if formulation not available for young children
- Formulations successful in CT may present difficulties in scaling-up for industrial manufacturing (⇒ such formulation will become “interimar”)
- Dose flexibility and accuracy, stability, compatibility (with packaging and dosing devices), ease of use, reliability of the manufacturing process



Blinding

- Same principles and means as for adult trials
- Higher proportion of less common formulations (i.e. other than tablets/capsules)
- For tablets/capsules: film coating, gel coating, de-inking/removing of markings, overencapsulation
- For **liquids**: repackaging, change in color, clarity, viscosity, taste, and smell (difficult!)
- For **orodispersible tablets, minitablets?**

Blinding (cont.)

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- For metered dose inhalers: challenging (change in packaging/labeling + placebo matching if necessary)
 - For creams and ointments: repackaging, overlabelling
 - When blinding impossible, double-dummy technique may be an option (but compliance more difficult)
 - For a good practical example of multiple issues involved – see Witham D. et al., PJ, 2009.



Thank you!