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1. Introduction

- 23 This reflection paper applies to essential oils used as active substances in herbal medicinal products
- 24 (HMPs) both for human and veterinary use and in traditional herbal medicinal products (THMPs) for
- 25 human use.

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- 26 The purpose of this reflection paper is to consider aspects related to the nature and the specific
- 27 production processes of essential oils.
- 28 The aim is to provide further guidance for manufacturers of essential oils and applicants on the
- 29 documentation to be presented to the competent authorities.
- 30 The Directive 2001/83/EC as amended provides definitions for HMPs, herbal substances and herbal
- 31 preparations. The same basic legislation applies to both HMPs and other medicinal products. An
- 32 additional simplified registration procedure has been established for THMPs.
- According to these definitions essential oils are herbal preparations.
- The requirements for essential oils are not fully addressed in the existing quality guidelines.
- 35 The existing HMPC quality guidelines do not take account of the definitions of the Pharmacopoeia
- 36 Europea (Ph. Eur.) monograph "Essential oils".
- 37 The manufacturing processes for herbal preparations should be in line with the GMP Rules Part II.
- 38 Essential oils used as excipients are not considered in this reflection paper.

39 2. Discussion

- 40 Essential oils are widely used as fragrances and flavourings in the cosmetic and food sectors. Usage
- 41 within the pharmaceutical sector, represents, in many cases, only a limited proportion of the
- 42 commercial market. For these reasons essential oils present a number of particular issues similar to
- 43 those of atypical substances from a regulatory standpoint when they are used as active pharmaceutical
- 44 ingredients (APIs) in HMPs.
- 45 The production of essential oils is often performed by farmers or small companies with limited
- 46 experience in the manufacturing of APIs for pharmaceutical use.
- The starting materials used in the production of essential oils are normally fresh herbal substances.
- 48 The quality of a medicinal product is independent of its use and therefore all general principles of
- 49 quality and quality guidance documents also apply to HMPs.
- 50 Due to their complex nature, specific herbal guidelines provide further information on how the quality
- issues should be addressed in the case of herbal substances/herbal preparations/HMPs.
- 52 As a general principle, all manufacturers of the herbal preparation should be listed in the quality
- 53 documentation. Where the essential oil is manufactured by farmers or very small companies this can
- 54 present difficulties. In addition, it is often difficult to obtain sufficient information about the starting
- plant material used to produce the oil.
- 56 Normally a comprehensive specification for each herbal substance must be submitted. In the quality
- 57 guidelines it is stated that in the case of essential oils used as APIs of HMPS, a specification for the
- herbal substance is required, unless fully justified. If fresh material is used and/or the oil production is
- 59 linked to the collecting or harvesting processes, it is often difficult to establish a full analytical
- 60 characterisation of the herbal substance. The identity of the herbal substance should be guaranteed,

- 61 but other tests (according to the Ph. Eur. monograph Herbal drugs) can be transferred to the essential
- 62 oil.

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- 63 For each herbal preparation, a comprehensive specification is required. It is known for essential oils
- that the risk for some contaminants, e.g. microbial contamination, is very low and in such instances
- 65 absence or reduced testing may be justified. In general, all sub-batches that are used for blending
- 66 should comply with the specifications prior to mixing. However, it would appear that some
- 67 Pharmacopoeia specifications are based on blended and reprocessed samples. Purification steps or
- 68 reprocessing of essential oils are common procedures. The Ph. Eur. monograph refers to deterpenated,
- 69 desesquiterpenated, rectified and 'x'-free essential oils. The Ph. Eur. monograph "mint oil, partly
- dementholised" is an example of such a modified essential oil. In the case of the Ph. Eur. monographs
- 71 for eucalyptus oil and turpentine oil Pinus pinaster type, rectification of the oil is mentioned in the
- definition section of the monographs.

3. Conclusion

- Essential oils used as APIs in HMPs are important commodities which raise a number of issues from a
- 75 regulatory standpoint. Current guidance does not address fully the particular aspects of essential oils
- 76 and further guidance is needed for manufacturers of essential oils and applicants on the documentation
- 77 to be presented to the competent authorities.
- 78 It is considered of primary importance that Interested Parties provide examples and comments
- 79 covering the range of different manufacturing processes which are specific for essential oils. This will
- 80 provide a platform for discussion that will be used for the development of guidance and depending on
- 81 the comments received, the most appropriate guidance will be developed

4. References

- 1. 'Guideline on quality of herbal medicinal products/traditional herbal medicinal products'
- 84 (CPMP/QWP/2819/00, EMEA/CVMP/814/00, current version).
- 85 2. 'Guideline on specifications: test procedures and acceptance criteria for herbal substances, herbal
- 86 preparations and herbal medicinal products/traditional herbal medicinal products'
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- 3. European Pharmacopoeia General Monograph "Extracts" 04/2008:0765
- 89 4. European Pharmacopoeia General Monograph "Essential oils" 01/2008:2